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Facilities Council

# Tungsten Powder as an accelerator target & *In-Beam* Testing

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Mike Fitton, Joe O'Dell, Dan Wilcox and Chris Densham

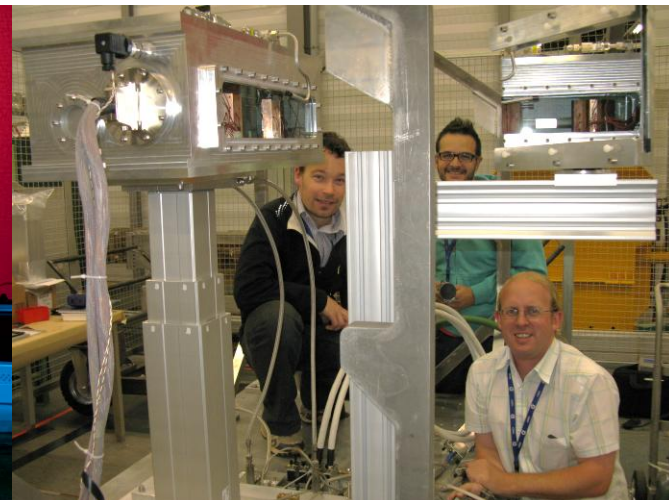
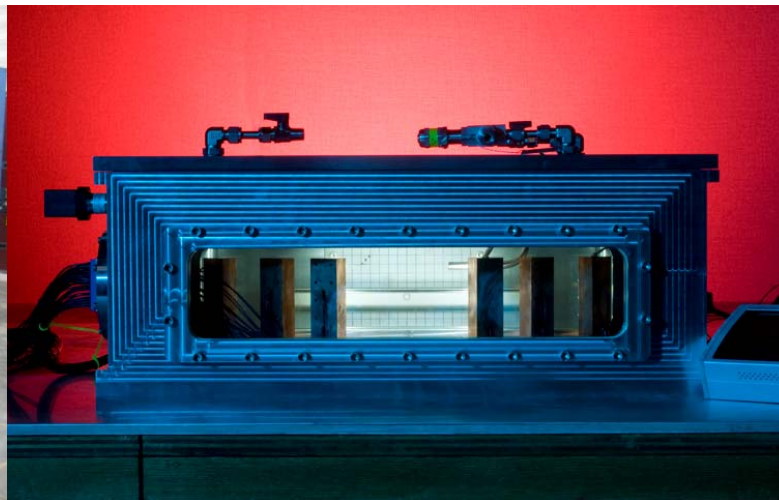
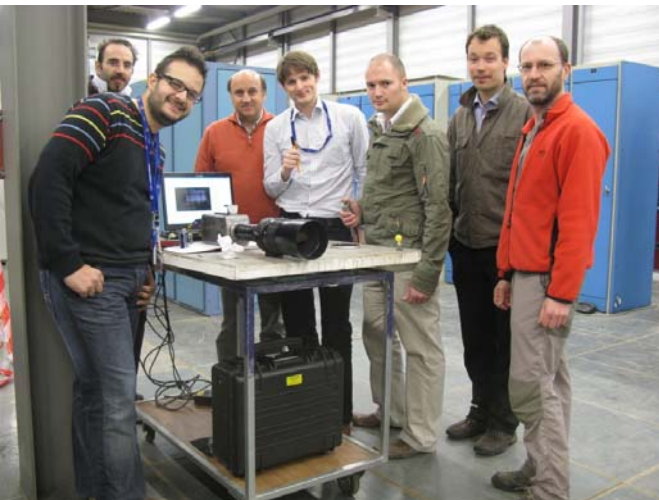
(Apr. 4, 2013)

(RAL)

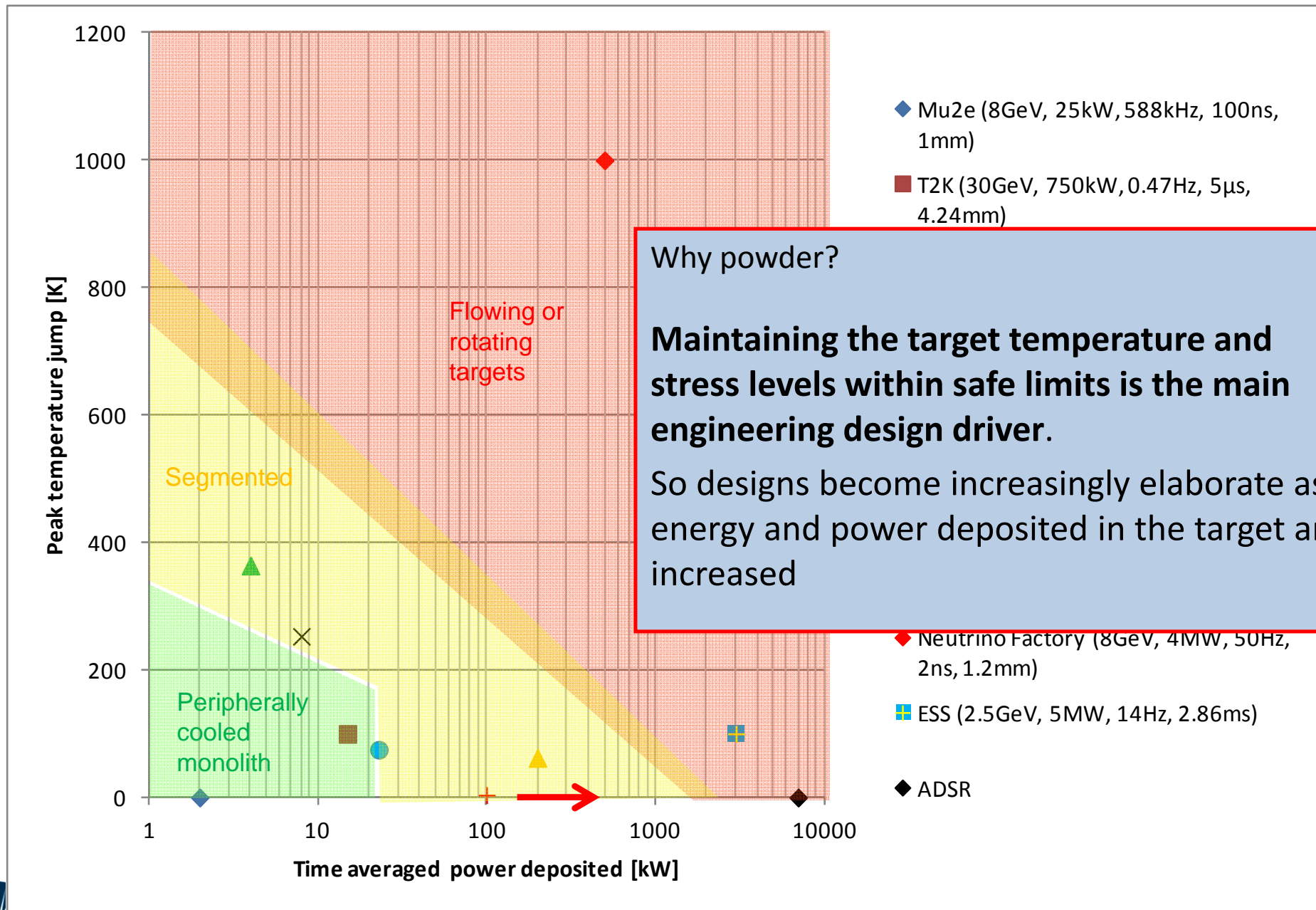
Ilias Efthymiopoulos, Nikolaos Charitonidis

(CERN)

Funded by ASTEC, CERN subscriptions & PASI



# Davenne: Limitations of target technologies



# Candidate target technologies for a Neutrino Factory

## 1. Mercury

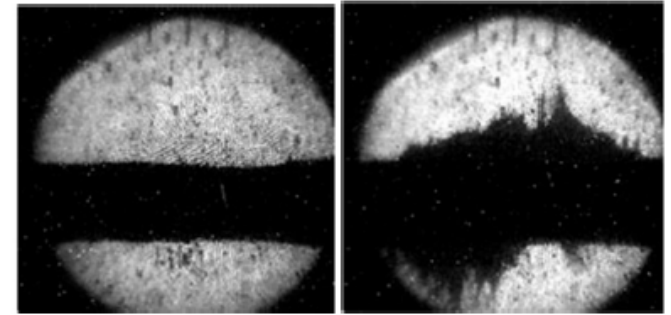
- + already exist, e.g. SNS
- toxic!
- reacts violently with beam

## 2. Moving Solid Tungsten Bars

- + studies on dynamic stress and strain-rate effects published
- Reliability in harsh environment?
- High static stress levels require much larger beam sigma than baseline beam parameters

## 3. Tungsten Powder

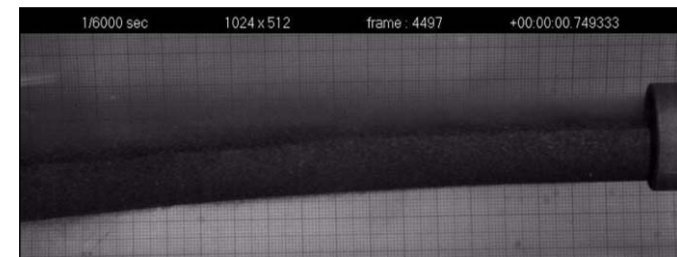
- + Pneumatic conveyance of powder demonstrated
- wear of parts and powder
- Containment



*Mercury Jet in the MERIT experiment before (left) and after (right) a proton beam interaction, Kirk et al.*



*lifetime testing of tungsten wires in response to dynamic thermal loading, Skoro et al.*

