

Superconducting magnets in J-PARC and their radiation protections

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J-PARC Cryogenic Section

Superconducting Magnets in J-PARC

- In Operation
 - Neutrino Beam Line SCFM system
 - SKS spectrometer
 - Large OMEGA muon beam line solenoid
- Under Construction
 - Super OMEGA muon beam line
- Proposed
 - COMET (Makoto's Talk)
 - HFS, g-2



Main Ring
30 GeV
JFY2008

Rapid Cycle
Synchrotron
3 GeV
JFY2007

Linac
180 MeV
JFY2007

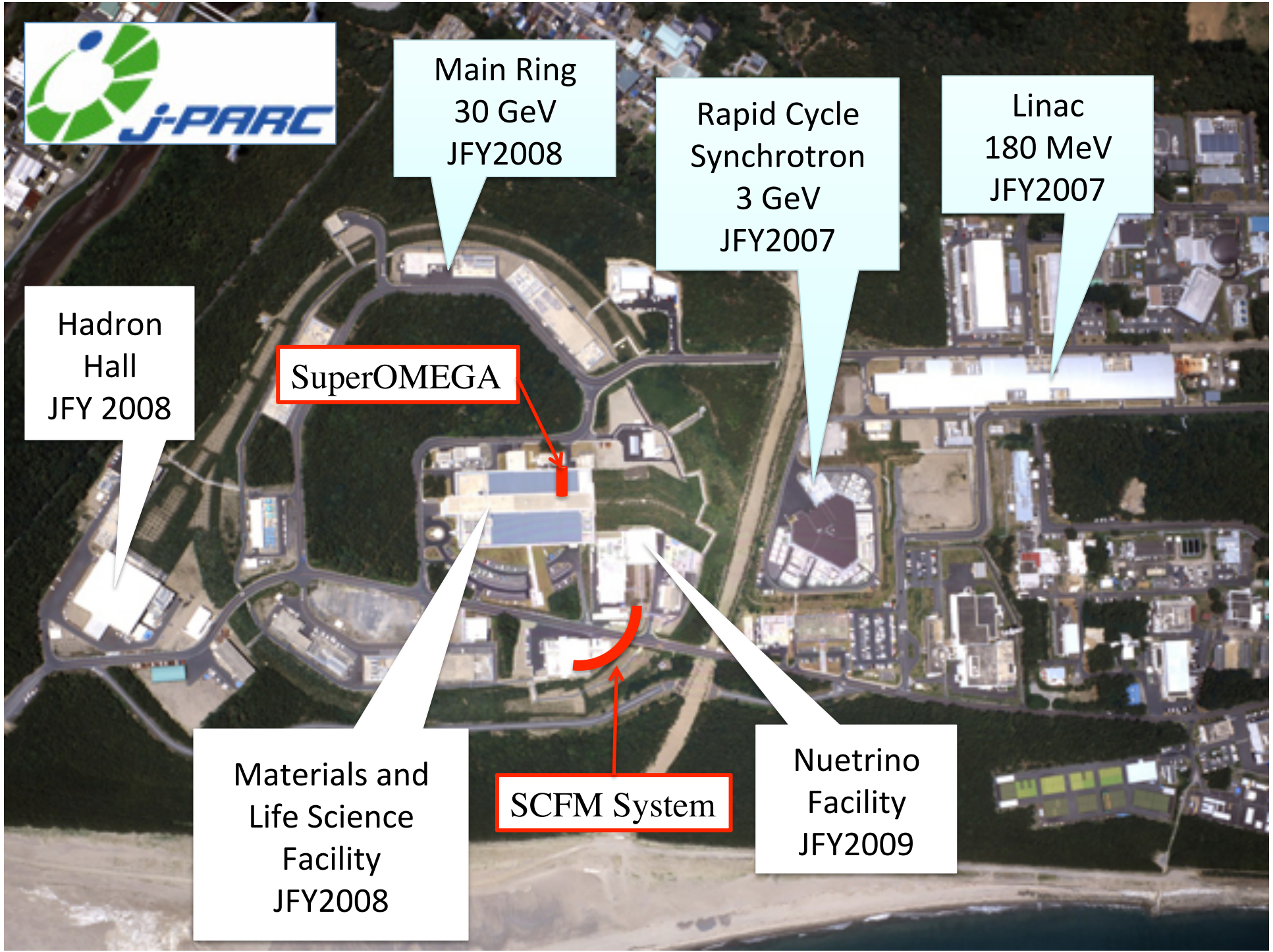
Hadron
Hall
JFY 2008

SuperOMEGA

Materials and
Life Science
Facility
JFY2008

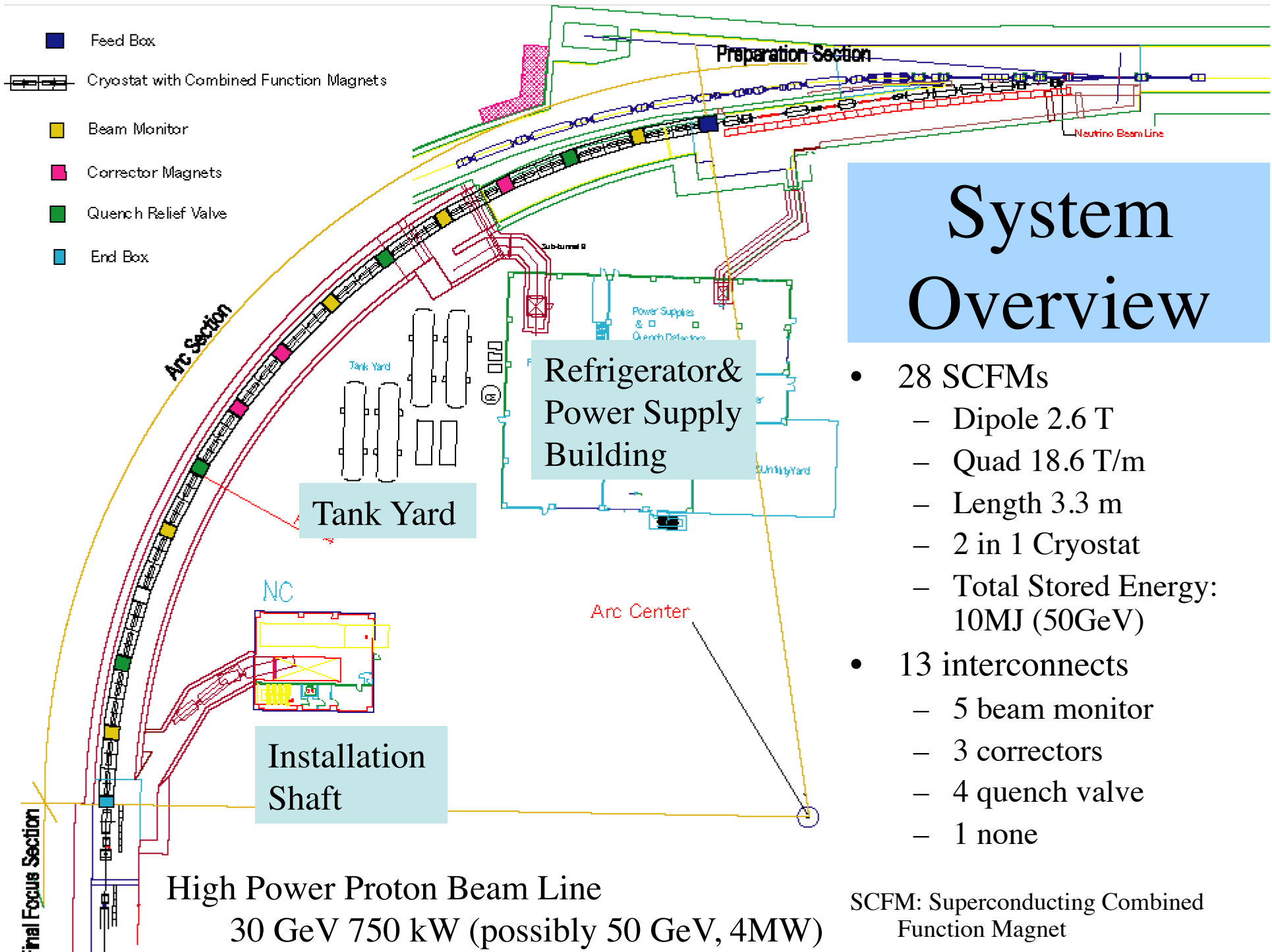
SCFM System

Nueutrino
Facility
JFY2009

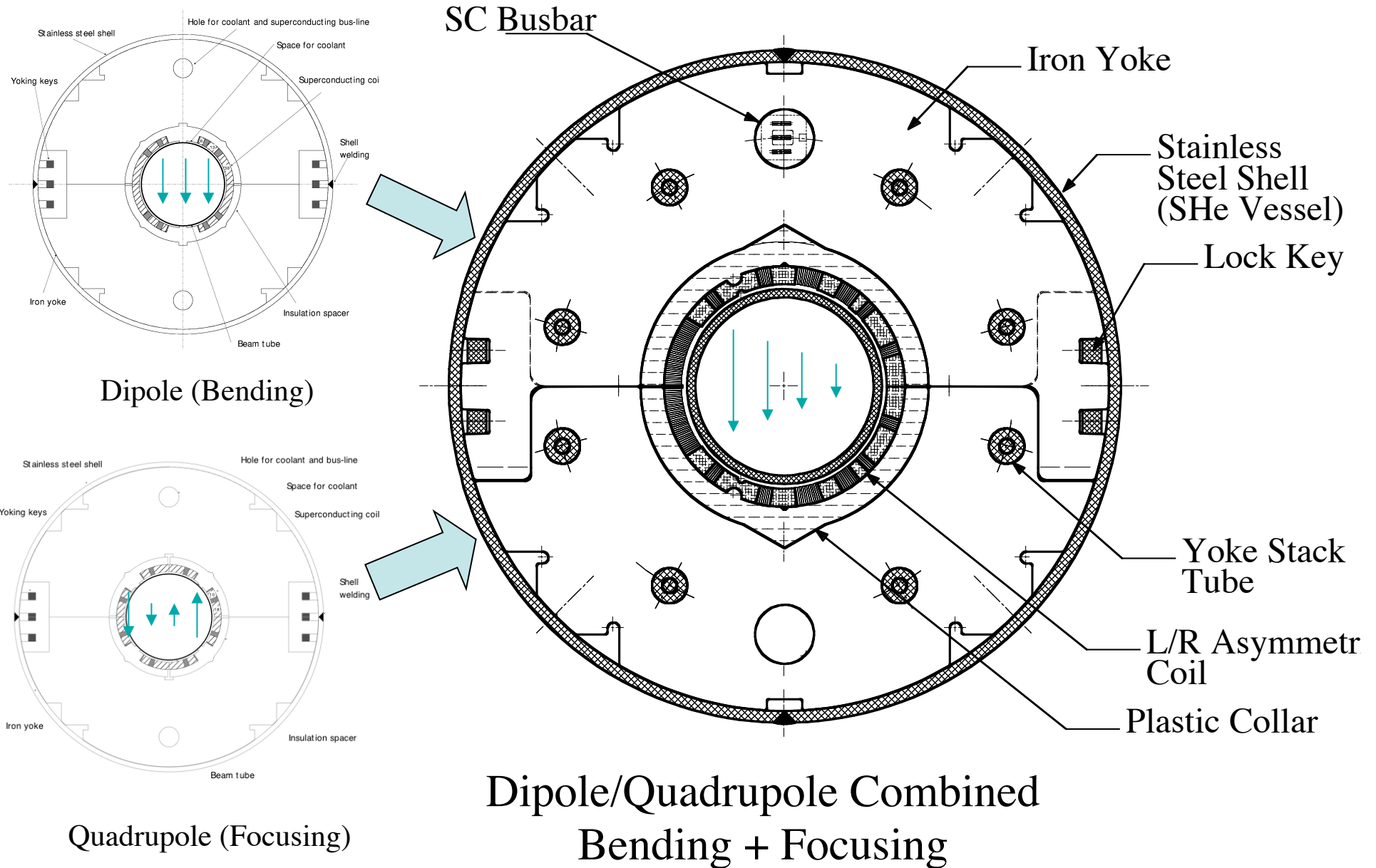


Superconducting Magnets in J-PARC

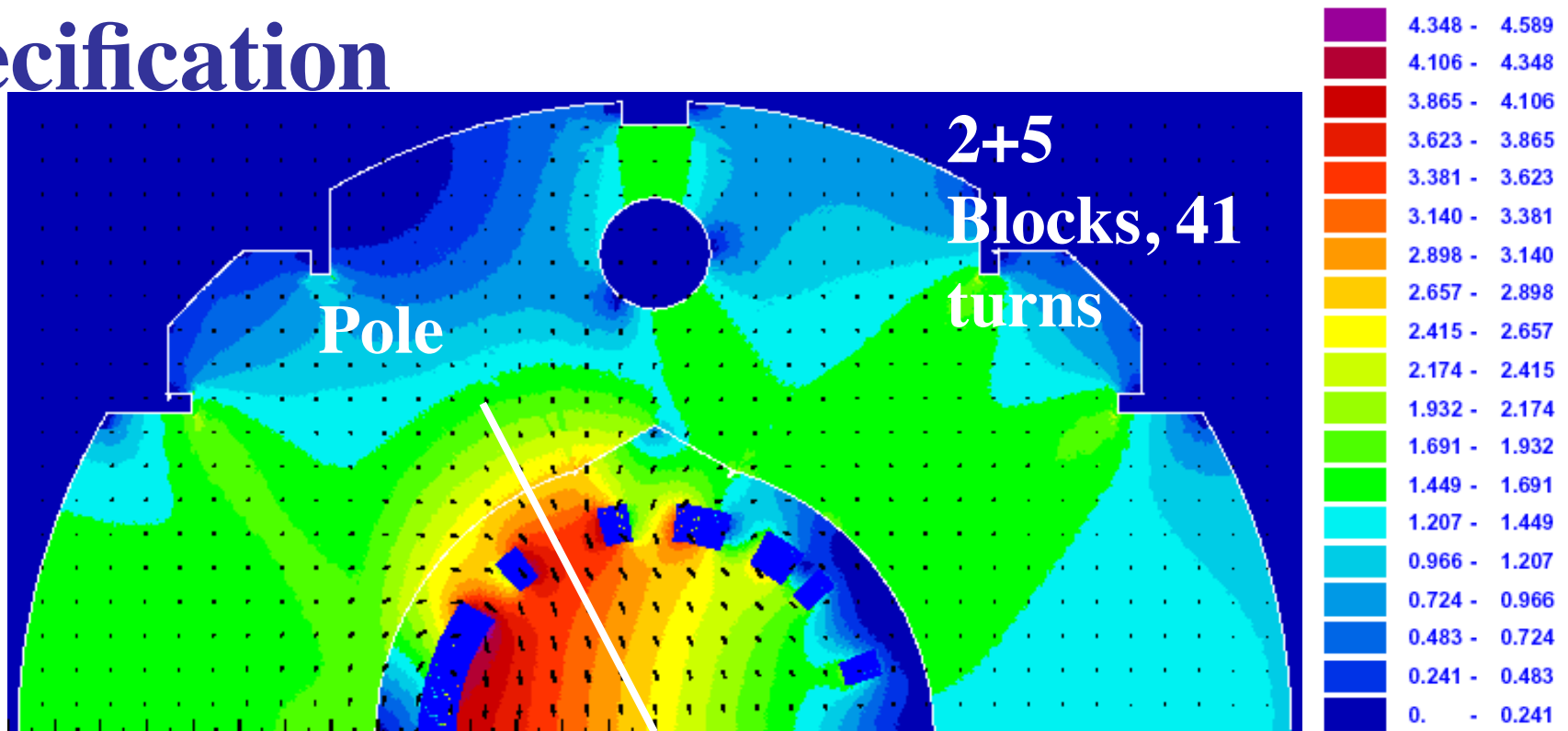
- In Operation
 - **Neutrino Beam Line SCFM system**
 - SKS spectrometer
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SC Combined Function Magnet

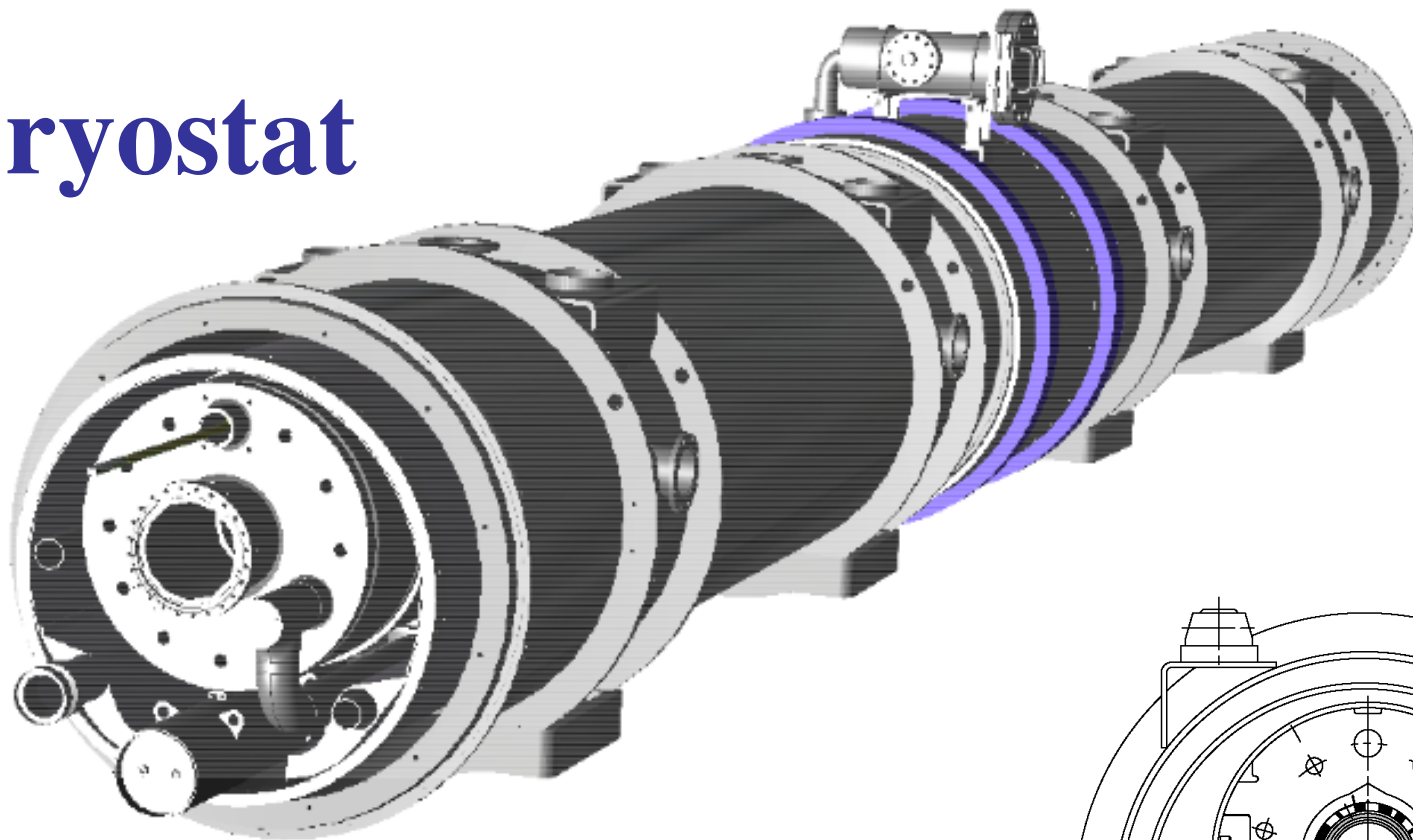


Specification

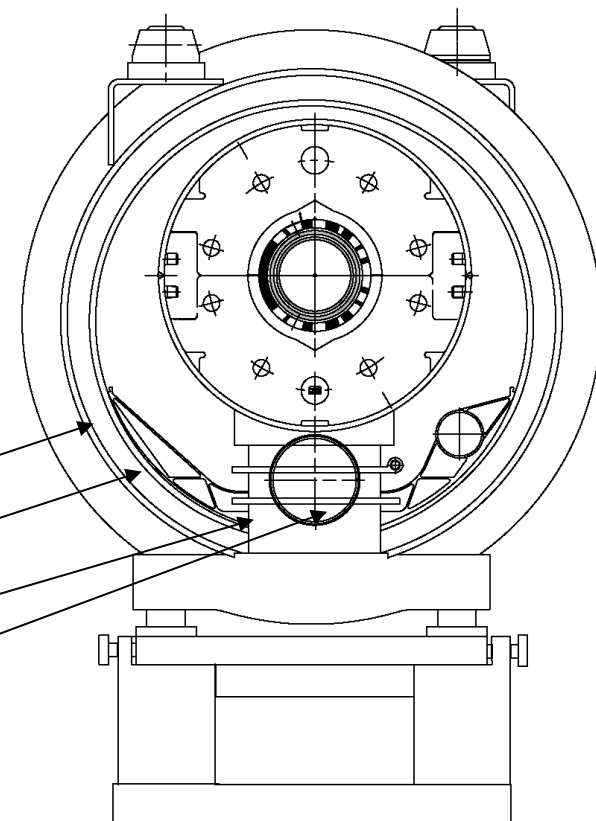


Coil ID.:	173.4mm	Op. Current:	7345 A
Mag. Length:	3300 mm	Op. Margin:	72%
Mech. Length:	3630 mm @RT	Inductance:	14.3 mH
Tmax:	< 5.0K (Supercritical Helium)	Stored Energy:	386 kJ
Dipole Field:	2.59 T	# of Magnet:	28
Quad. Field:	18.6 T/m	SC Cable:	NbTi/Cu for LHC Dipole Outer-L
Field Error:	< 10 ⁻³		

Cryostat

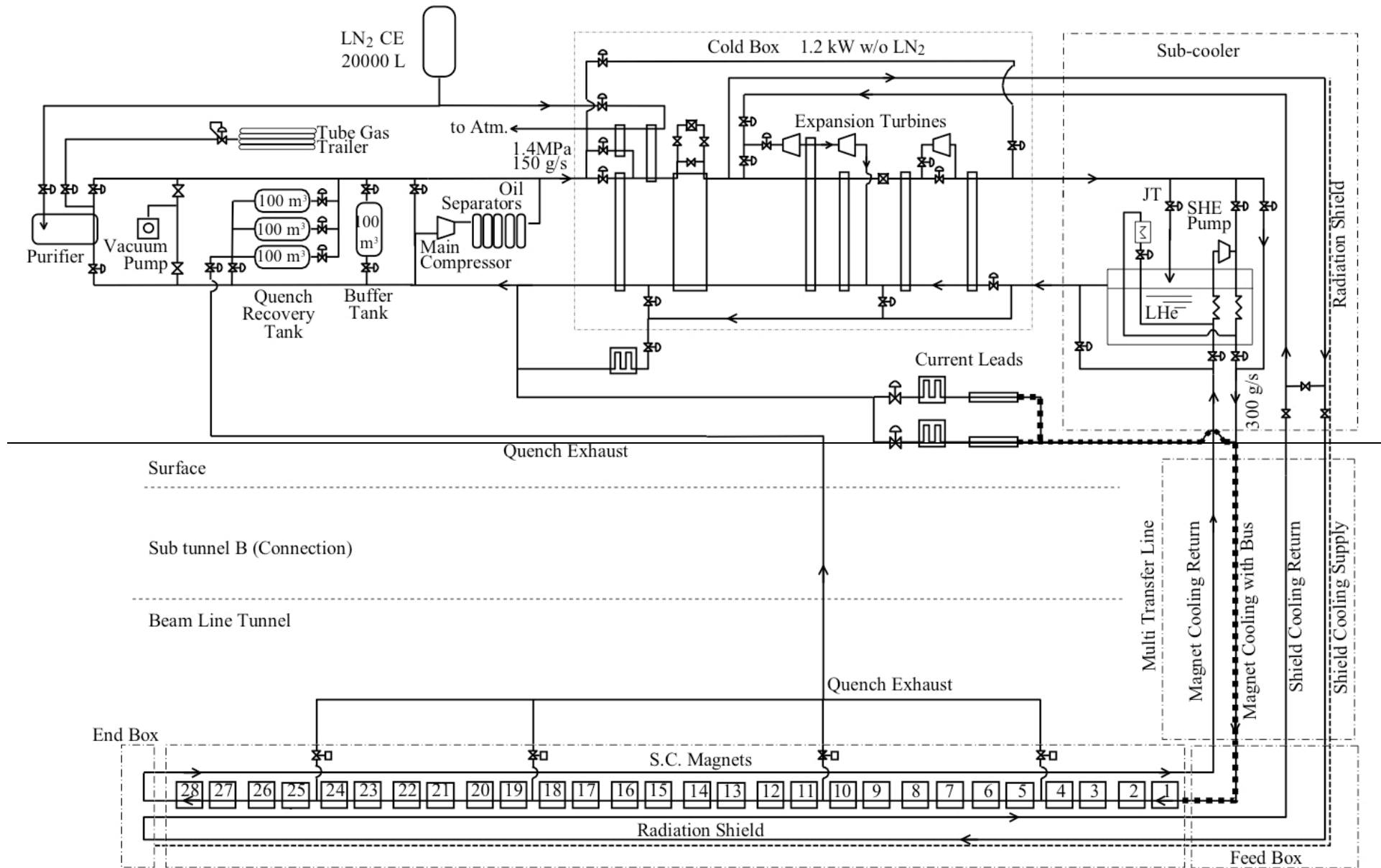


- 2 magnets in 1 cryostat
 - F & D magnets (doublet optics)
- Common Design with LHC
 - Vacuum Vessel
 - Shield Tray
 - Support Post
 - Cold Diode



Cryogenics

- Refrigerator Power; 1.2kW@4.5K, 2.5kW@80K
- Supercritical Helium Pump, 300~400 g/s 400kPa



Neutrino Beam Line SCFM System

Beam loss associated Issues

- High Power Proton Beam Line
 - 30 GeV 750 kW (possibly 50 GeV, 4MW)
 - Beam loss 1W/m (10W per point) by tunnel shield
- Issues associated with beam loss
 - Average loss = irradiation
 - Material durability
 - Component durability
 - Tritium Creation in Helium
 - Accidental loss

Neutrino Beam Line SCFM System

Beam loss associated Issues

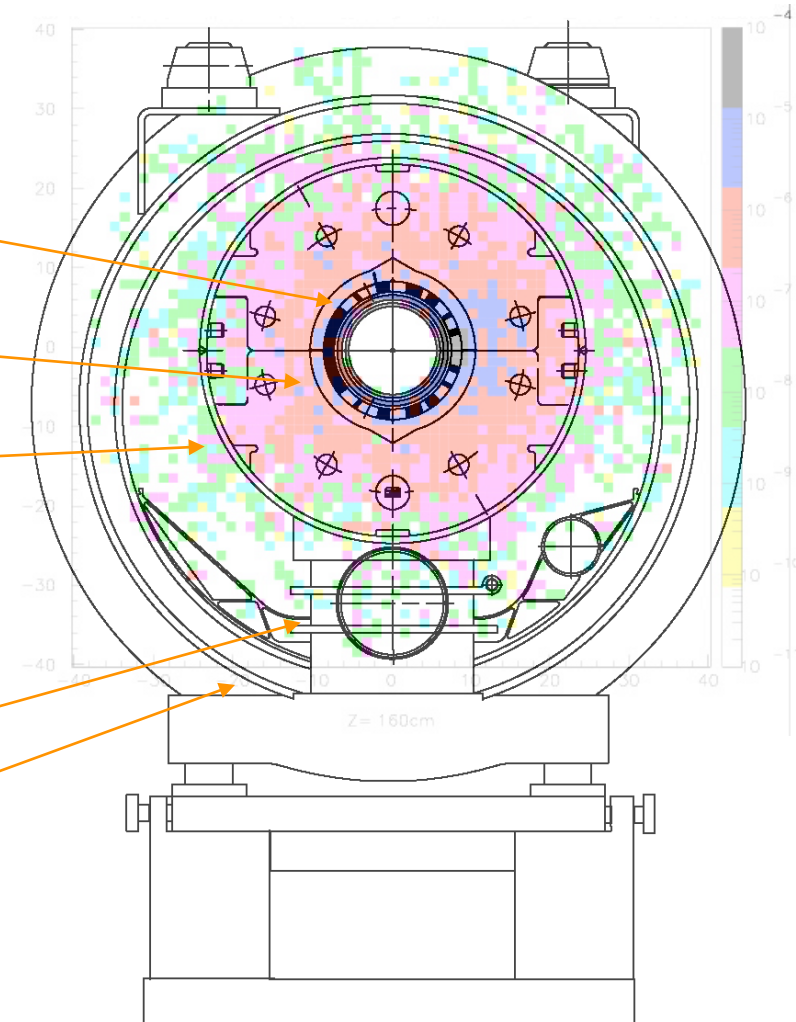
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 - **Material durability**
 - Component durability
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Irradiation by beam loss

Computed using MARS

1 w/m, 4000 hr/year

- Coil ($\sim 30\text{kGy/y}$)
 - GFRP ($\sim 10^7\text{Gy}$)
 - Polyimide ($\sim 10^7\text{Gy}$)
- Plastic Collar ($\sim 10\text{kGy/y}$)
 - Glass Filled Phenol ($\sim 10^7\text{Gy}$)
- Super Insulator
 - Body ($\sim 200\text{Gy/y}$)
 - Polyester ($10^5\sim 10^6\text{Gy}$)
 - End ($\sim 30\text{kGy/y}$)
 - Polyimide ($\sim 10^7\text{Gy}$)
- Support Post ($\sim 200\text{Gy/y}$)
 - GFRP (10^7Gy)
- O-ring ($\sim 200\text{Gy/y}$)
 - EPDM ($\sim 10^6\text{Gy}$)