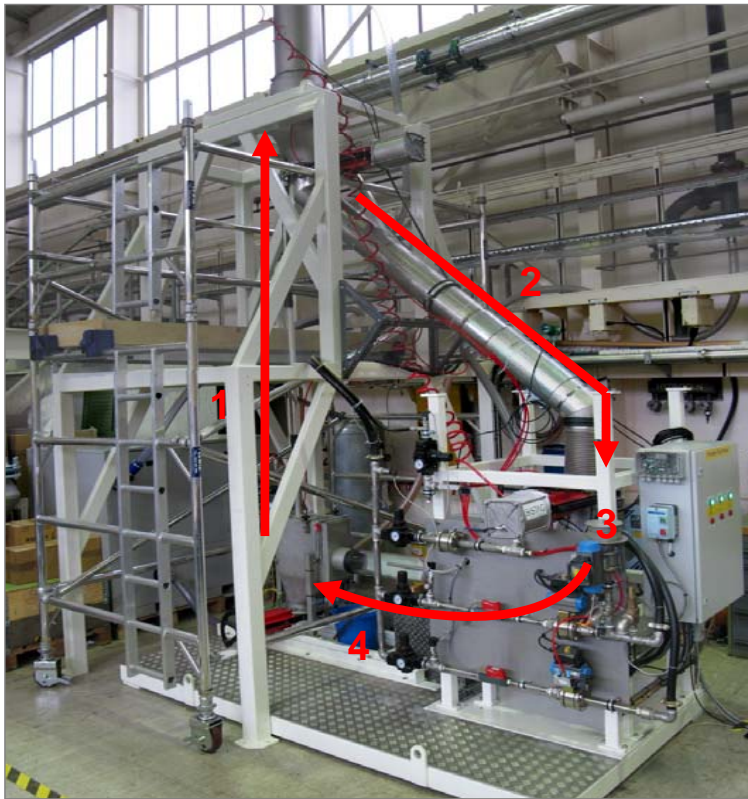


*Pneumatically conveyed dense-phase tungsten powder jet, Caretta et al.*

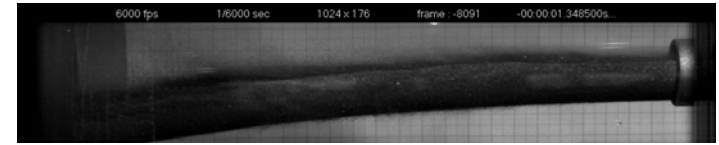


# Tungsten Powder Test Programme in PASI-WP3 + ASTEC

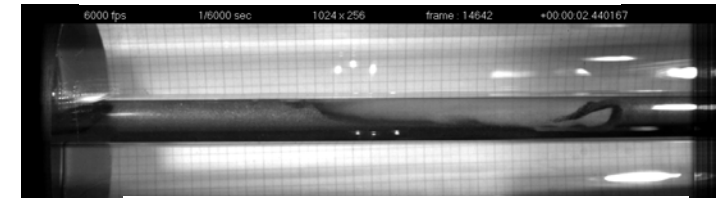
- Offline testing
  - Pneumatic conveying (dense-phase and lean-phase)
  - Containment / erosion
  - Heat transfer and cooling of powder



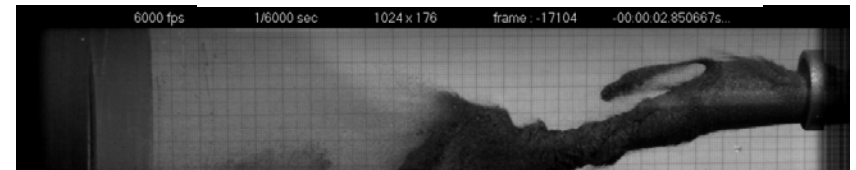
## Dense-phase delivery



High speed image: tungsten powder jet

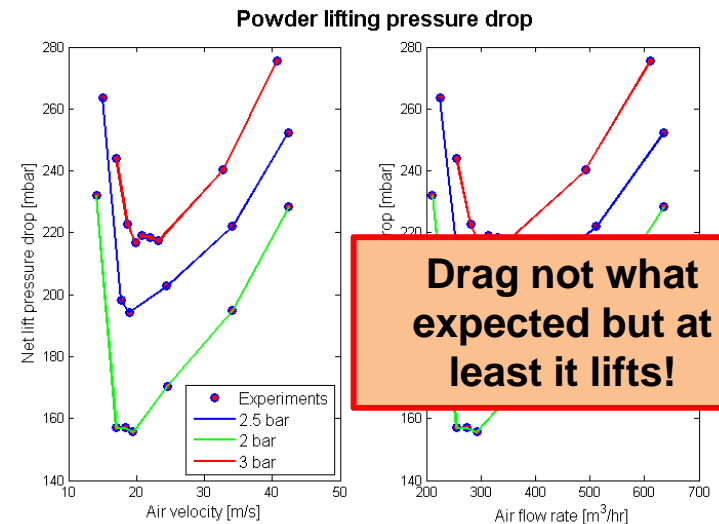


High speed image: tungsten powder flow in a pipe



Unstable tungsten powder jet

## Lean-phase lift

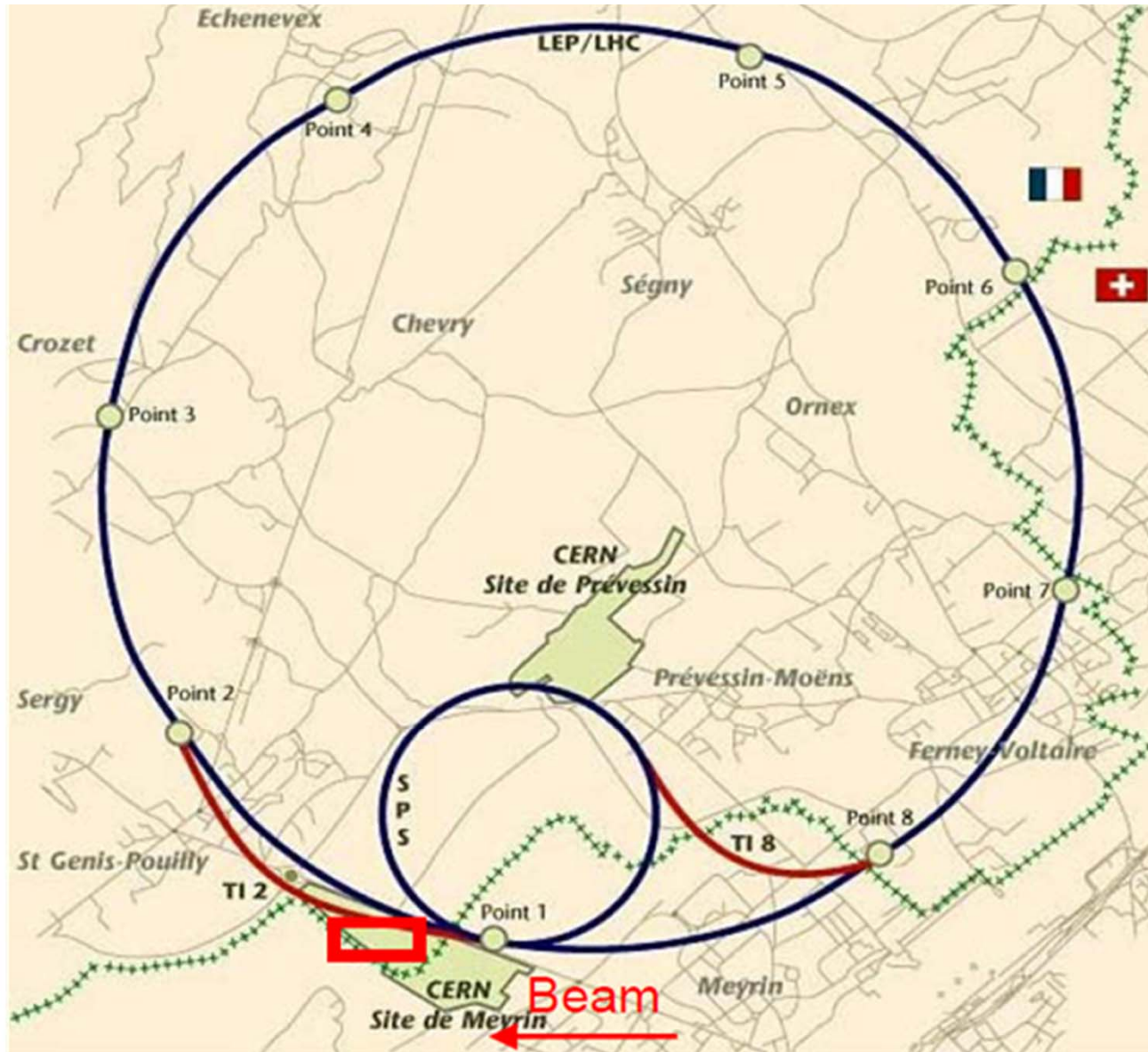


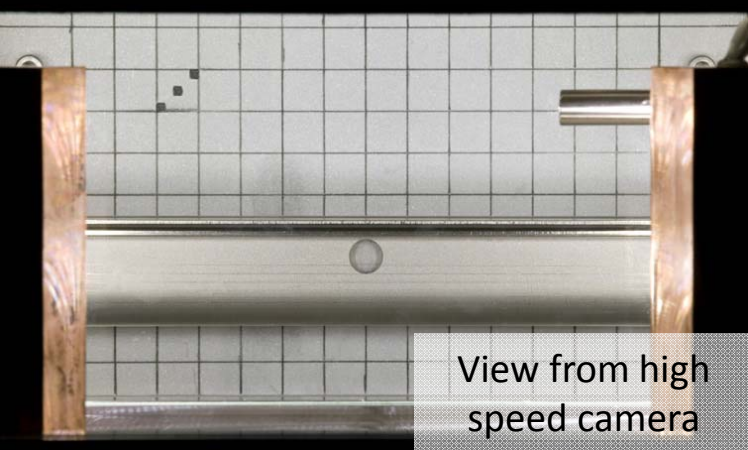
# In-beam experiment Opportunity, June 2012