Organic Materials in SCFMs

: Evaluated in this study

Plastic collar: PM9640

Glass Fiber (GF) + Phenol Resin

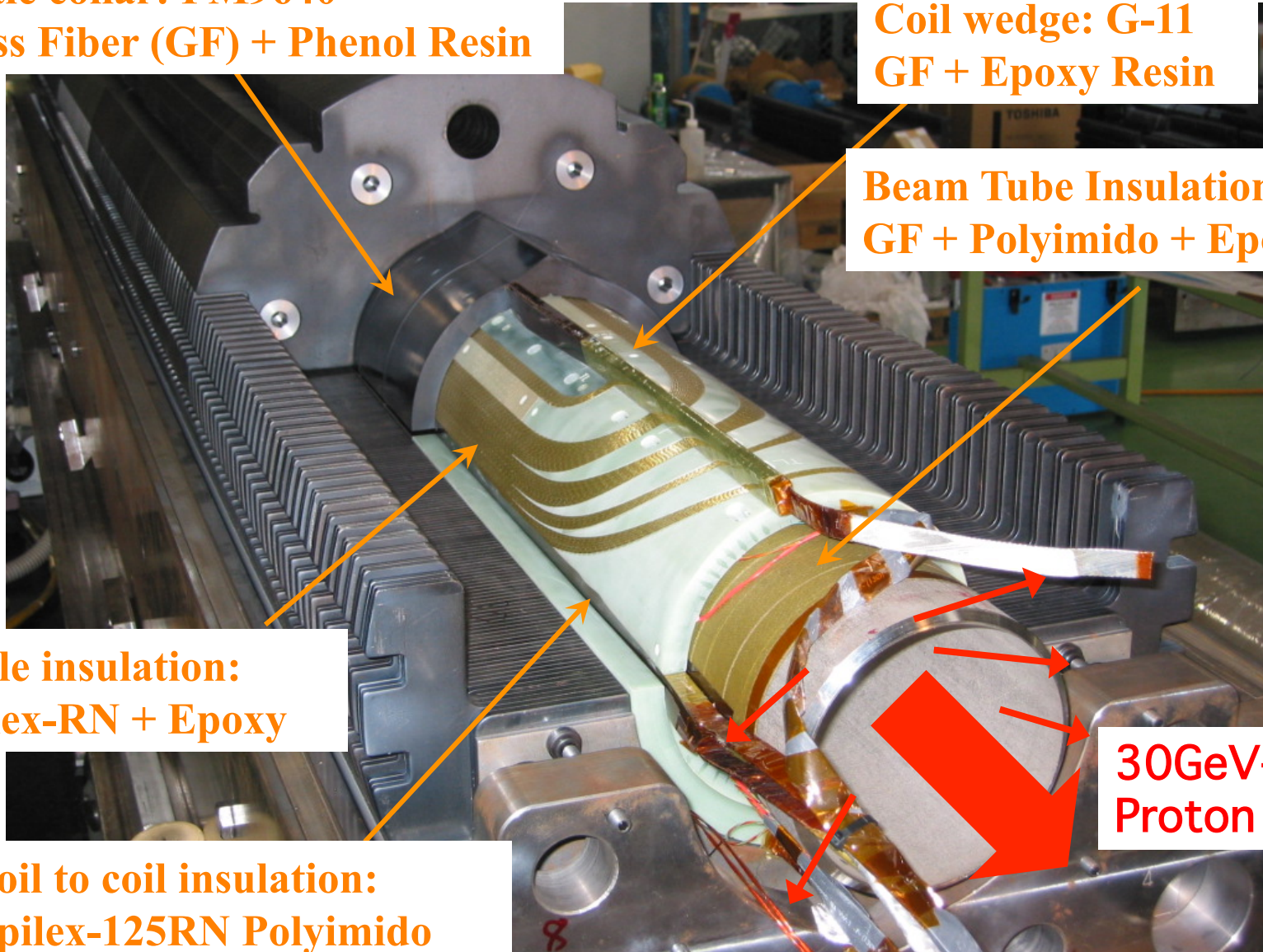
Coil wedge: G-11
GF + Epoxy Resin

Beam Tube Insulation: GUG
GF + Polyimido + Epoxy

Cable insulation:
Upilex-RN + Epoxy

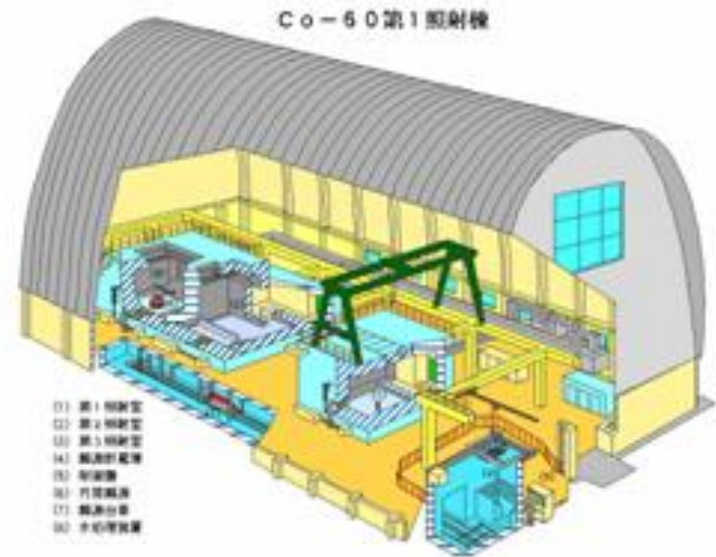
Coil to coil insulation:
Upilex-125RN Polyimido

30GeV-750kW
Proton Beam

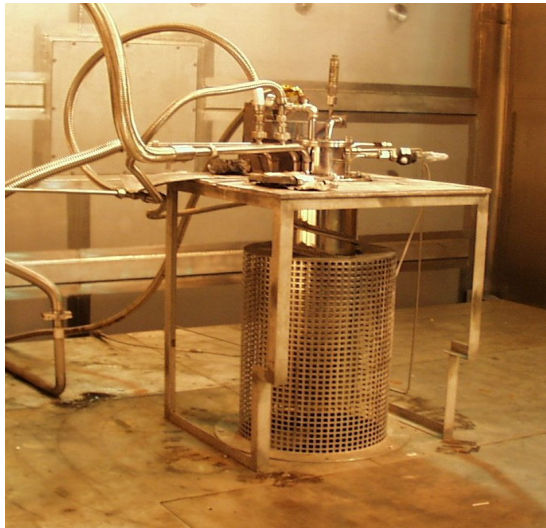


Material Test

- Test Facility
 - JAEA Takasaki Co-60 γ -ray irradiation facility
 - $<10\text{kGy/hour}$
 - Room & LN_2 temp.
- Test Items
 - Sample: Organic Mat.
 - Evolve Gas
 - Mechanical test

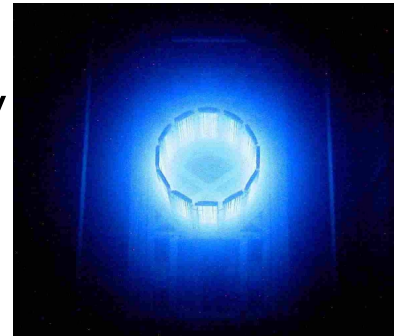


Gamma-ray Irradiation @JAEA-Takasaki

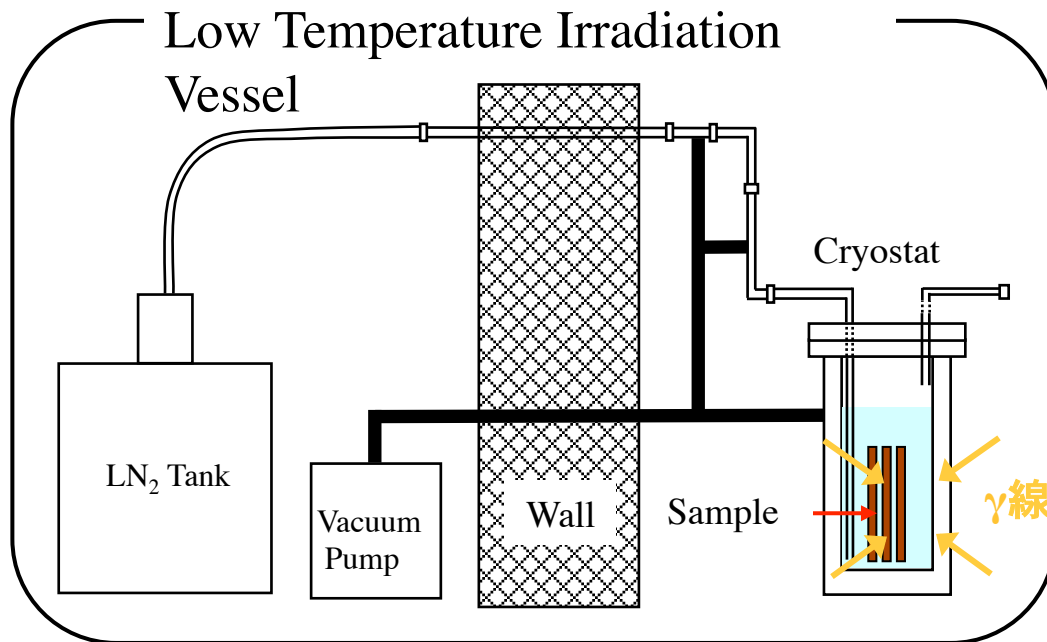


Co-60 γ -ray irradiation under Liq. N₂ temp

Co-60 γ -ray source

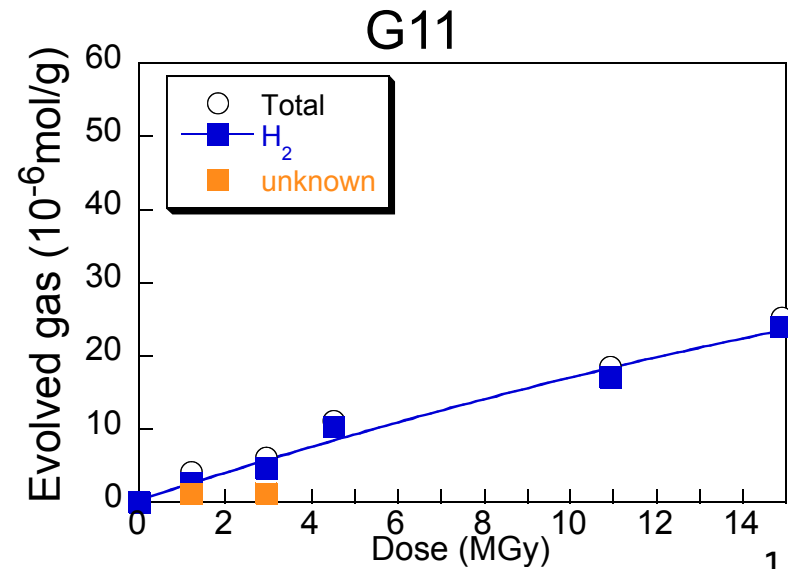
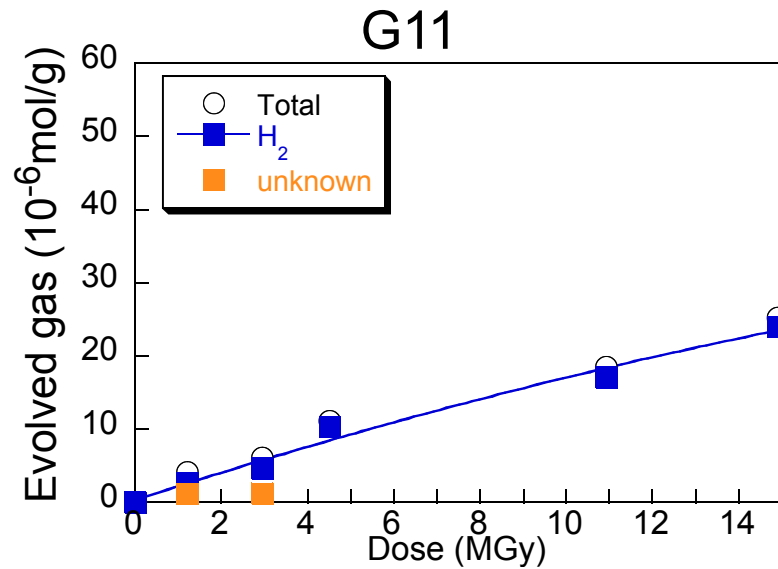
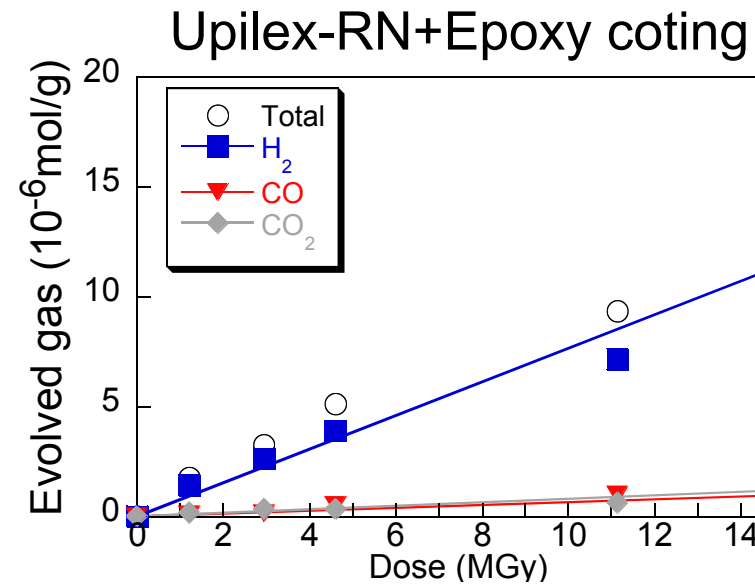
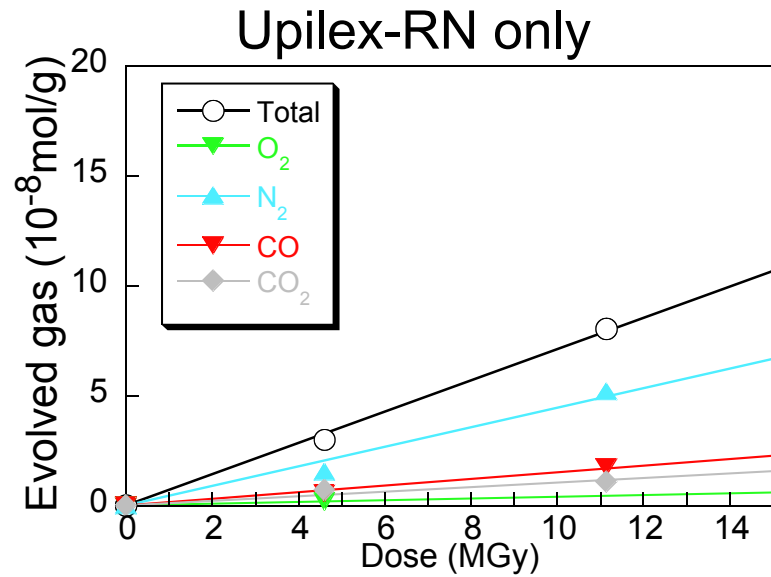