## HiRadMat Beam Parameters:

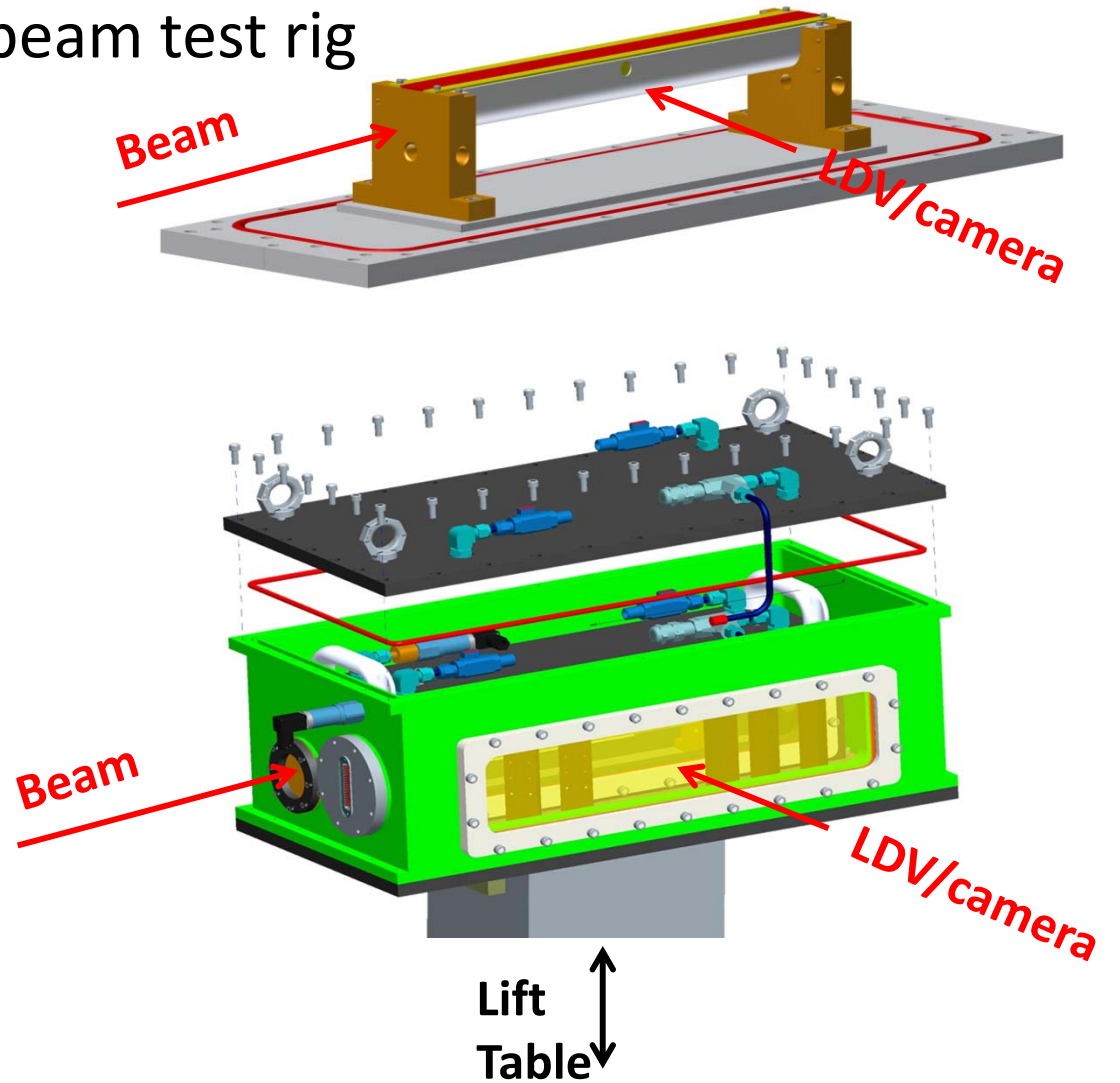
A high-intensity beam pulse from SPS of proton or ion beams is directed to the HiRadMat facility in a time-sharing mode, using the existing fast extraction channel to LHC. The SPS allows accelerating beams with some  $10^{13}$  protons per pulse to a momentum of 440 GeV/c. Details of the primary beam parameters and focusing capabilities are summarised below:

- Beam Energy** 440 GeV
- Pulse Energy** up to 3.4 MJ
- Bunch intensity**  $3.0 \cdot 10^9$  to  $1.7 \cdot 10^{11}$  protons
- Number of bunches** 1 to 288
- Maximum pulse intensity**  $4.9 \cdot 10^{13}$  protons
- Bunch length** 11.24 cm
- Bunch spacing** 25, 50, 75 or 150 ns
- Pulse length** 7.2  $\mu$ s
- Beam size at target** variable around 1 mm<sup>2</sup>





## In beam test rig



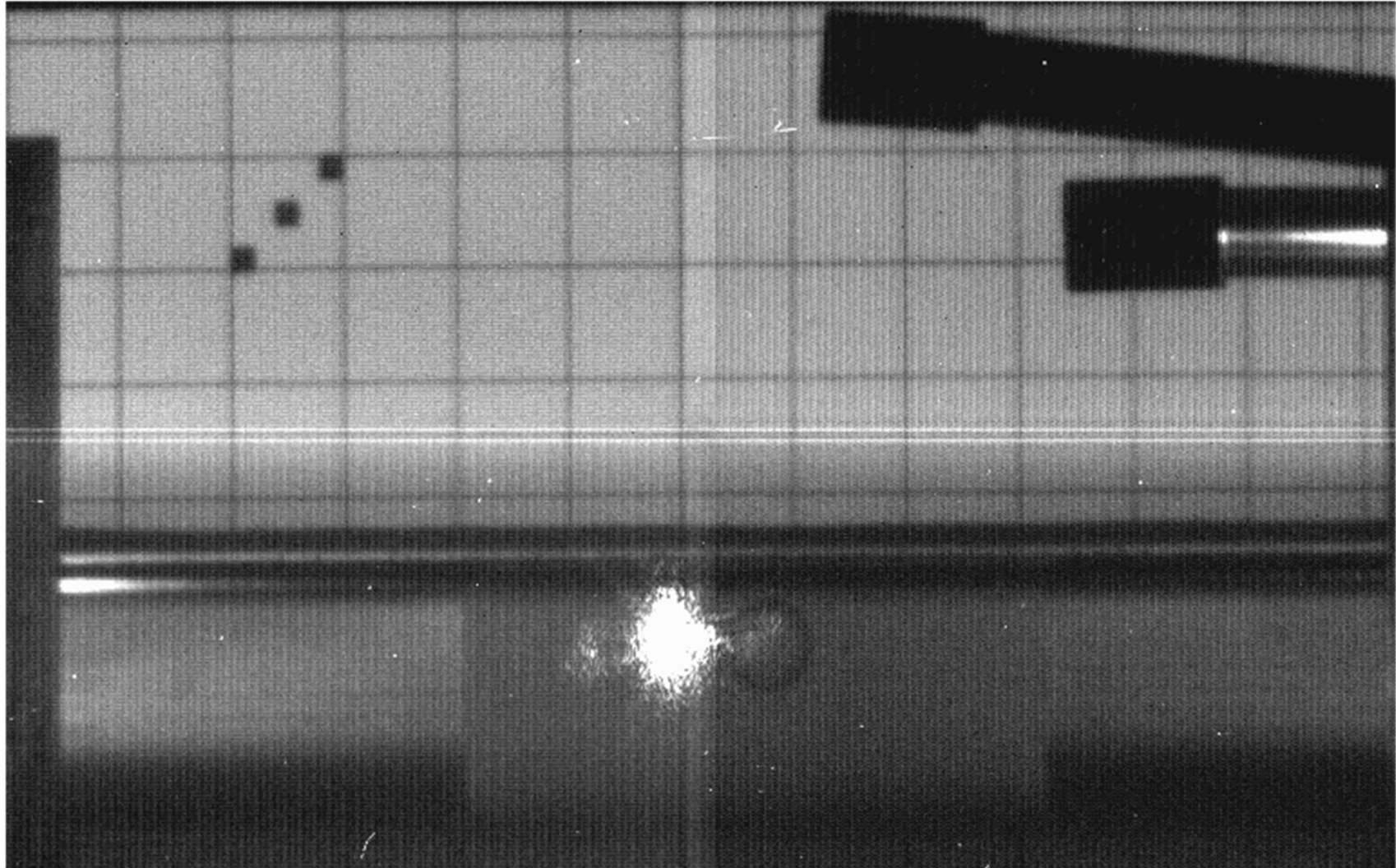
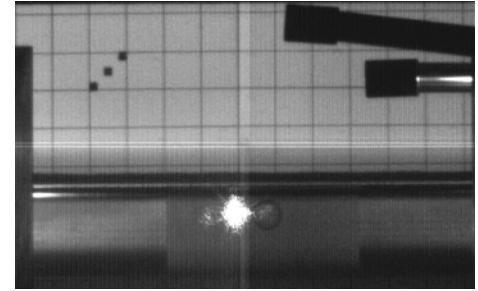
- Tungsten powder sample in an open trough configuration
- Helium environment
- Two layers of containment with optical windows to view the sample
- Remote<sup>6</sup> diagnostics via LDV and high-speed camera