Sample in the glass tube

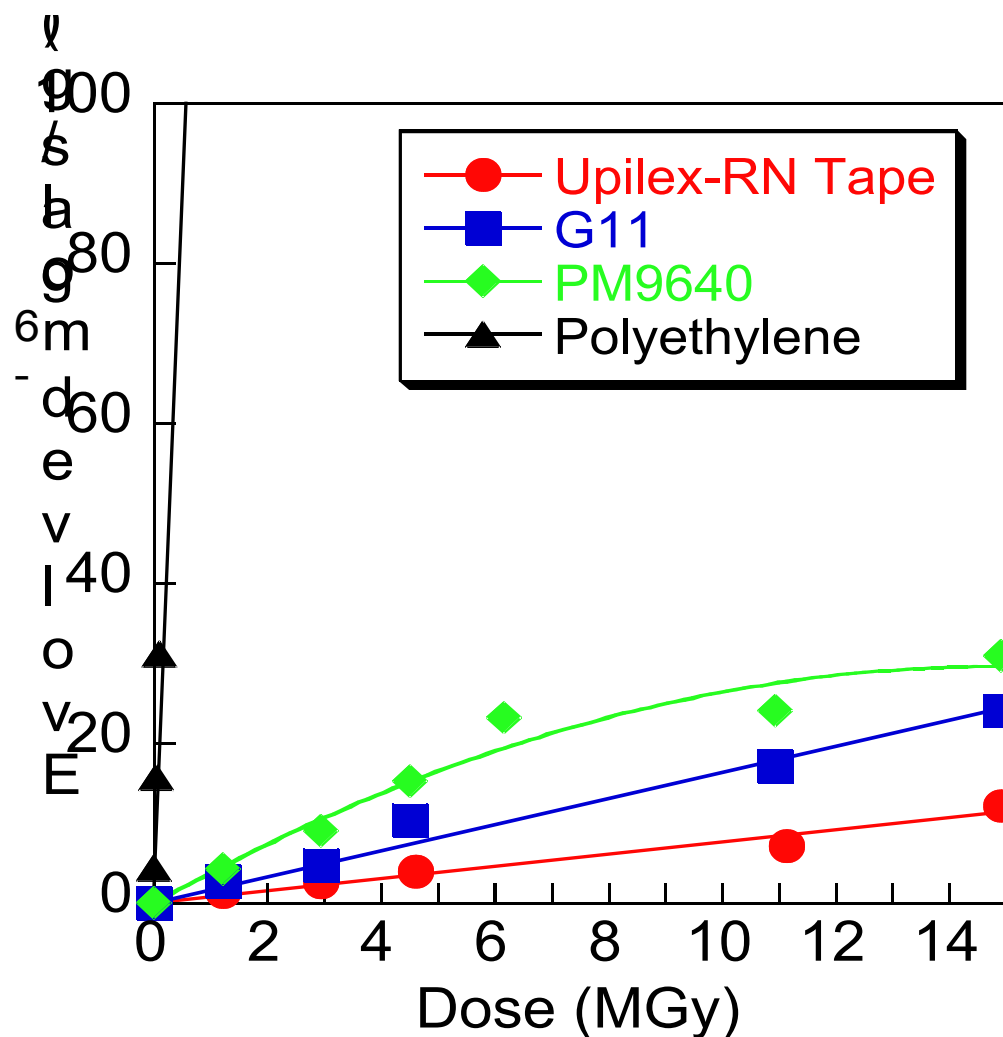


Irradiation
↓
Gas analysis
↓
Mechanical Test

Evolve Gases from the organic materials



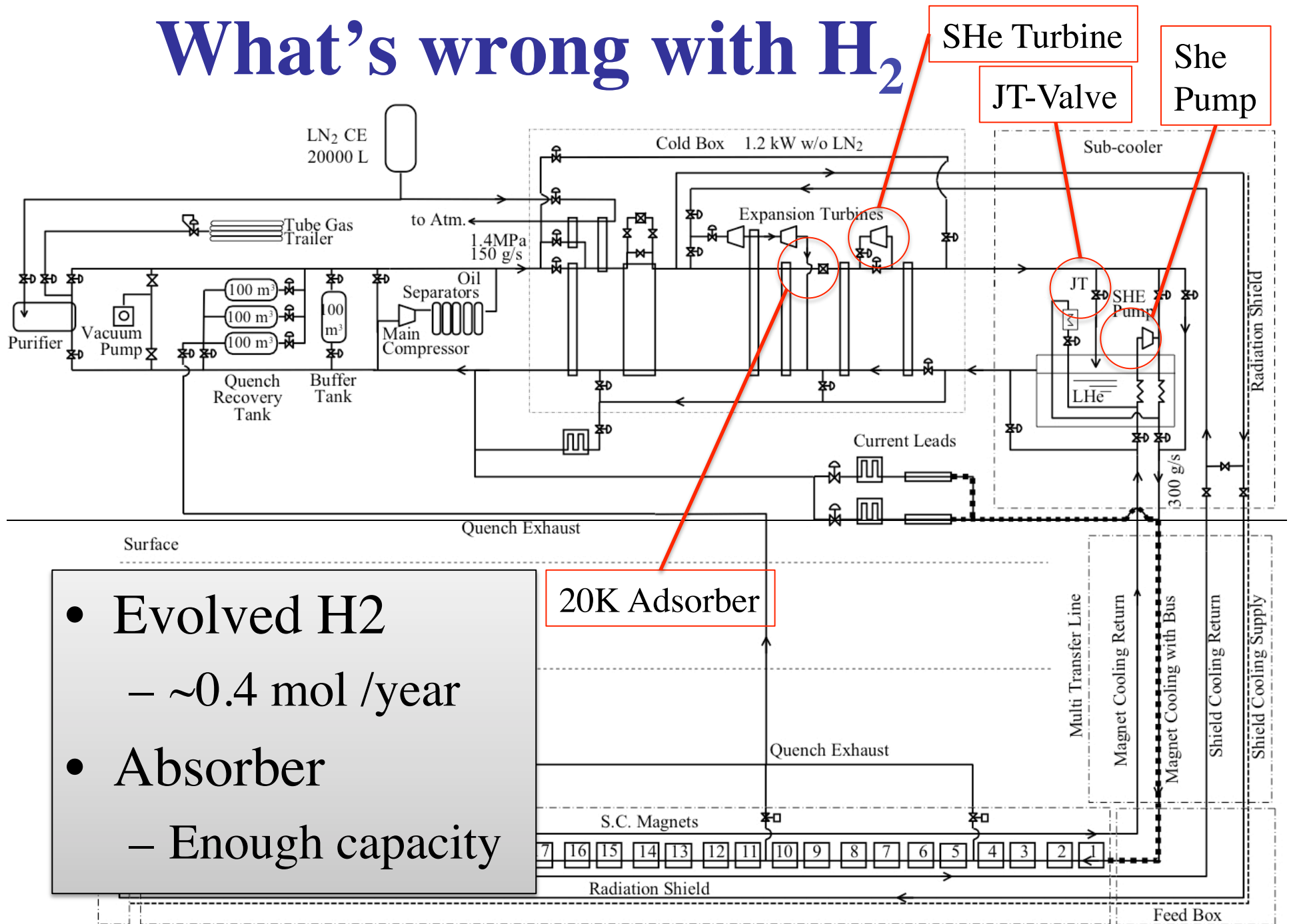
Comparison to Polyethylene



Sample	G (H ₂)
Upilex-RN Tape	1.13×10^{-2}
G11	2.18×10^{-2}
PM9640	3.35×10^{-2}
Polyethylene	4.19

- Majority of the evolved gas is Hydrogen
- Level is quite small compare to polyethylene

What's wrong with H₂

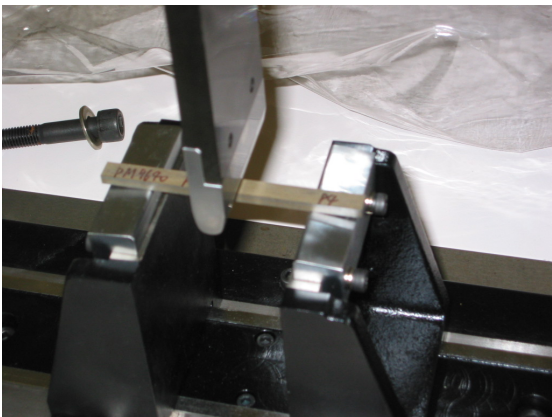
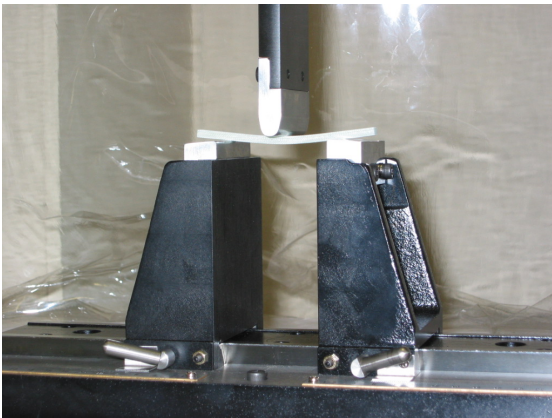


- Evolved H₂
 - ~0.4 mol /year
- Absorber
 - Enough capacity

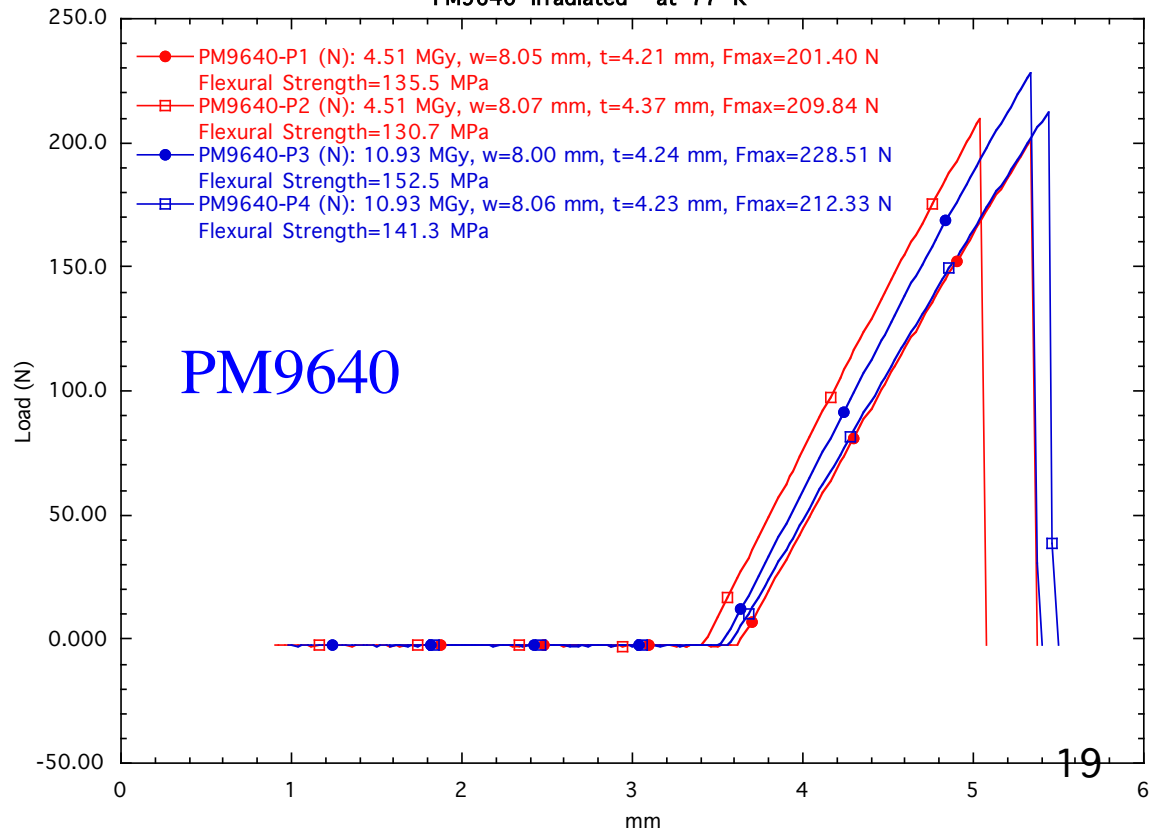
Mechanical Tests



- Bending Test (JIS-K6911)
push bar speed: 2 mm/min.
- Sample: PM9640, G-11
- Size: 8 mm x 4 mm x 100 mm
Size limited by glass tube

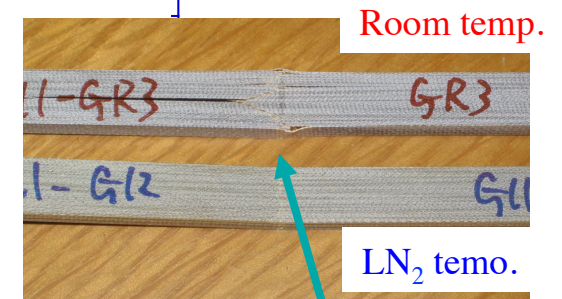
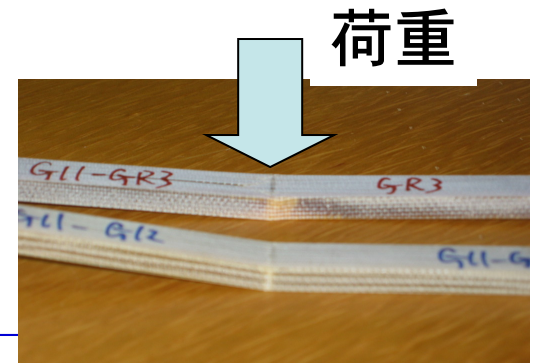
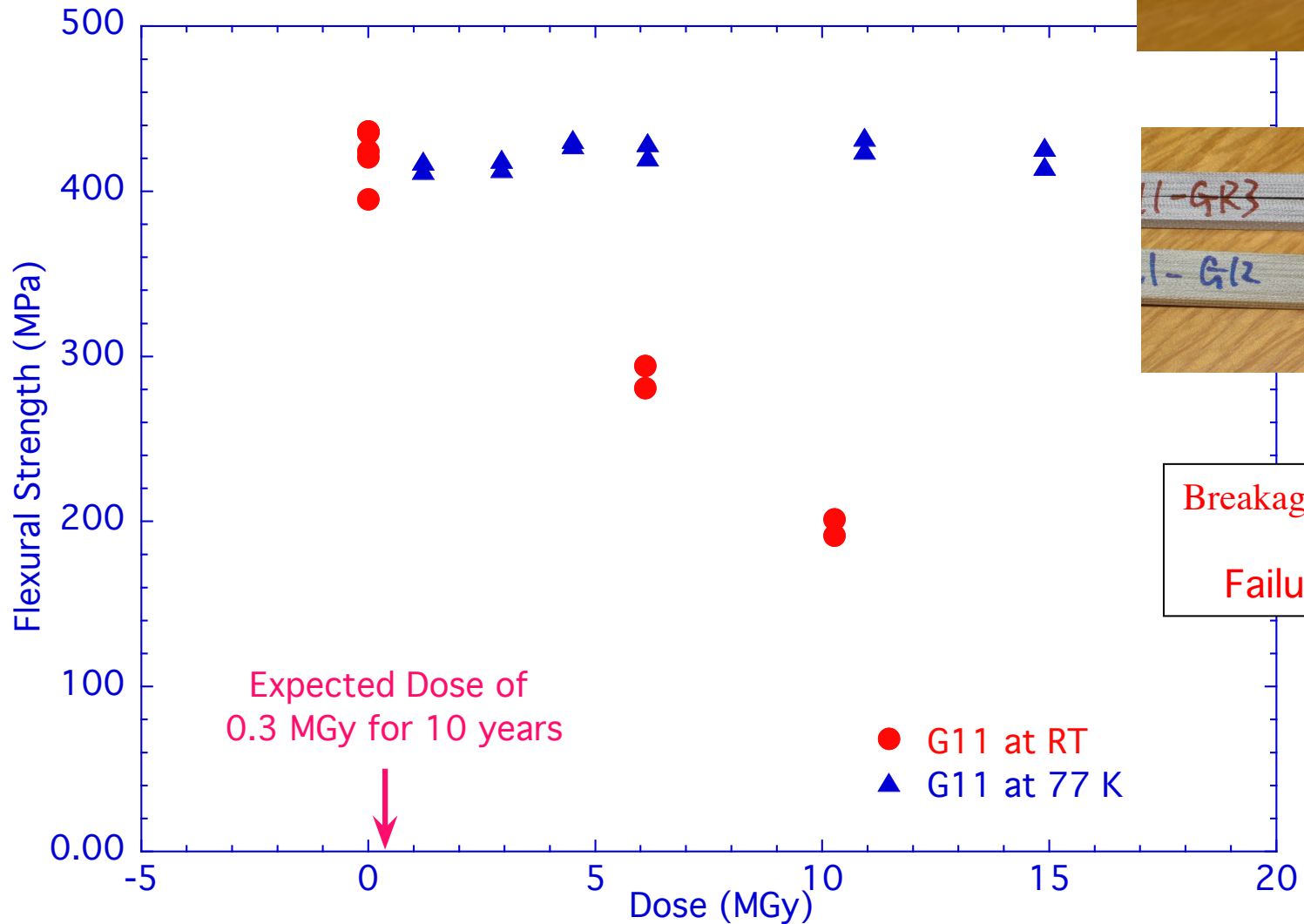


2004-3-10
Flexural Strength Test
PM9640 Irradiated at 77 K



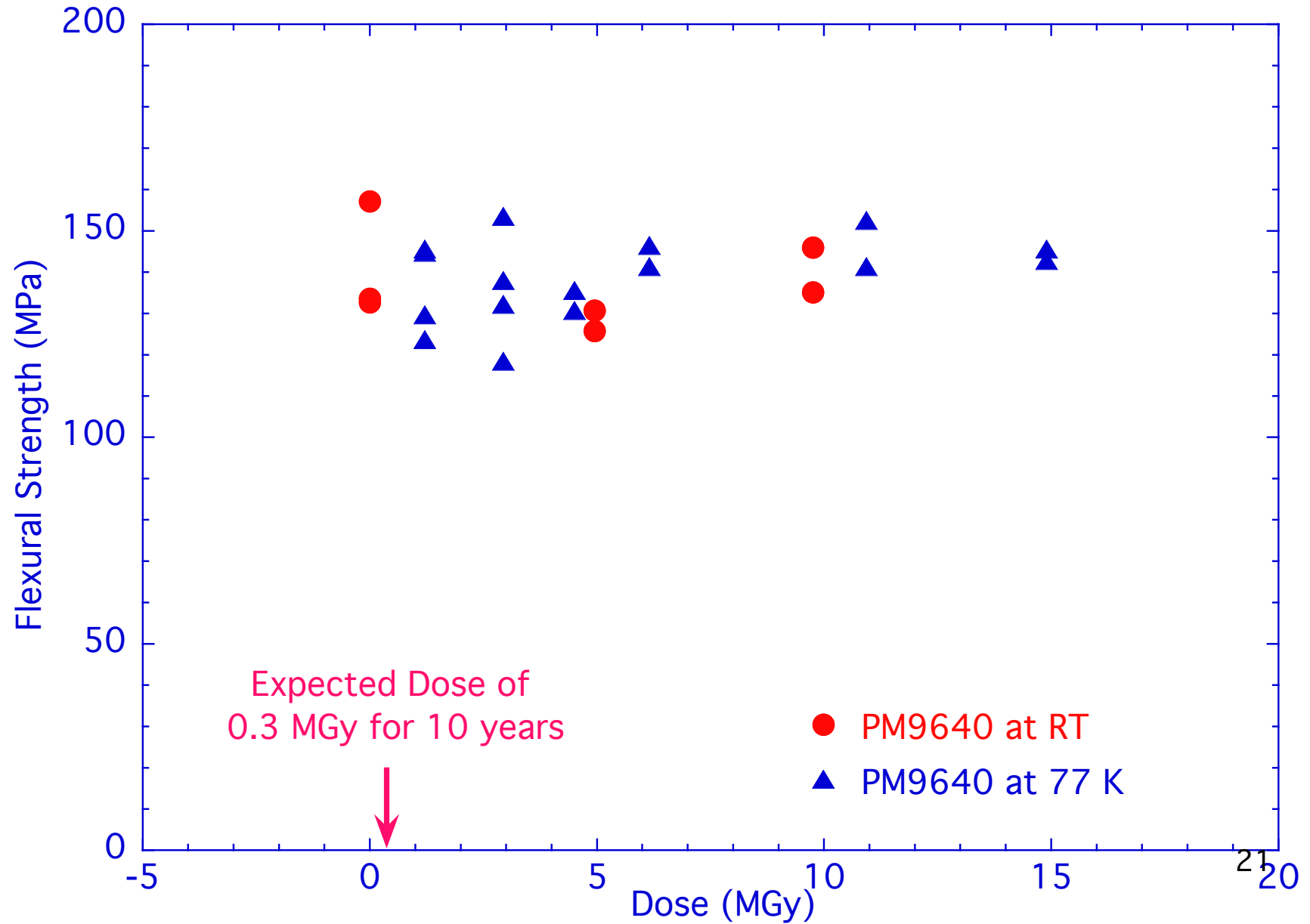
G-11

No degradation with LN₂ temp. irradiation
Clear degradation with room temp. irradiation