# HiradMat Installation and Remote diagnostics



# HiRadMat: Run 7

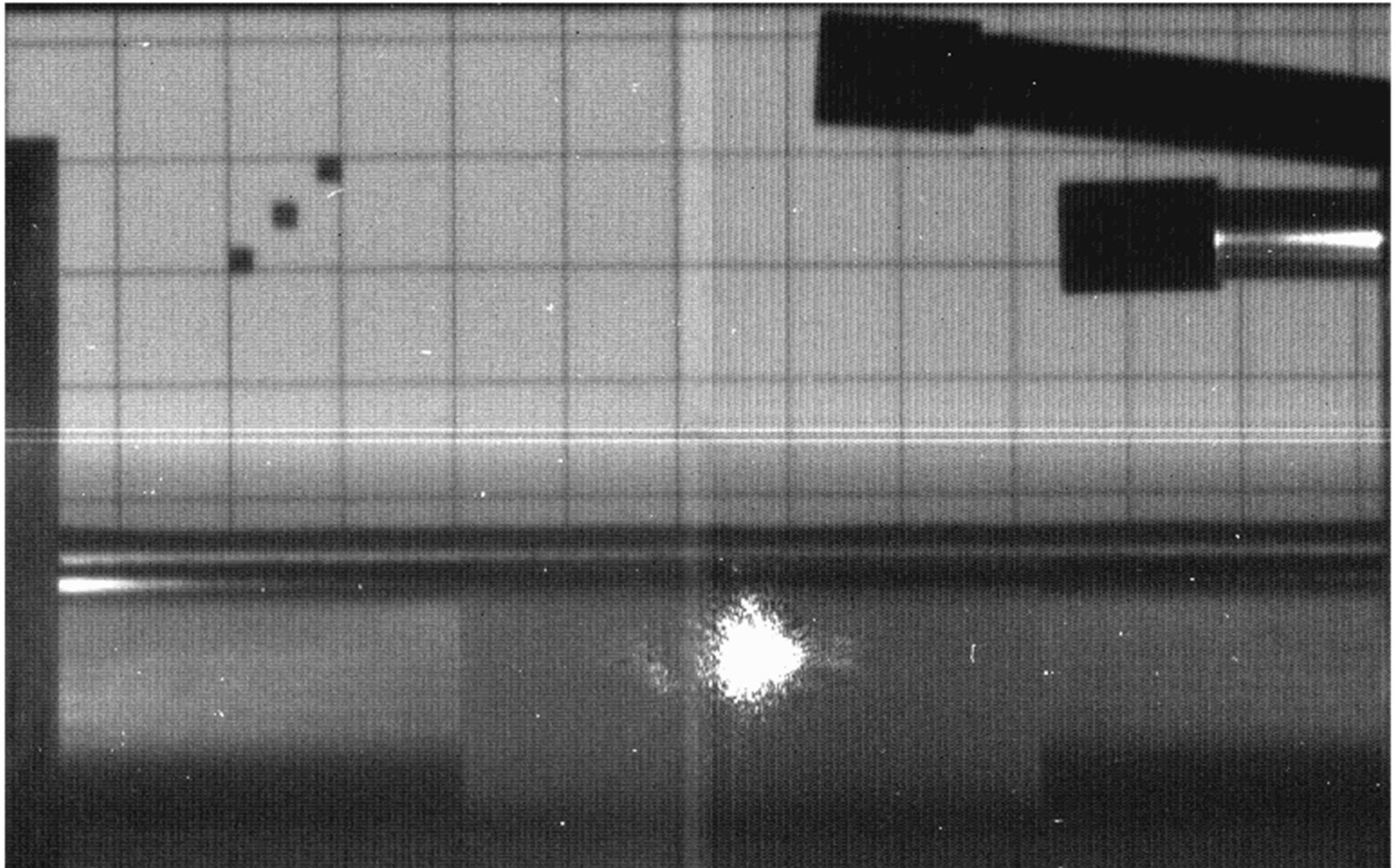
Intensity:  $8.40E+10$  PoT



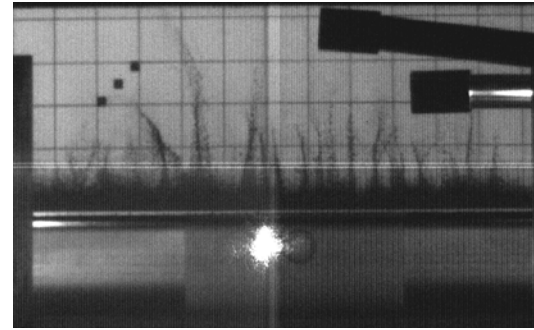


# HiRadMat: Run 8

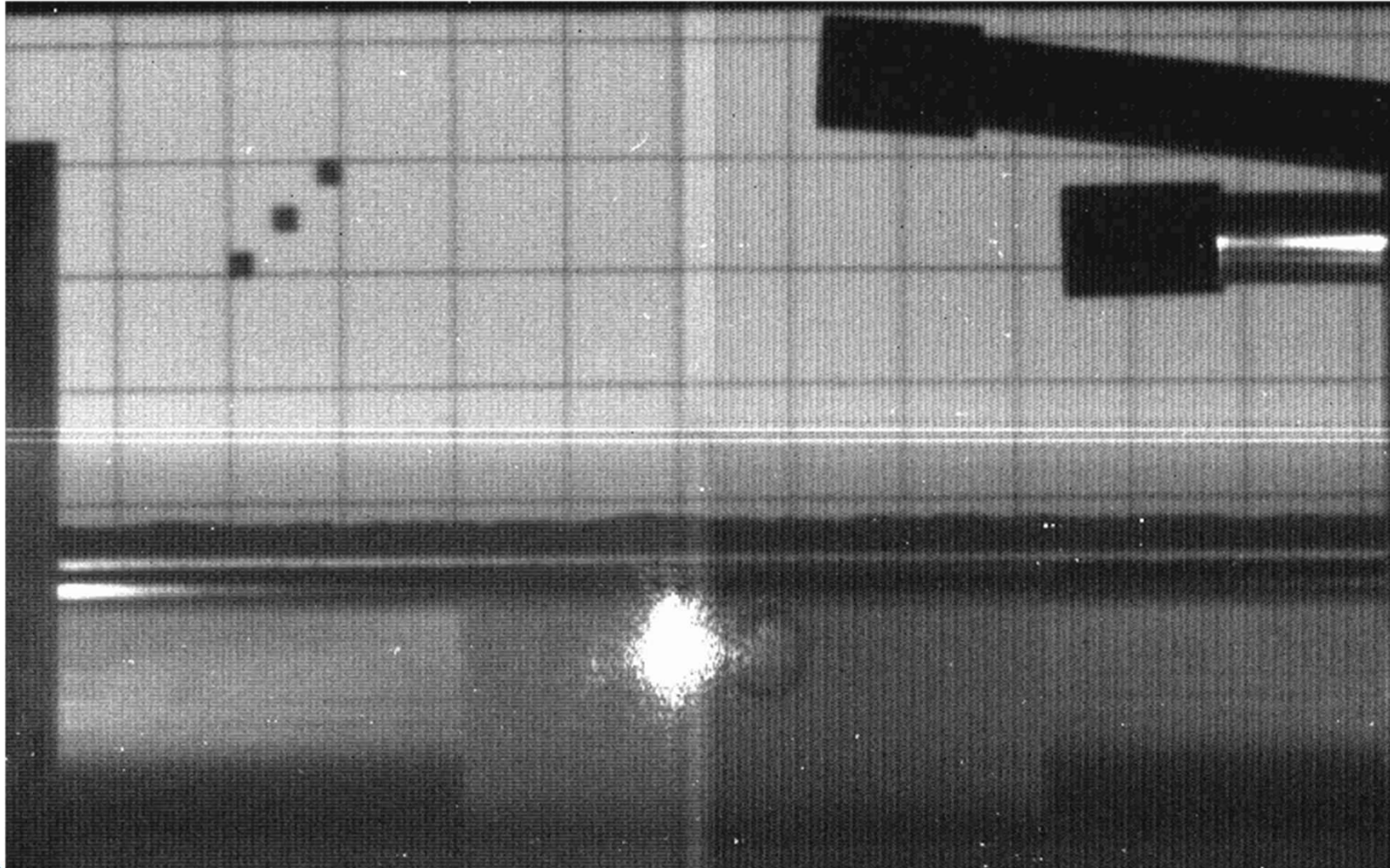
Intensity:  $1.75\text{E}+11$  PoT



# HiRadMat: Run 9

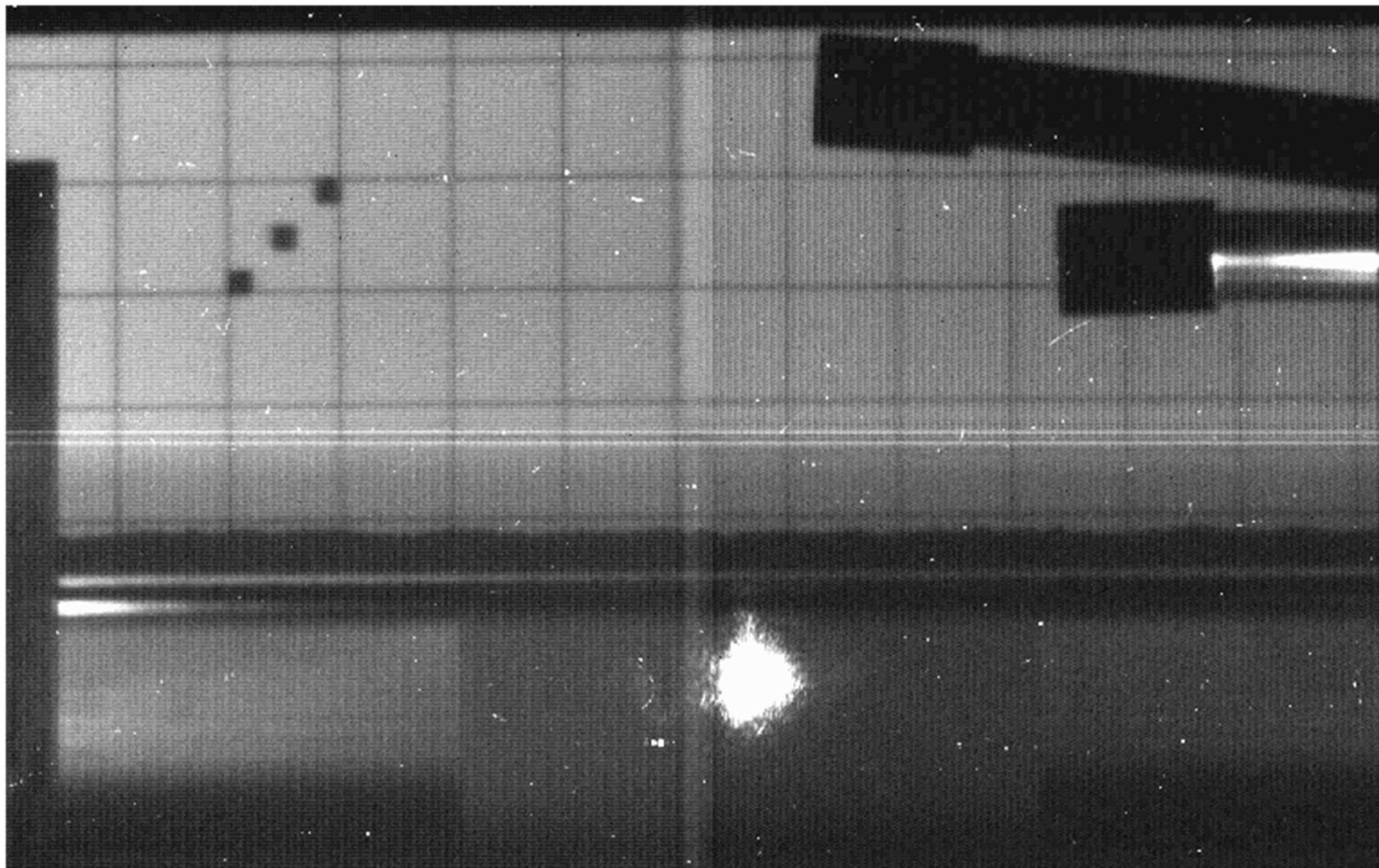
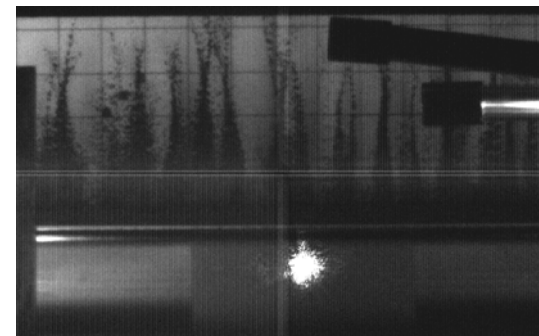