Breakage between layer
↓
Failure in epoxy

PM9640



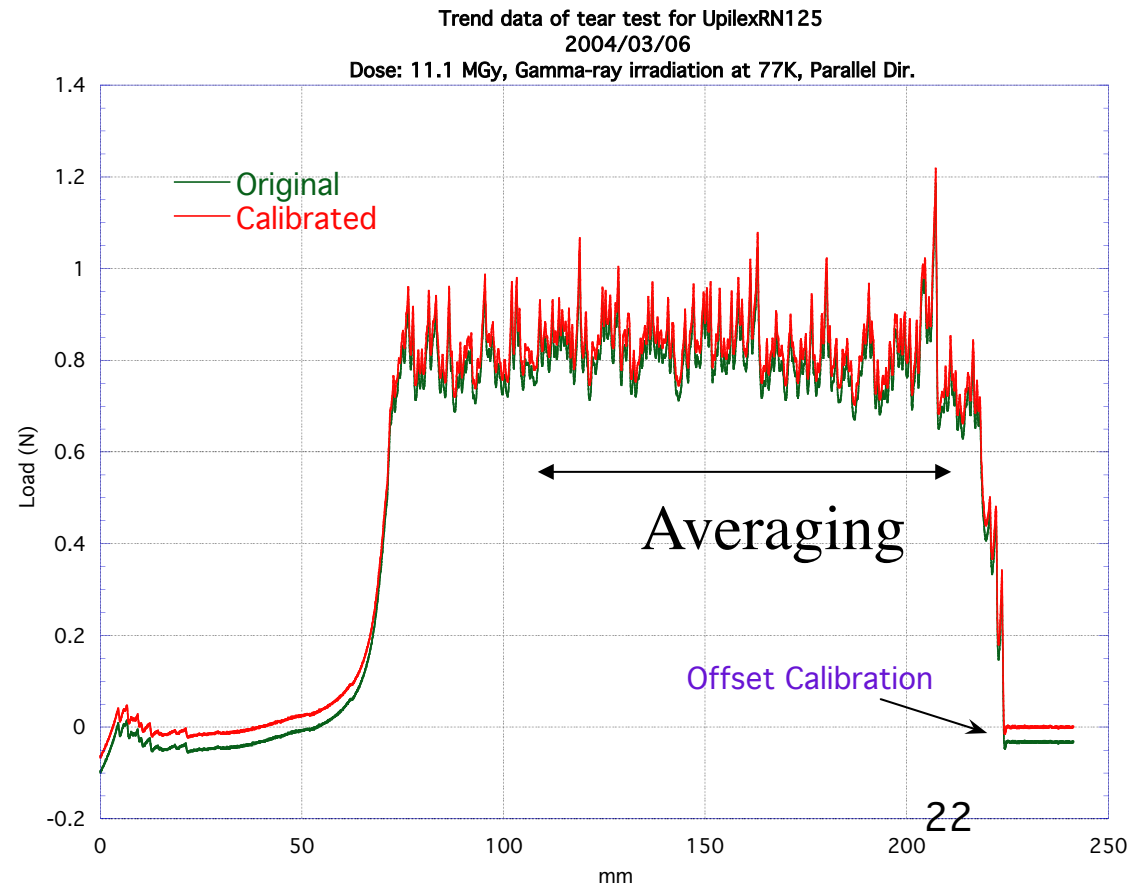
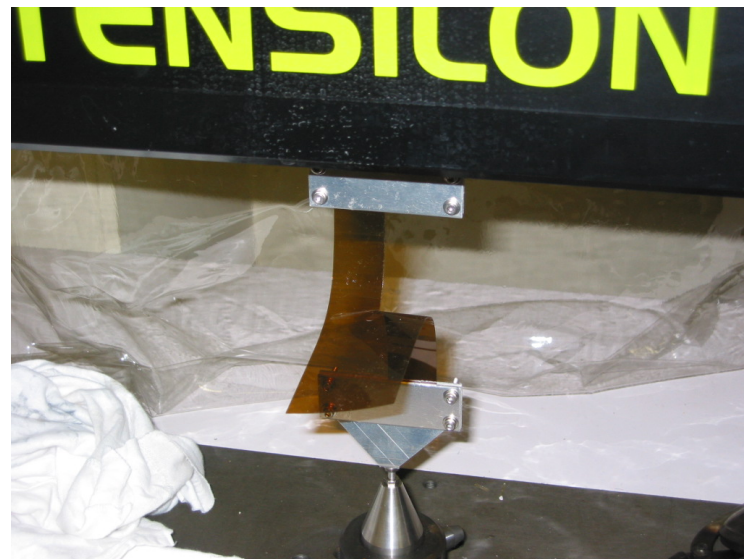
Tearing Property of Film



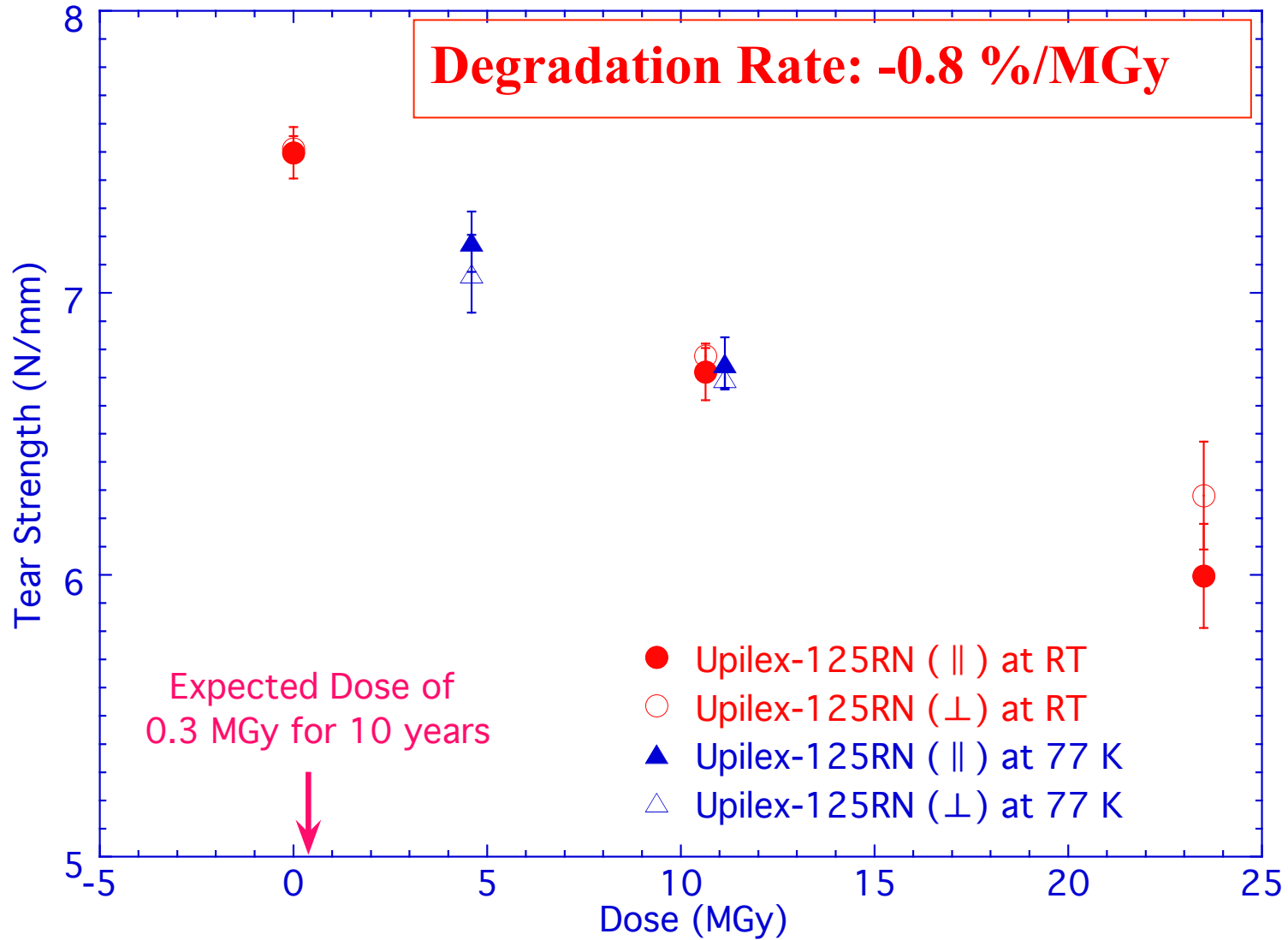
JIS-K7128-1 Trouser tear method

Tearing Speed: 200 mm/min.

Sample size: 150 mm×50 mm, slit length 75 mm

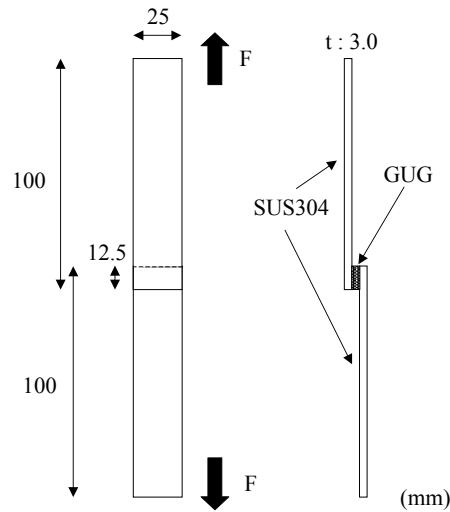


UpilexRN125



※No difference in role direction

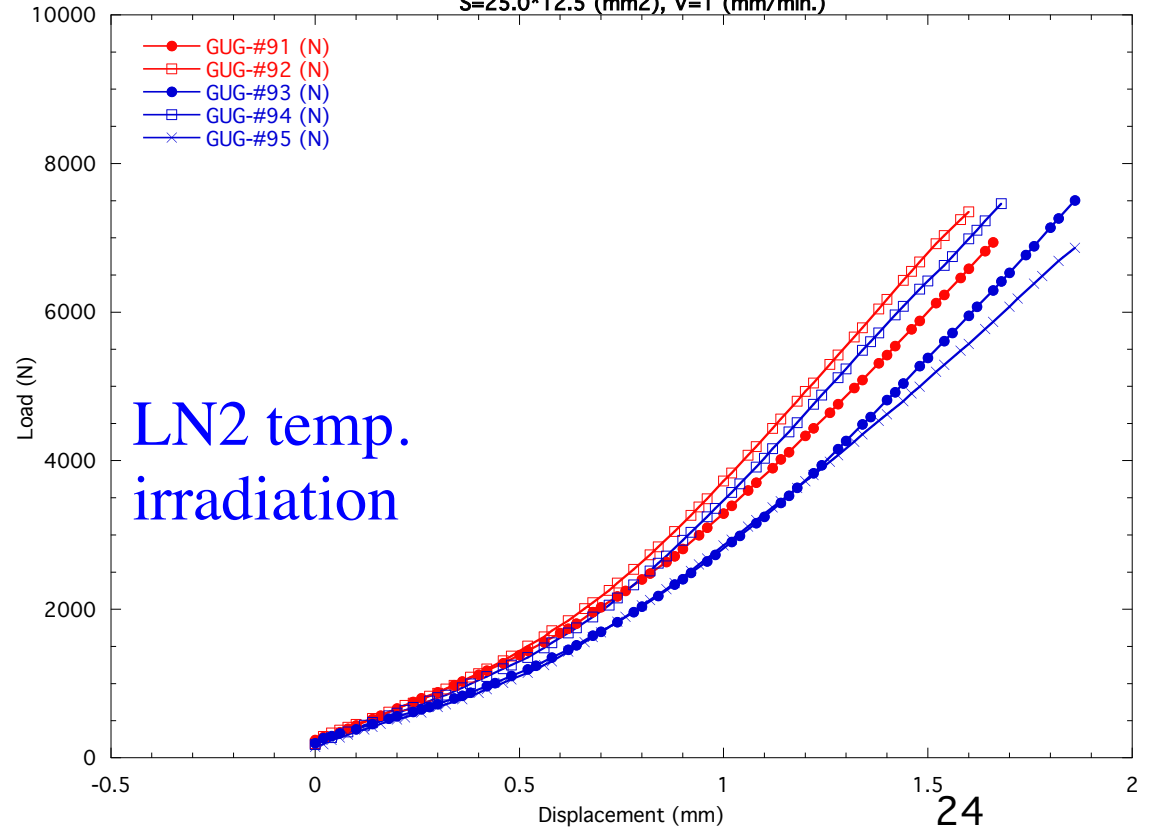
Bonding Strength



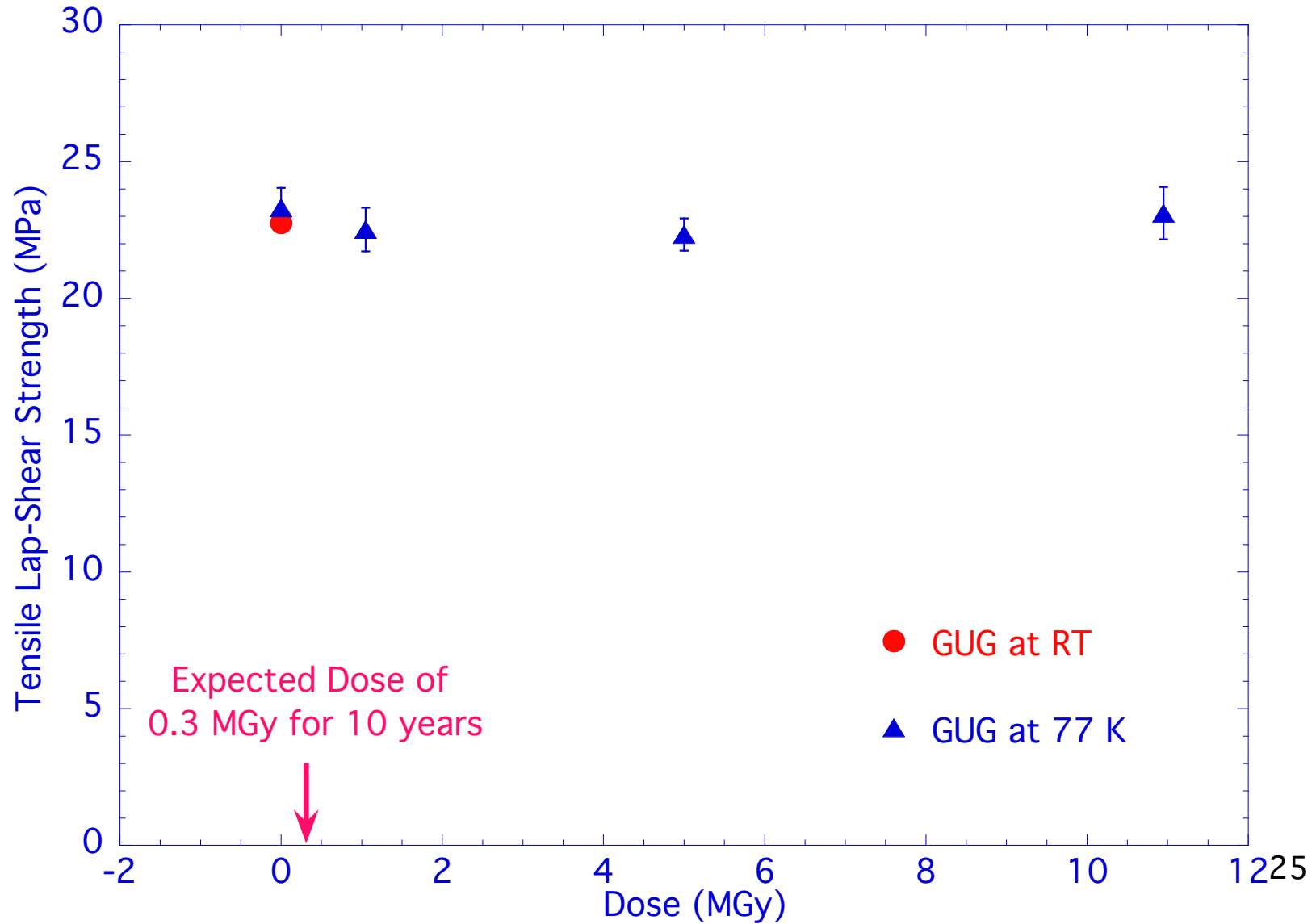
- Bonding Strength Test (JIS-K6850)
Speed: 1 mm/min.
- GUG (Glass Fiber+UpilexRN+Epoxy)
Curing Condition: 130°C, 5 hours



Tensile Lap-Shear Strength of GUG: Irradiated to 10 MGy in LN2
July, 2005
S=25.0*12.5 (mm²), V=1 (mm/min.)