Intensity:  $1.85E+11$  PoT



# HiRadMat: Run 21

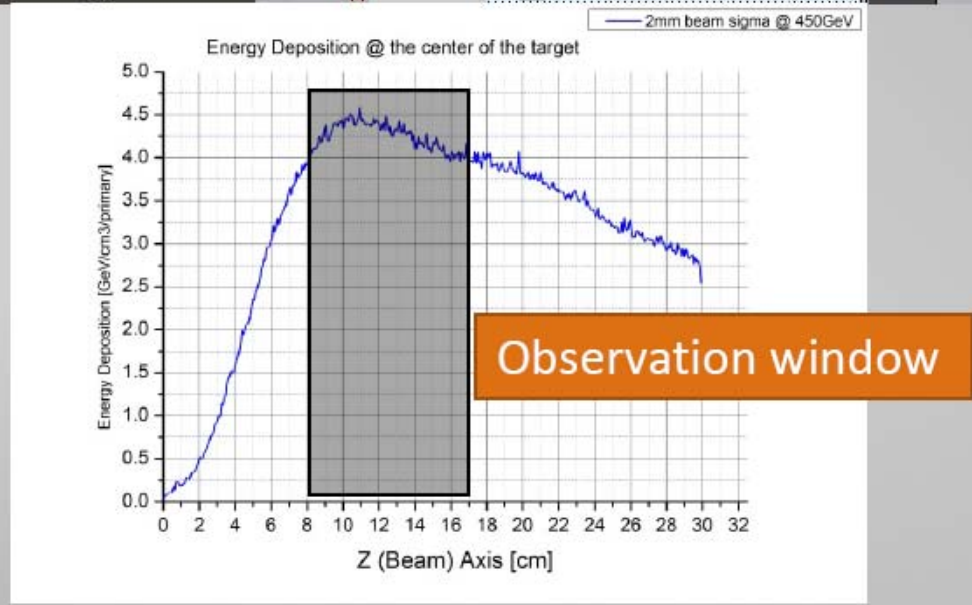
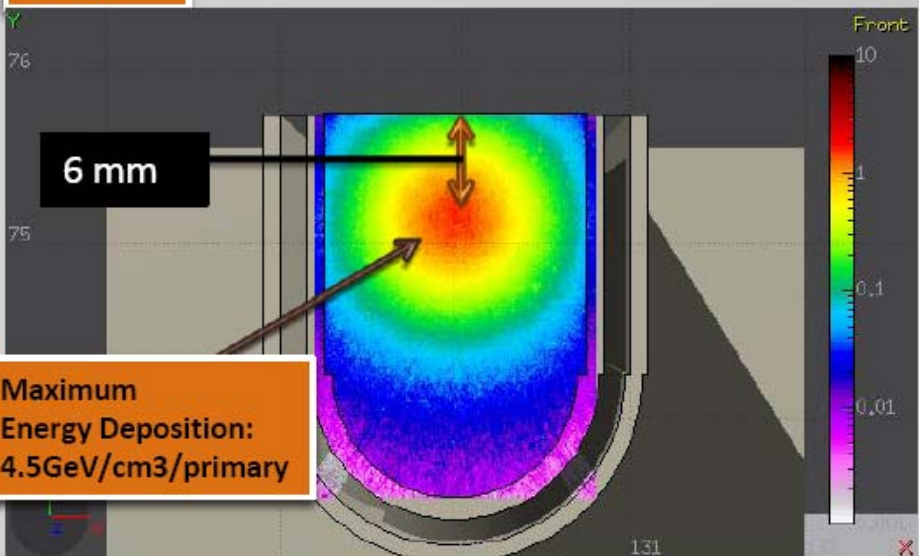
Intensity:  $2.94E+11$  PoT



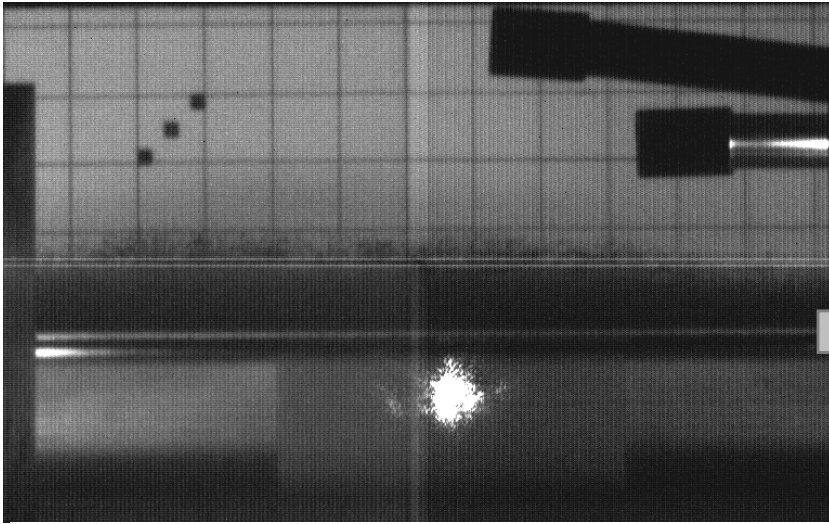
# Prompt energy deposition/radiation ( FLUKA® Monte – Carlo Code )

Front

Top

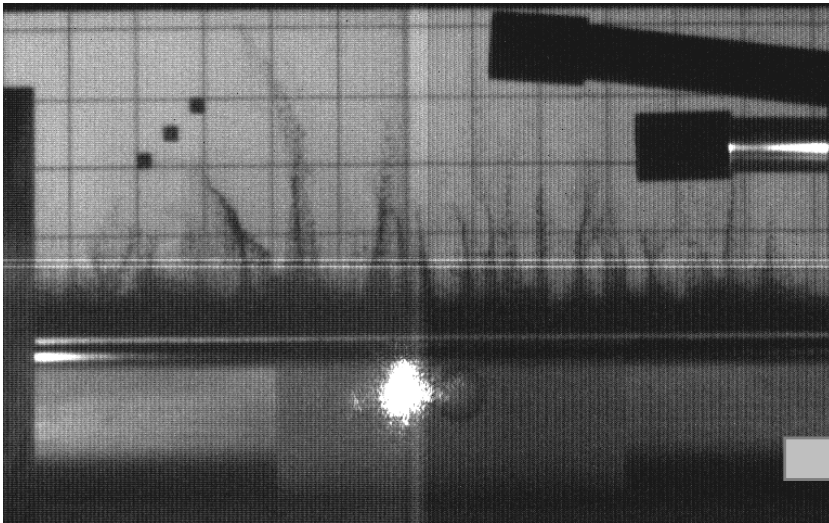
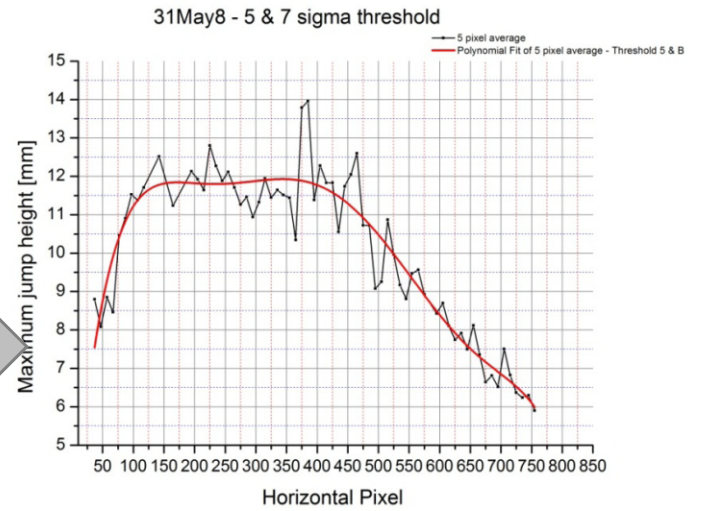


# Charitonidis

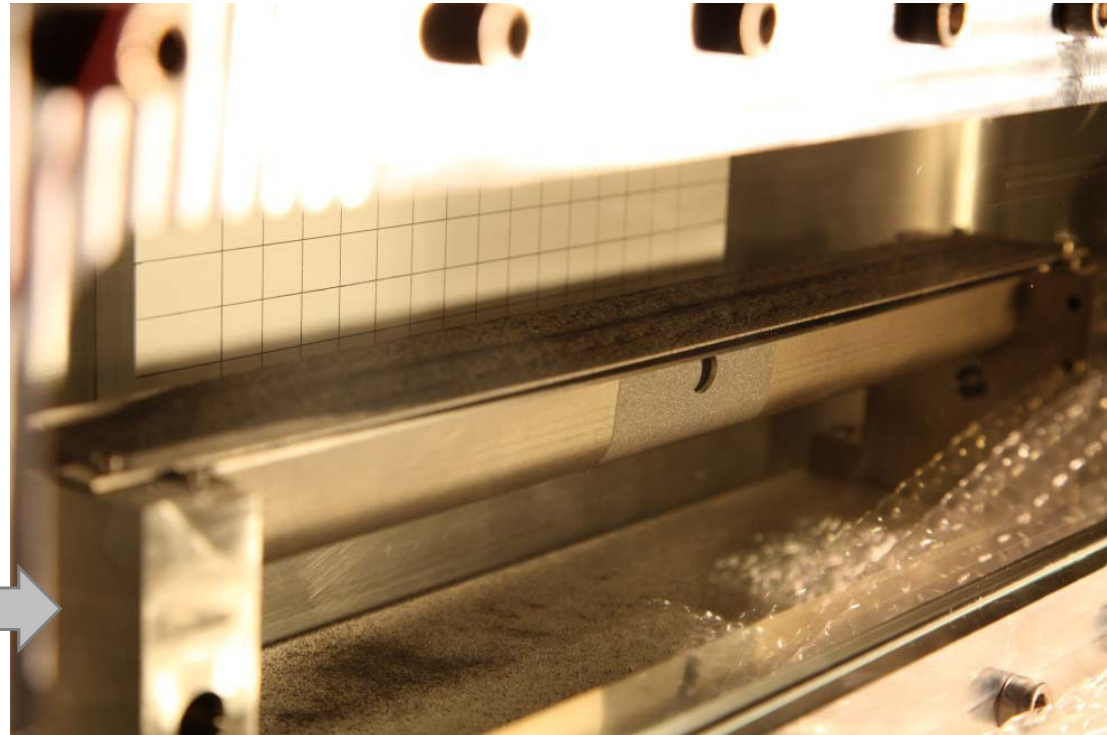


Shot #8,  $1.75 \times 10^{11}$  protons  
Note: nice uniform lift

Lift height  
correlates with  
deposited  
energy



Shot #9,  $1.85 \times 10^{11}$  protons  
Note: filaments!

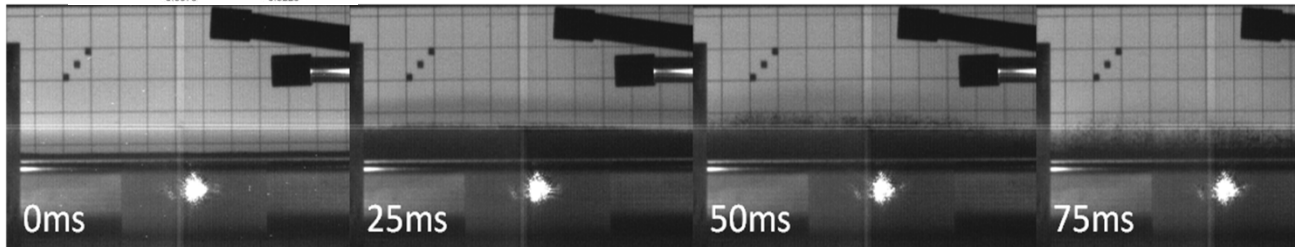
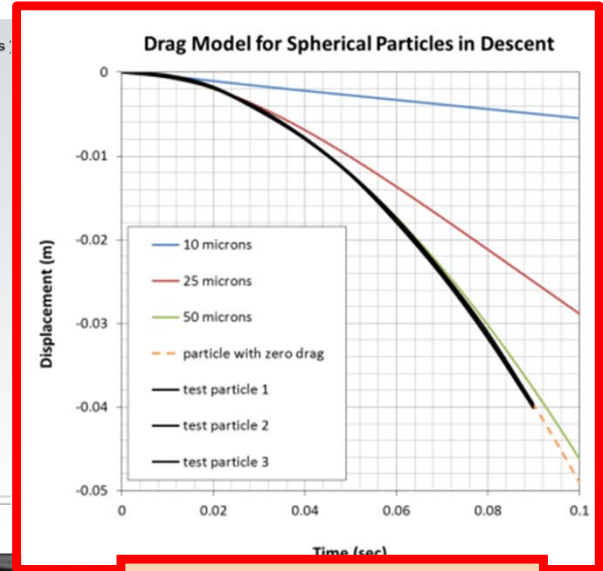
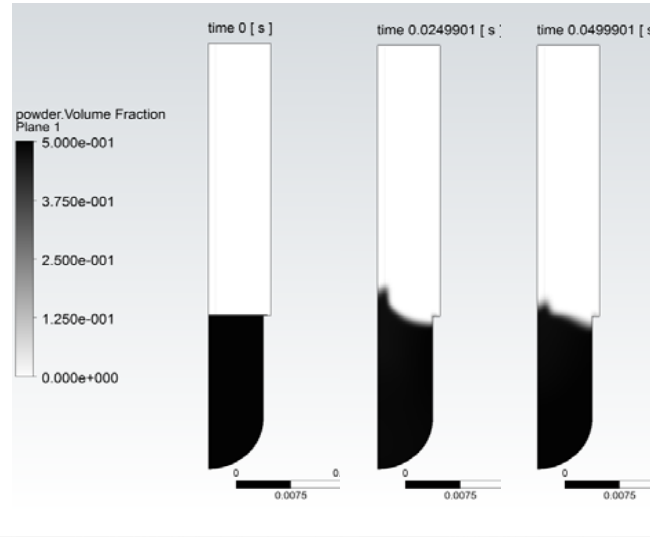
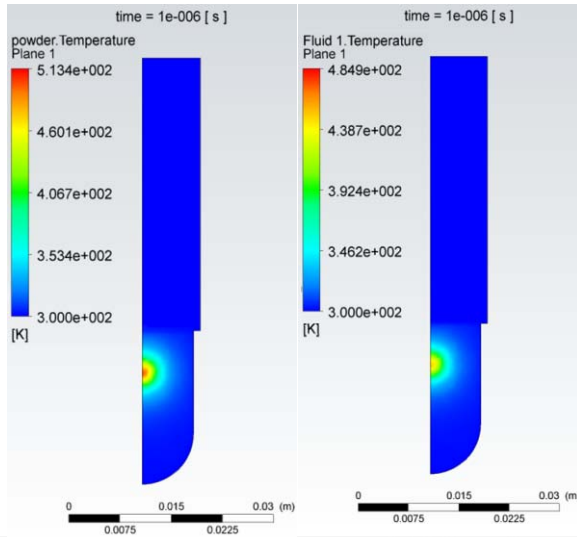


Trough photographed after the experiment.  
Note: powder disruption



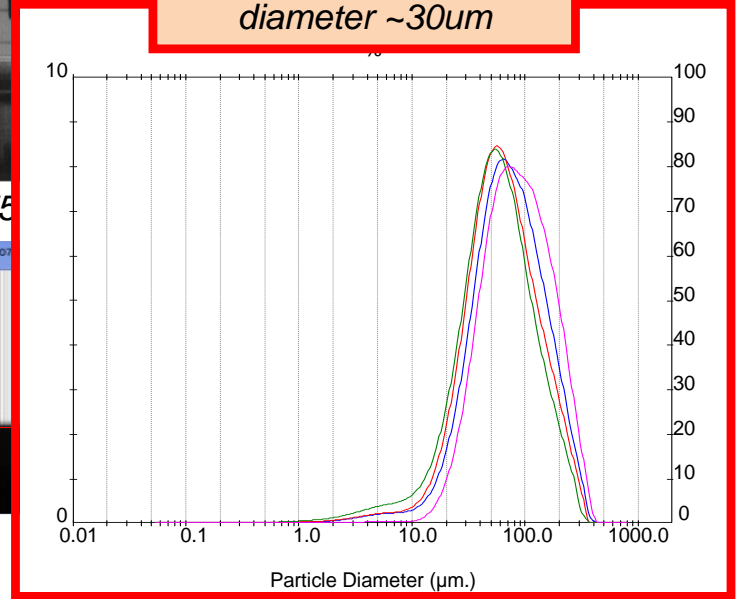
# Davenne: CFD predictions/post fits

## Beam heating



Test Results from Shot #8,  $1.75 \times 10^{11}$  protons, beam sigma 0.75

Average aerodynamic diameter  $\sim 30\mu\text{m}$



CFD simulation of Shot #8, assuming 1 micron particle size  
(n.b. no lift with 25 micron particles at this intensity)



# Speculating (stumbling in the dark!)

## 1. EXTERNAL STRESS

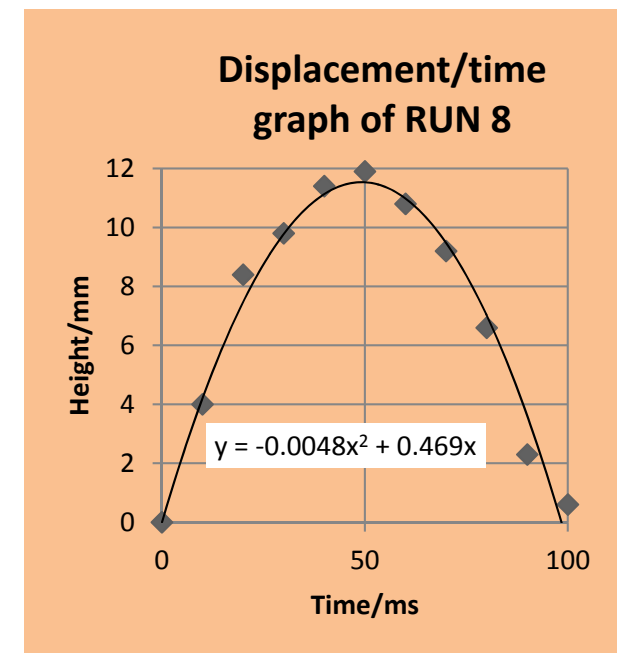
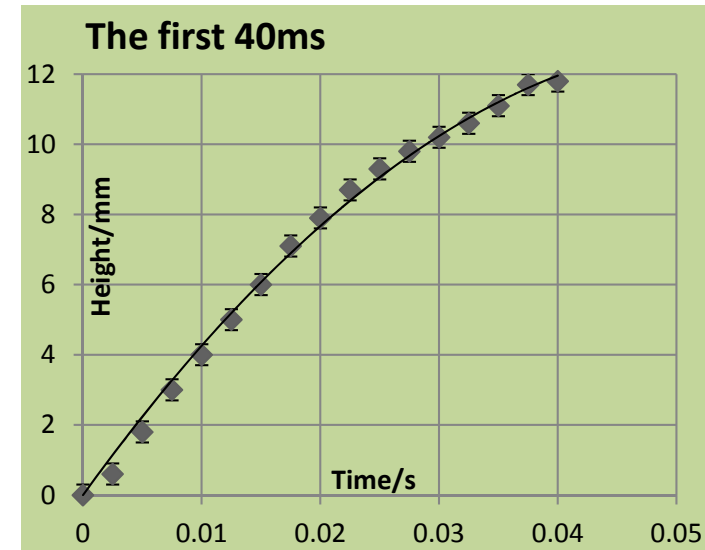
A kick from the trough?  
Trough resonance perhaps too slow &  
Trough does not appear moving in the HSV

## 2. GAS LIFT

Lift proportional to Energy deposition  
CFD says yes but the energy/diameter is rather different.  
Drag model is incorrect for W or  
is it a different phenomenon?

## 3. THERMAL STRESS PROPAGATION

Lift proportional to Energy deposition  
Too slow and too late compared with propagation  
through a solid.  
Peak  $\sim 40\text{J/g}$  (similar to MERIT) but  
100 times lower velocities  $0.5\text{m/s}$ .  
Is this due to attenuation through the powder?