GUG (Glass fiber + Polyimido + Epoxy)



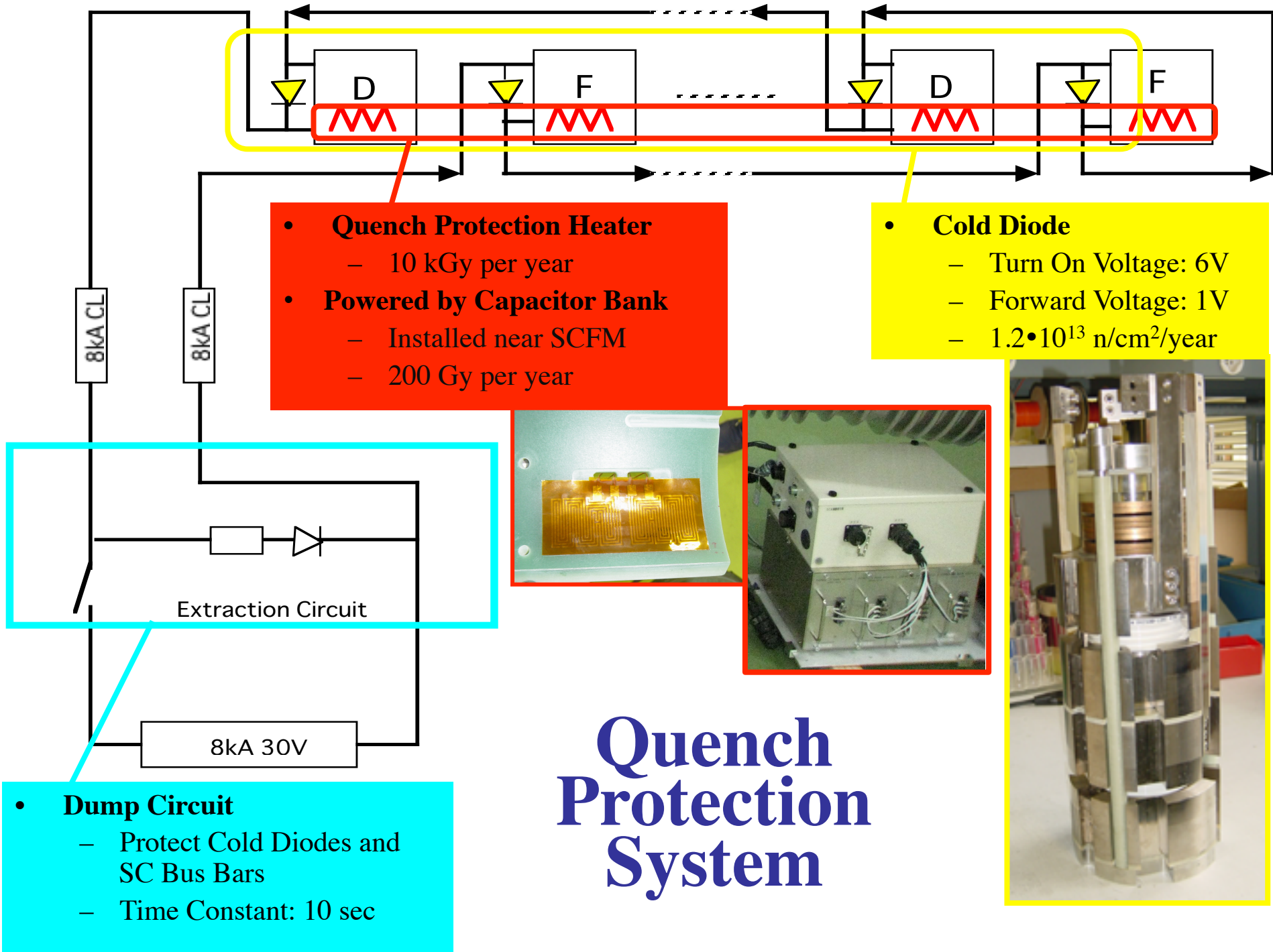
Material Test Summary

- Material Irradiation Hardness
 - Most of them are tested at Takasaki
 - Almost all organic material in Magnet Cold Mass
 - With both room and LN2 temp irradiation (presented here)
 - Super-insulation (by JAEA team)
 - EPDM O-ring
 - They all show enough durability with sufficient margin

Neutrino Beam Line SCFM System

Beam loss associated Issues

- High Power Proton Beam Line
 - 30 GeV 750 kW (possibly 50 GeV, 4MW)
 - Beam loss 1W/m (10W per point) by tunnel shield
- Issues associated with beam loss
 - Average loss = irradiation
 - Material durability
 - **Component durability**
 - Tritium Creation in Helium
 - Accidental loss



- **Quench Protection Heater**
 - 10 kGy per year
- **Powered by Capacitor Bank**
 - Installed near SCFLM
 - 200 Gy per year

- **Cold Diode**
 - Turn On Voltage: 6V
 - Forward Voltage: 1V
 - $1.2 \cdot 10^{13}$ n/cm²/year

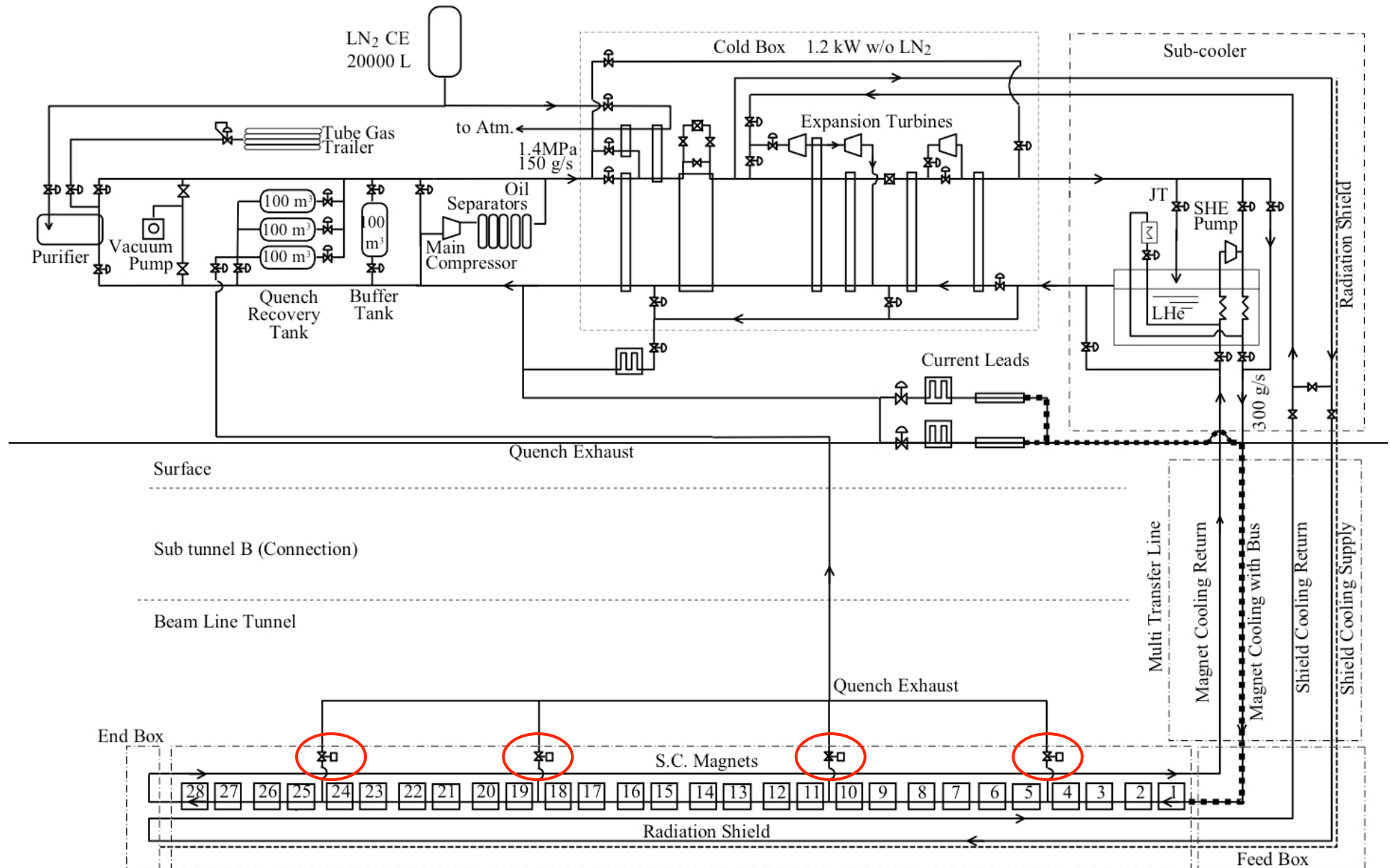
- **Dump Circuit**
 - Protect Cold Diodes and SC Bus Bars
 - Time Constant: 10 sec

Quench Protection System



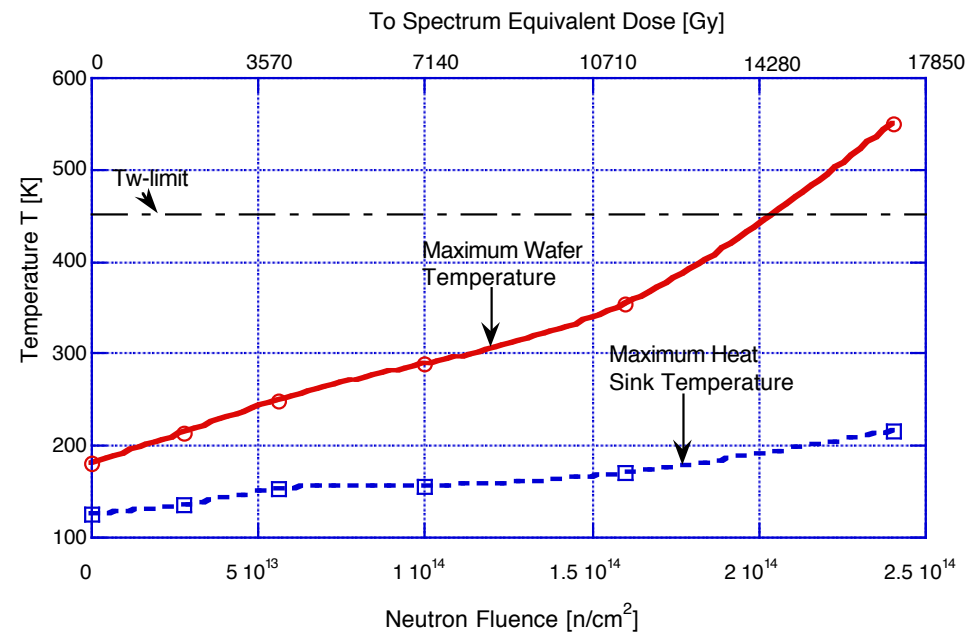
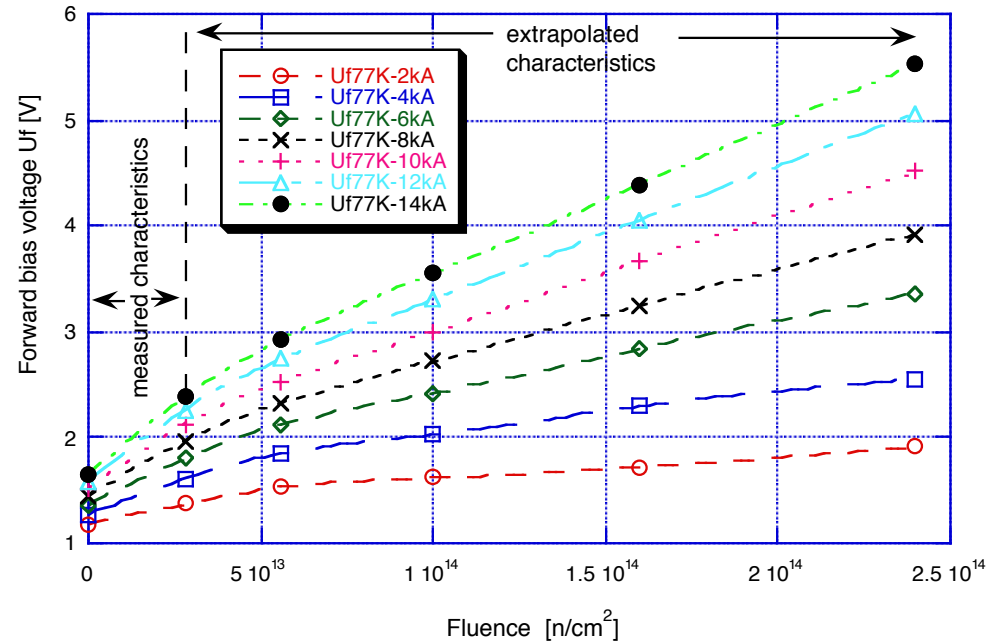
Quench Relief Valve

- Release pressurized helium to be
- 10kGy per year



Radiation to Cold Diode

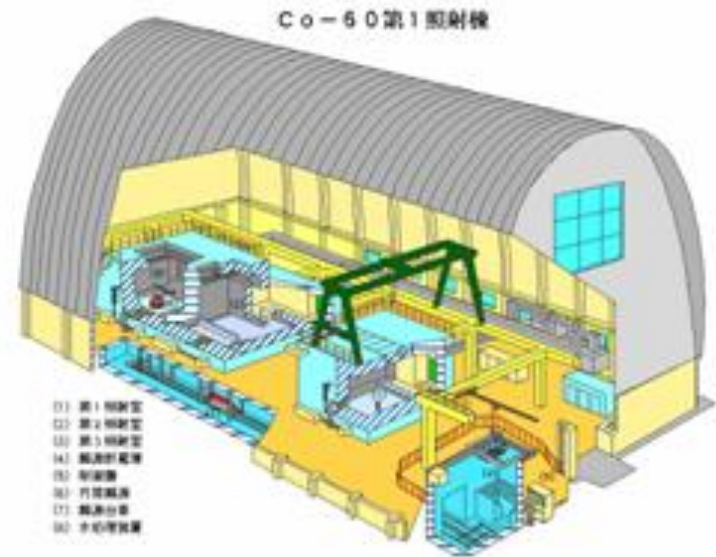
- Influence of Neutron to Cold Diode
 - Intensively studied at CERN by D. Hagedorn
 - Change Forward Voltage
 - Using LHC Arc Quad Assembly
 - 7.5kA Operation
 - Limit; $2 \cdot 10^{14} \text{ n/cm}^2$