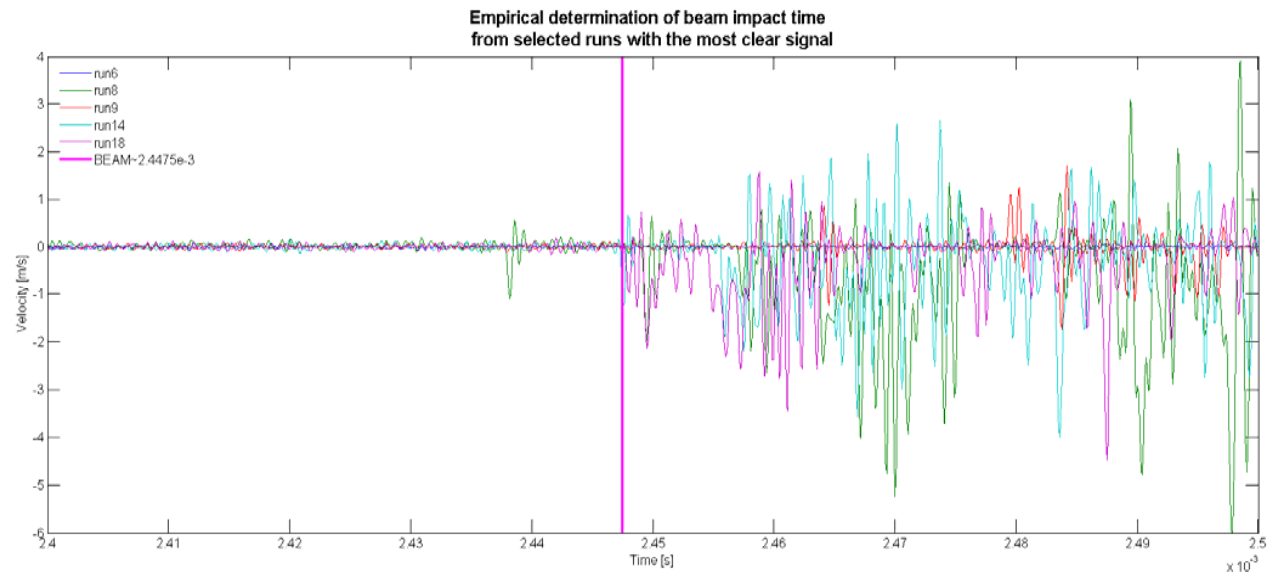
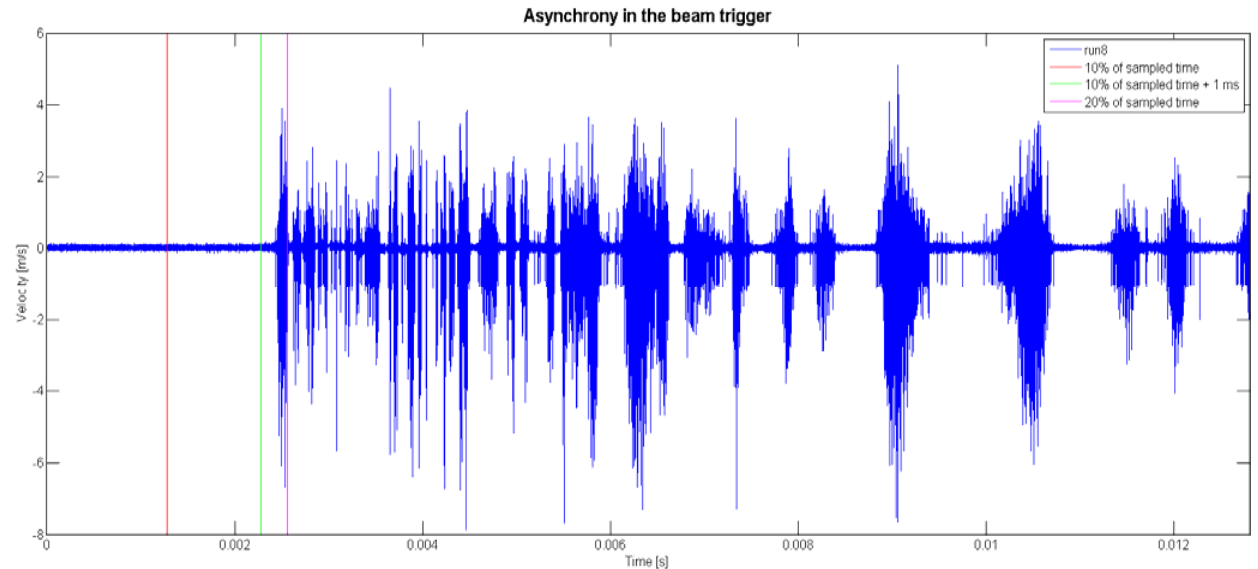


# LDV: the problems *Part 1*

No reliable beam stamp: the jitter



i.e. no measurement of stress wave propagation time!

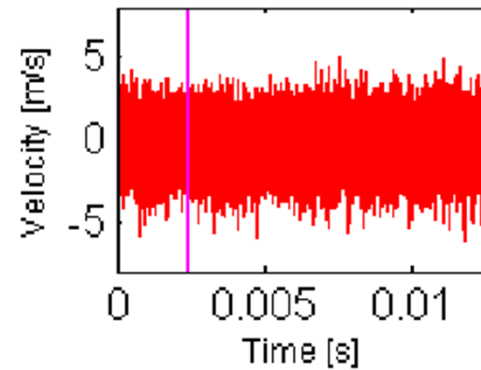




# LDV: the problems *Part 2*

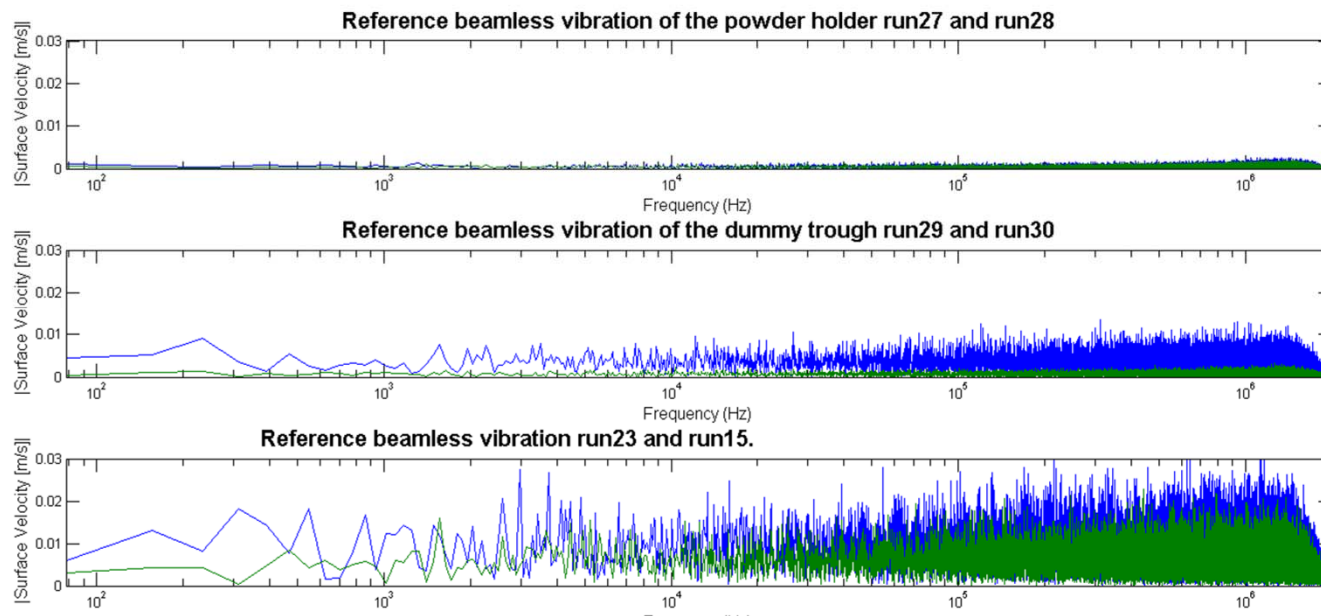
## LDV vibration without beam

run23



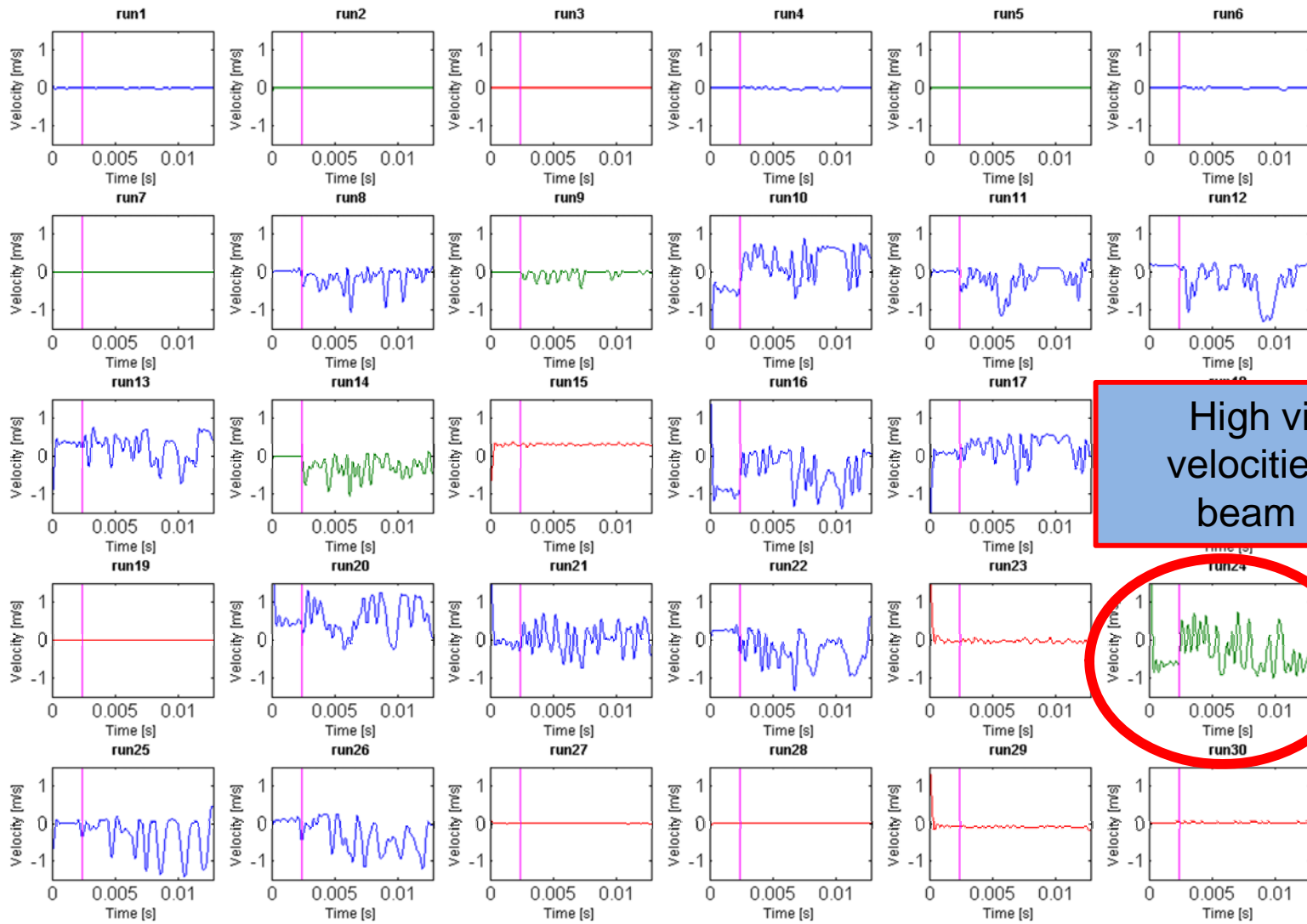
High frequency  
high amplitude noise?!

Yet not in all the runs?!



# LDV: the problems *Part 3*

Doom: watch out for the drift!



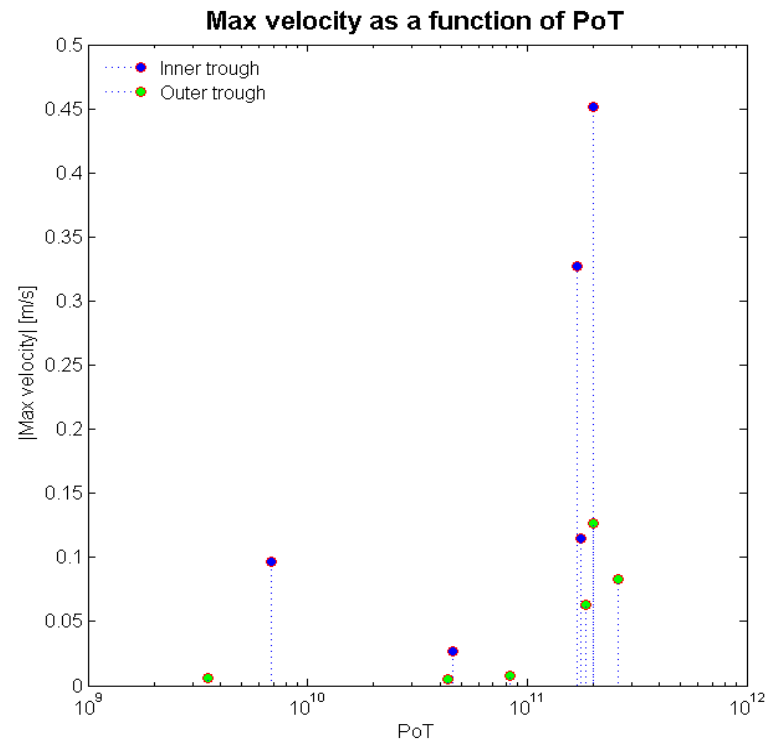
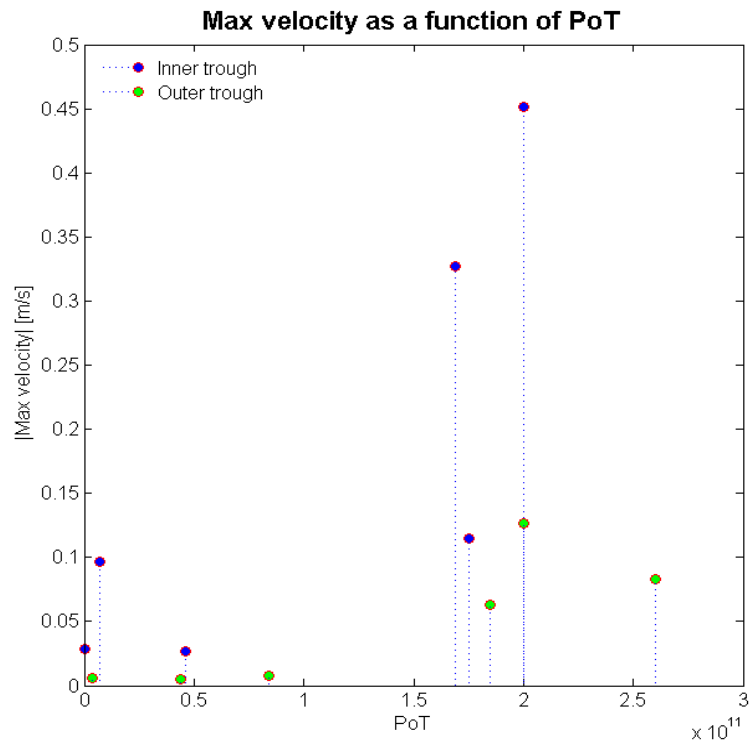
High vibration velocities before beam impact



# LDV: the good bits

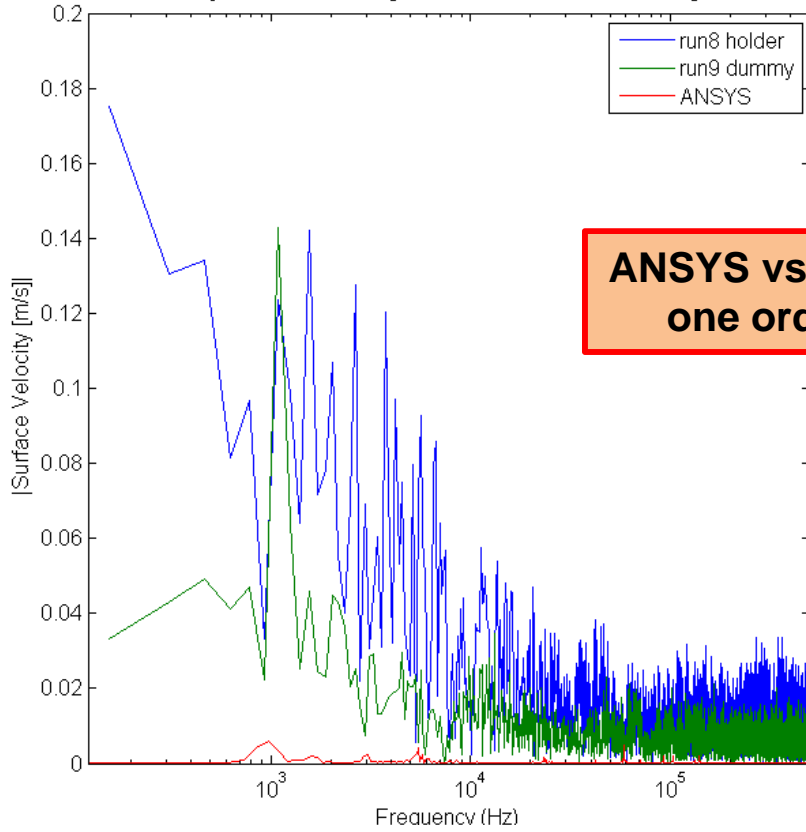
Having taken all the bad data away (technically defined as data massaging!!)

- the amplitude of vibration appears proportional to PoT
- Vibration amplitude is higher in the inner trough than on the outer trough
- There is a 1kHz resonant frequency peak (expected from trough resonance)

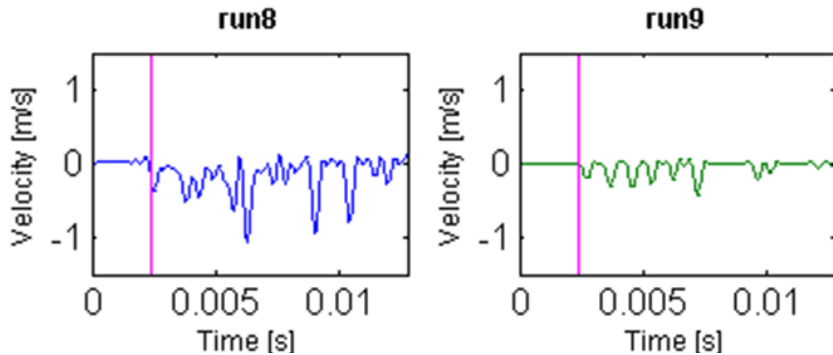
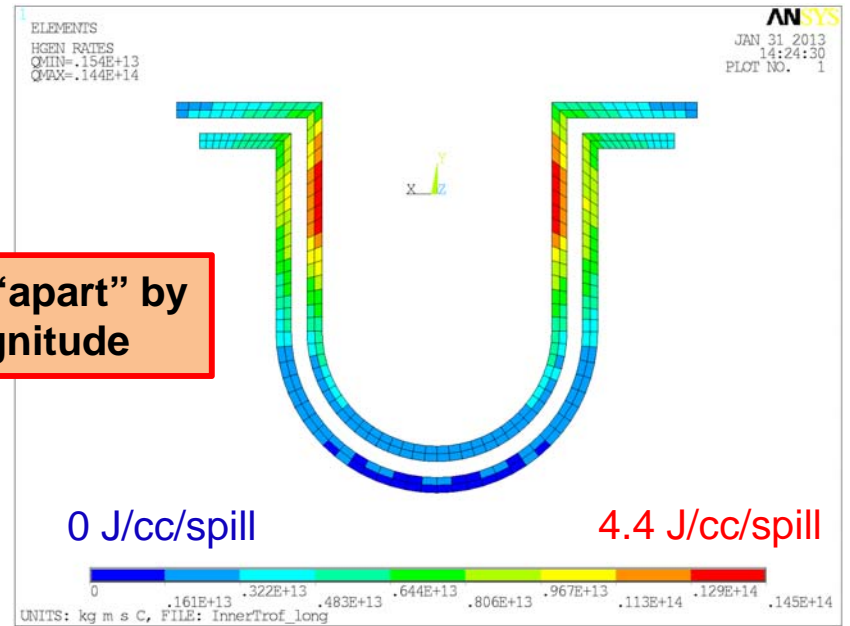


# Loveridge: ANSYS predictions

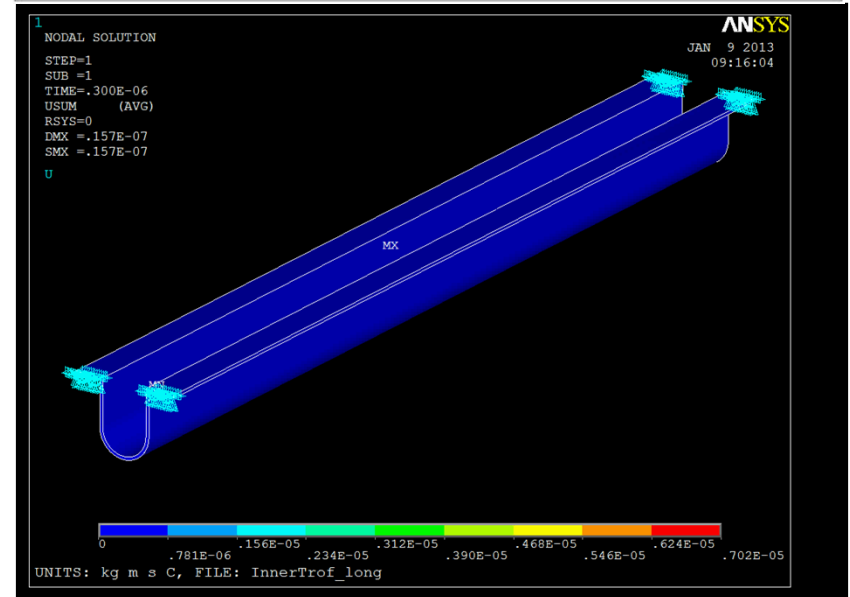
Spectrum analysis of surface velocity



**ANSYS vs LDV are “apart” by one order or magnitude**



LDV data, filtered and offset corrected  
 <Shot #8, 1.75e11 protons, inner trough>  
 <Shot #9, 1.85e11 protons, outer trough>  
 Velocity  $\approx$  1 m/s



ANSYS simulation of secondary heat induced vibrations  
 Velocity  $\approx$  0.1 m/s

# Lessons learnt and stuff left to do

## HiRadMat mark 2 (after CERN shutdown)

1. Powder mono-size distribution
2. More samples (prevent interference between measurements)
3. Full length view of the sample
4. Repeat test in He and vacuum (separate Aerodynamic Lift vs momentum transfer)
5. LDV
  - calibrate signal in situ
  - use flat mirrors
  - Establish beam gitter
  - Watch out for windows interference

## Other general powder work

1. Continue generic powder conveying study
2. Calorimetric heat transfer
3. Evaluate effect of magnetic field