Courtesy D.Hagedorn

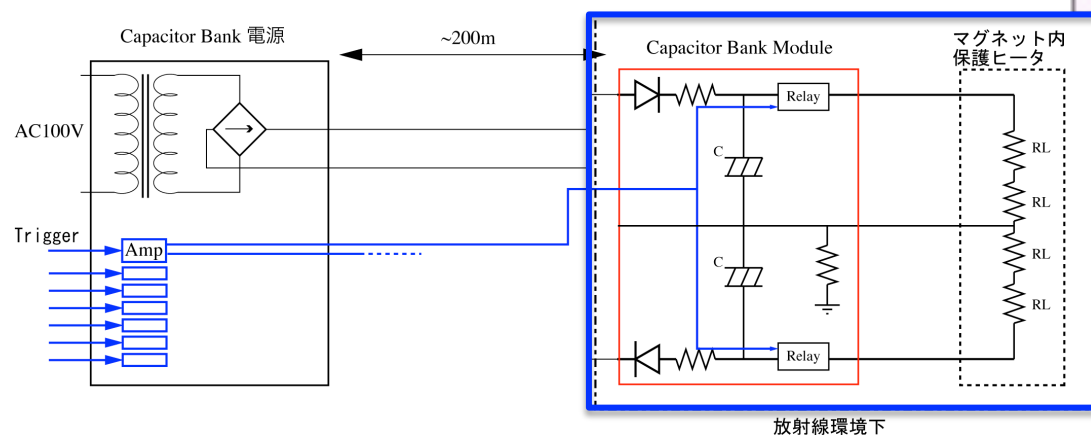
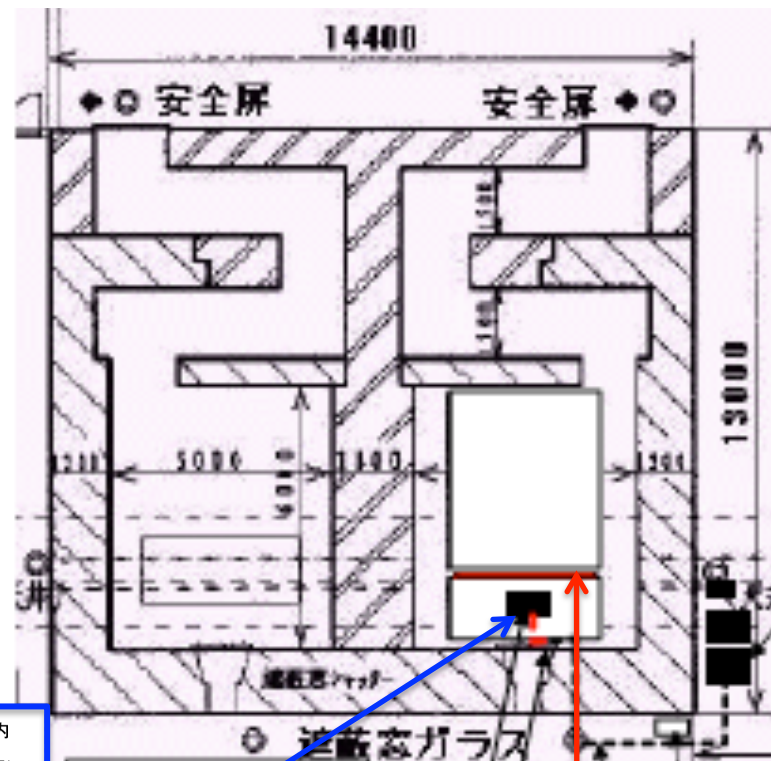
Components Test

- Test Facility
 - JAEA Takasaki Co-60 γ -ray irradiation facility
 - $<10\text{kGy/hour}$
- Test Items
 - Capacitor Bank
 - Quench Relief Valve



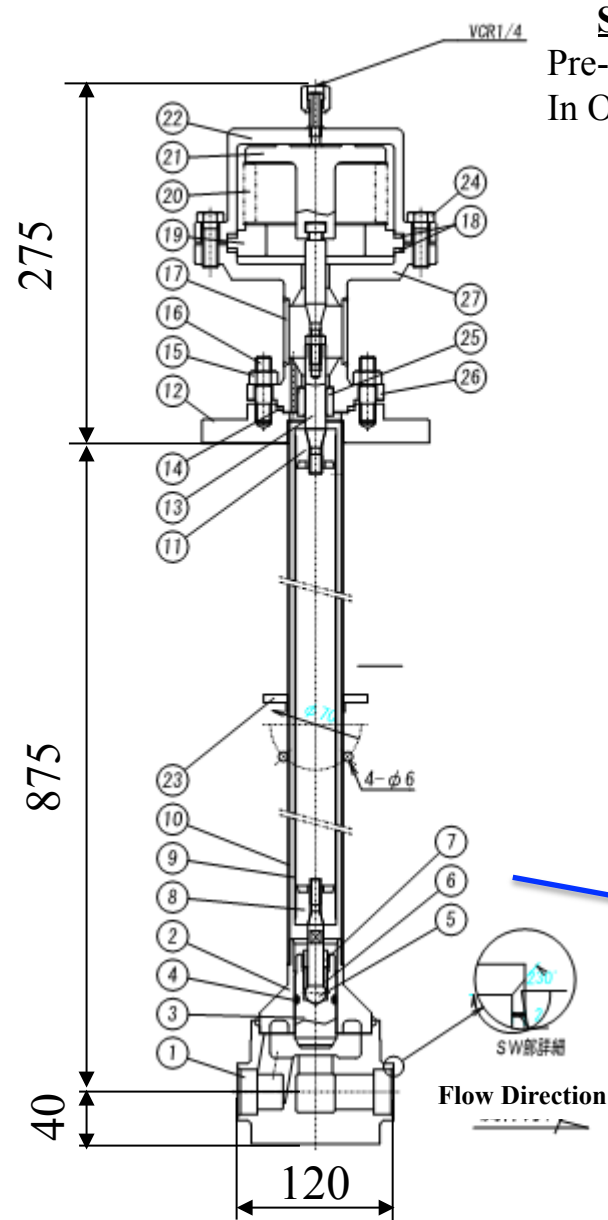
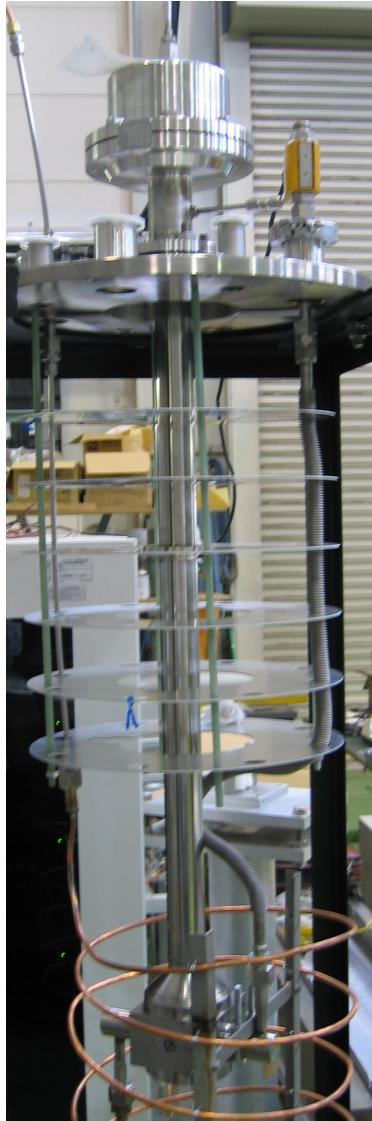
Irradiation test of Capacitor Bank

- Operation test
 - Under γ -ray irradiation
 - Upto 300kGy



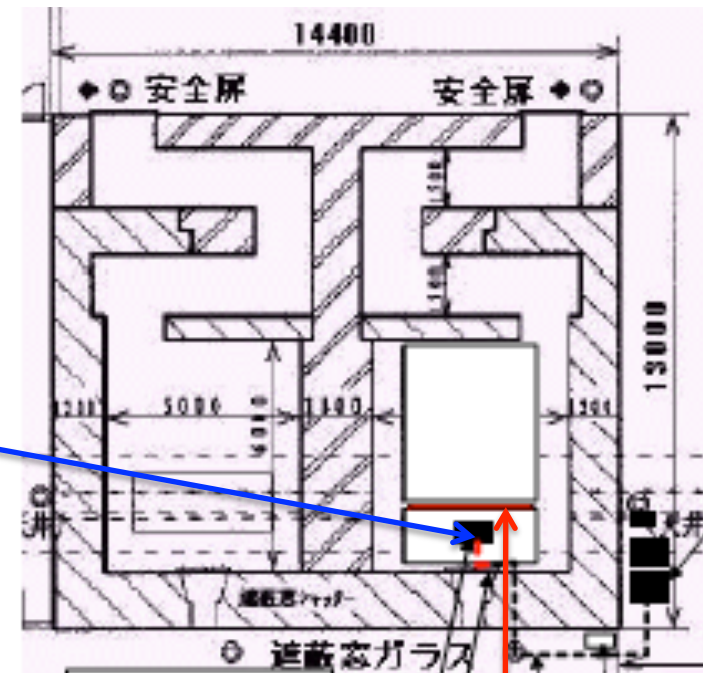
Co-60 γ -ray source

Relief Valve (Kimura Valve)



Setting Pressure
Pre-cooling: 1.2 MPa
In Operation: 0.45 MPa

Operation test
Under γ -ray irradiation
Upto 300kGy



Co-60 γ -ray source

Components Summary

- Cold Diode
 - Use exactly the same one as CERN LHC arc quadrupole magnets
 - Radiation hardness was tested and evaluated by CERN
 - May not survive for long term operation >20 years
 - Needs routine check and eventual replace
- Other components
 - Capacitor Bank and Quench Relief Valve
 - Tested at Takasaki and confirmed enough durability

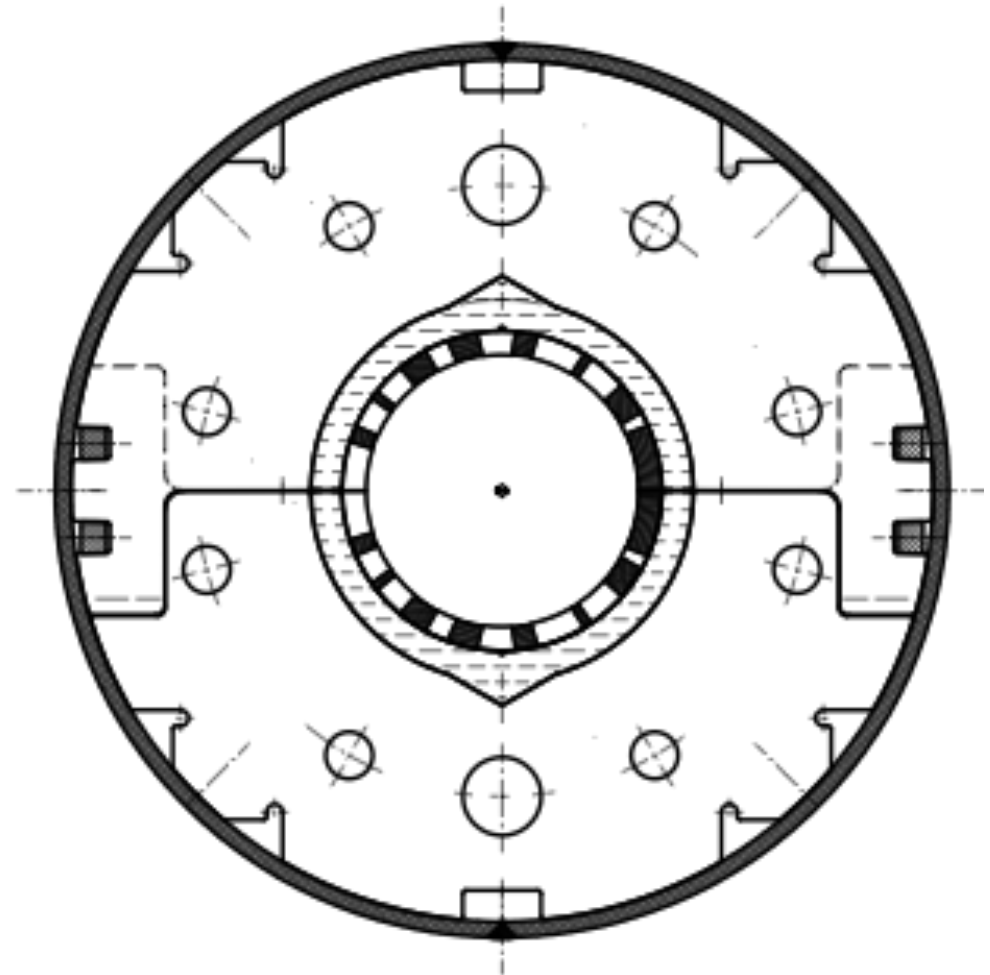
Neutrino Beam Line SCFM System

Beam loss associated Issues

- High Power Proton Beam Line
 - 30 GeV 750 kW (possibly 50 GeV, 4MW)
 - Beam loss 1W/m (10W per point) by tunnel shield
- Issues associated with beam loss
 - Average loss = irradiation
 - Material durability
 - Component durability
 - **Tritium Creation in Helium**
 - Accidental loss

Tritium Issue

- After 4000 hour 1w/m loss
 - Beam Tube Periphery
 - $180 \text{ Bq/cc} * 5 \text{ liter} = 900 \text{ kBq}$
 - Cooling Holes
 - $25 \text{ Bq/cc} * 20 \text{ liter} = 400 \text{ kBq}$
 - End Space
 - $30 \text{ Bq/cc} * 60 \text{ liter} = 1800 \text{ kBq}$
 - Cooling Tube
 - $20 \text{ Bq/cc} * 15 \text{ liter} = 300 \text{ kBq}$
 - 3He to tritium
 - $7 \text{ Bq/cc} * 100 \text{ liter} = 700 \text{ kBq}$
 - Total
 - $\sim 4 \text{ MBq} / 100 \text{ liter}$
 - $\sim 40 \text{ Bq/cc}$



Tritium Issue: Regulation

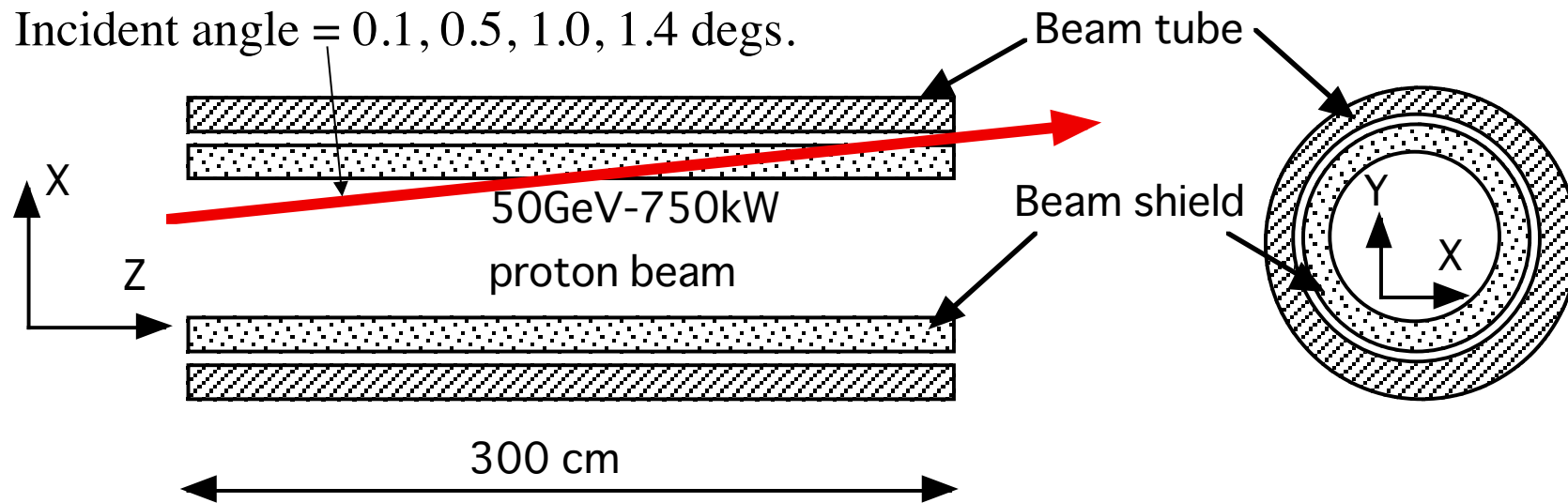
- Estimated value after 4000 hour operation
 - 40 Bq/cc at 3.6 atm 5 K in 2800 litter
 - ~ 0.035 Bq/cc ; 1 atm 300K / 3200 m³
- Regulation
 - HT ; 7 Bq/cc
 - HTO ; 5 mBq/cc
- HTO regulation is very stingy
 - May exceed in worst case
 - Routine check
 - Sampled helium gas during warm condition
 - Regeneration gas of 20K adsorber

Neutrino Beam Line SCFM System

Beam loss associated Issues

- High Power Proton Beam Line
 - 30 GeV 750 kW (possibly 50 GeV, 4MW)
 - Beam loss 1W/m (10W per point) by tunnel shield
- Issues associated with beam loss
 - Average loss is reasonable
 - Material = Price vs adequate radiation harness
 - Component durability
 - Tritium Creation in Helium
 - **Accidental loss**

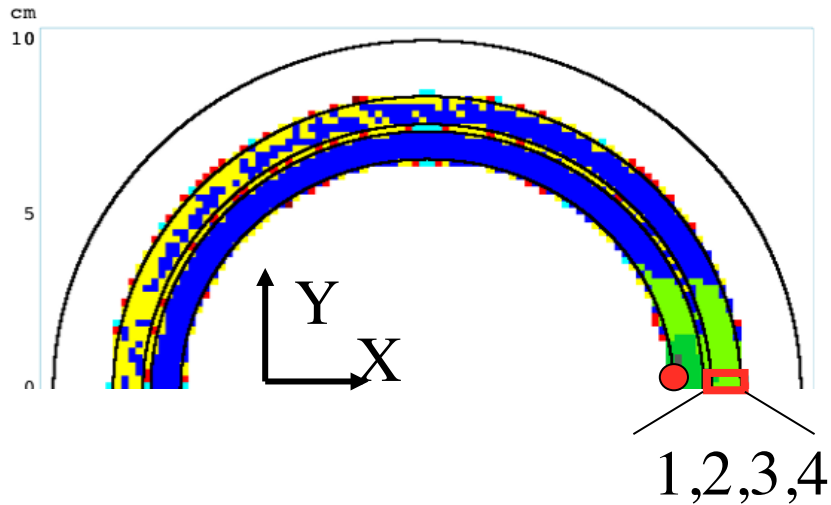
Full Beam Loss



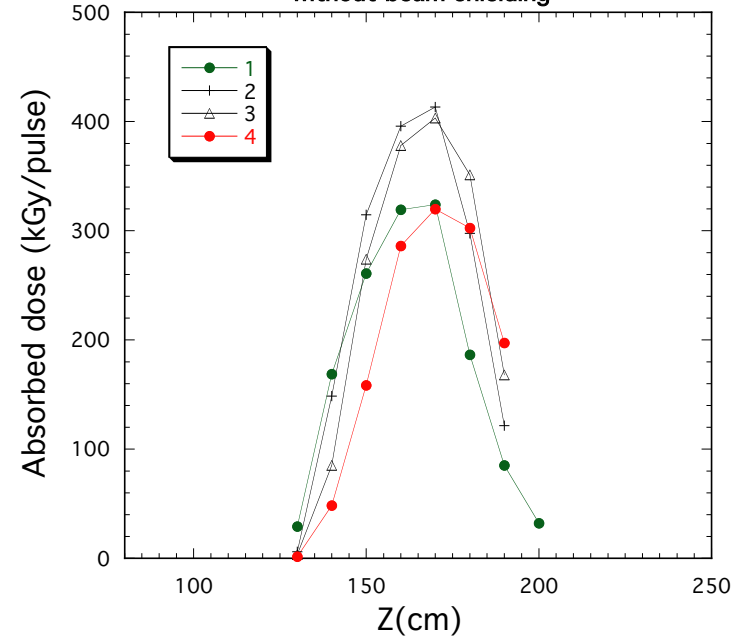
The beam is distributed uniformly rectangular area. $dX=1\text{cm}, dY=2\text{cm}$

	Beam shield	Beam tube
Material	Copper	Stainless
Radius (mm)	~74	76~84
Thickness(mm)	0, 4, 8, 10	8

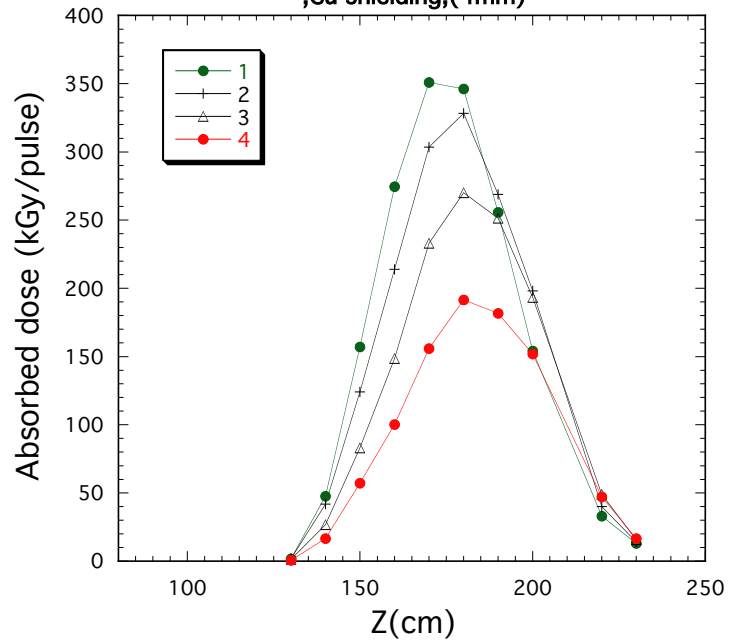
Thermal Input



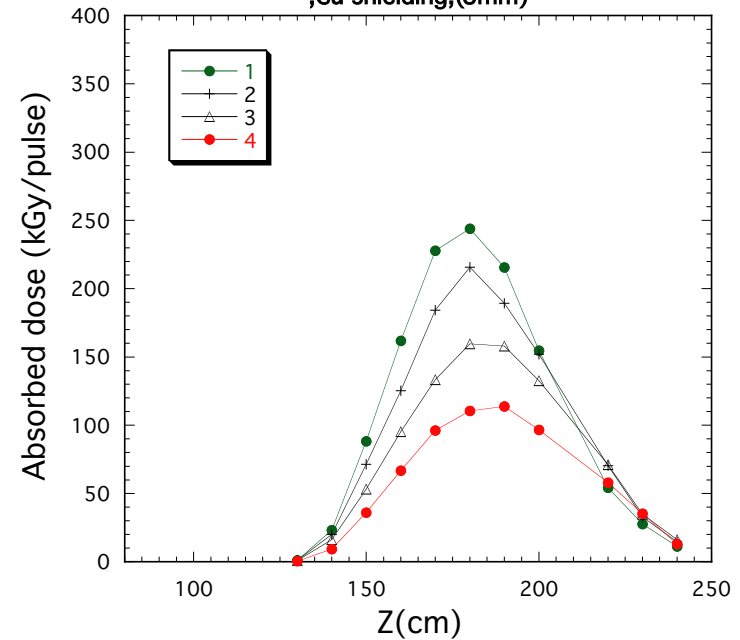
50GeV 750kW protons with 1.4 degs. hit on beam pipe
without beam shielding



50GeV 750kW protons with 1.4degs. hit on beam pipe
,Cu shielding,(4mm)

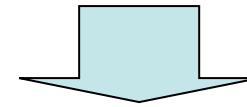


50GeV 750kW protons with 1.4degs. hit on beam pipe
,Cu shielding,(8mm)



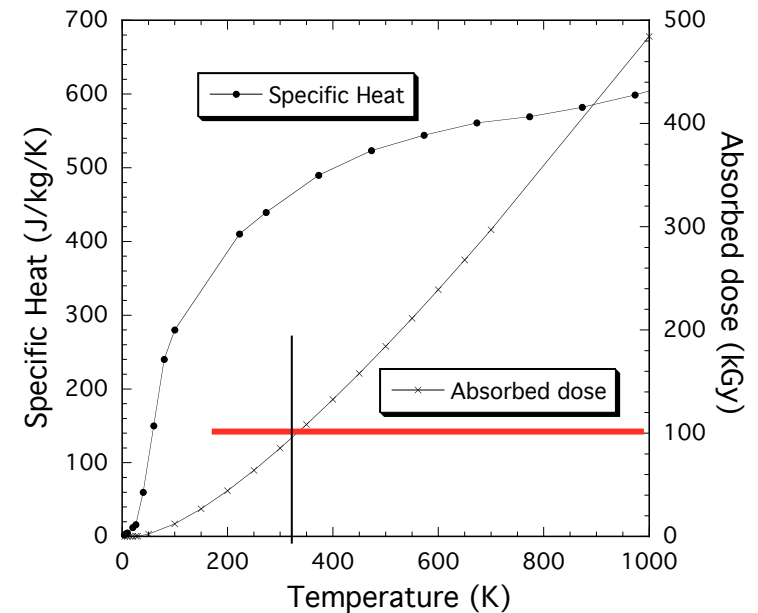
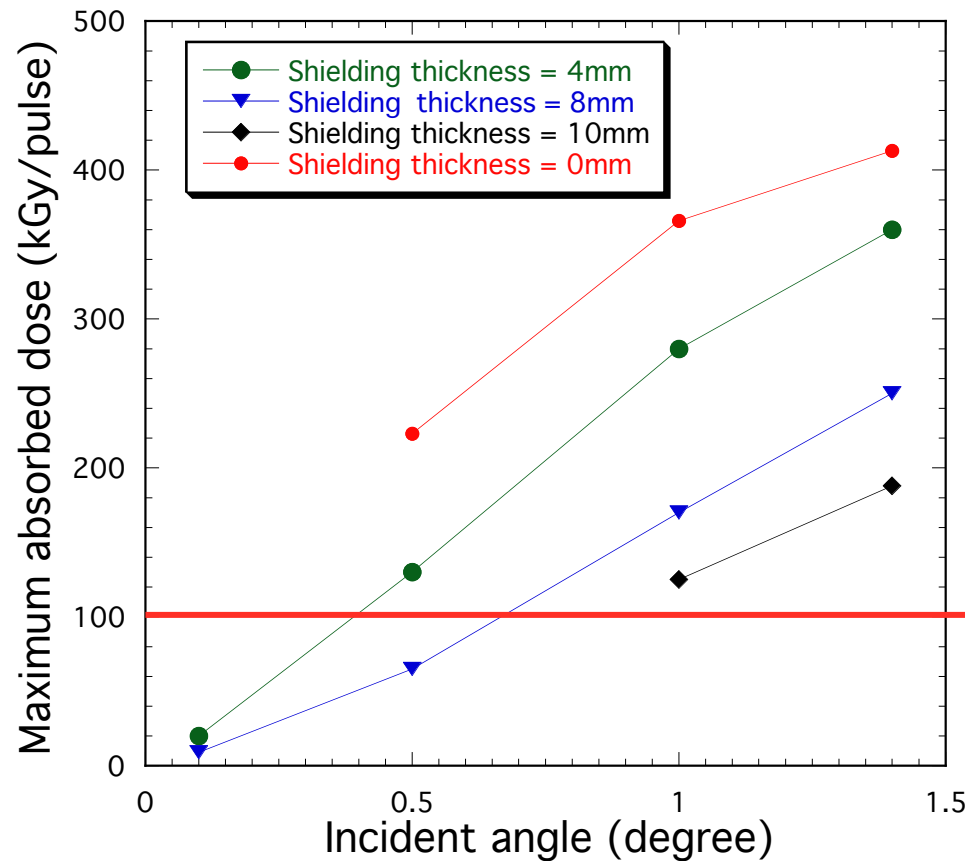
Thermal Stress Limit

Simple estimation: $\sigma_{th} = \frac{2-\nu}{3(1-\nu)} \cdot E \cdot \int_0^T \alpha \cdot dT$ 100kGy/pulse



$$\sigma_{th} = 0.52\text{GPa}$$

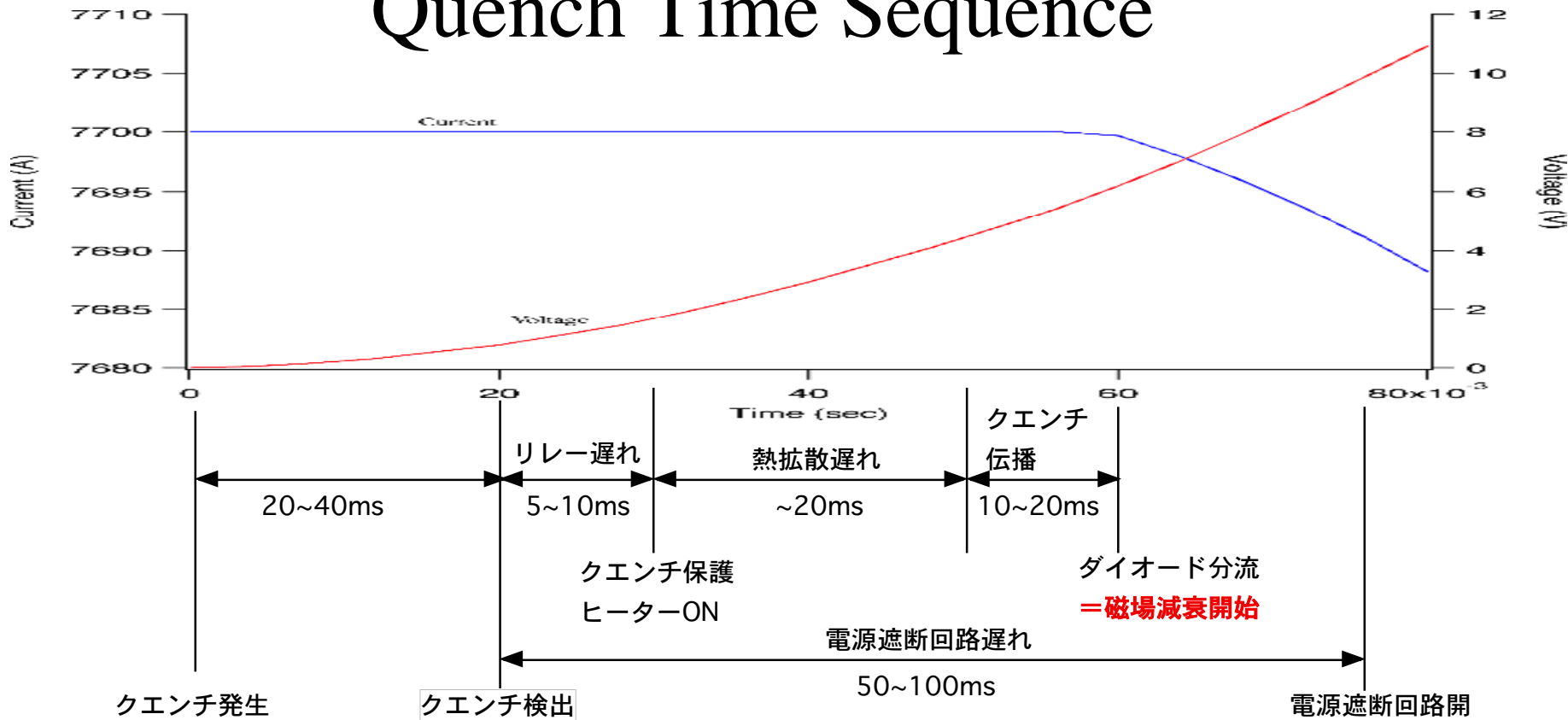
~ Tensile Strength @ 300K



Accidental Loss

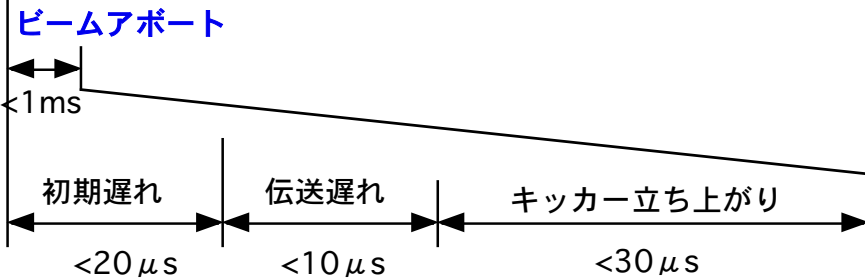
- Beam incident angle is important
 - Worst case is the beam without SCFM operation: 1.4 degree
 - 10mm thick beam shield does not help (accepted limit)
 - No shield
- Beam that are passed through the preparation section
 - Will pass through SCFM section if the operation current is correct
- Interlock system
 - No beam without correct SCFM operation current
 - Time sequence for quench interlock should be checked

Quench Time Sequence



Time to require beam abort is comfortably shorter than that of current reduction

クエンチ検出から磁場減衰開始まで~35ms以上 } 十分な
 クエンチ検出からビームアポートまで~1ms以下 } 時間差



Neutrino Beam Line SCFM System

Beam loss associated Issues Summary

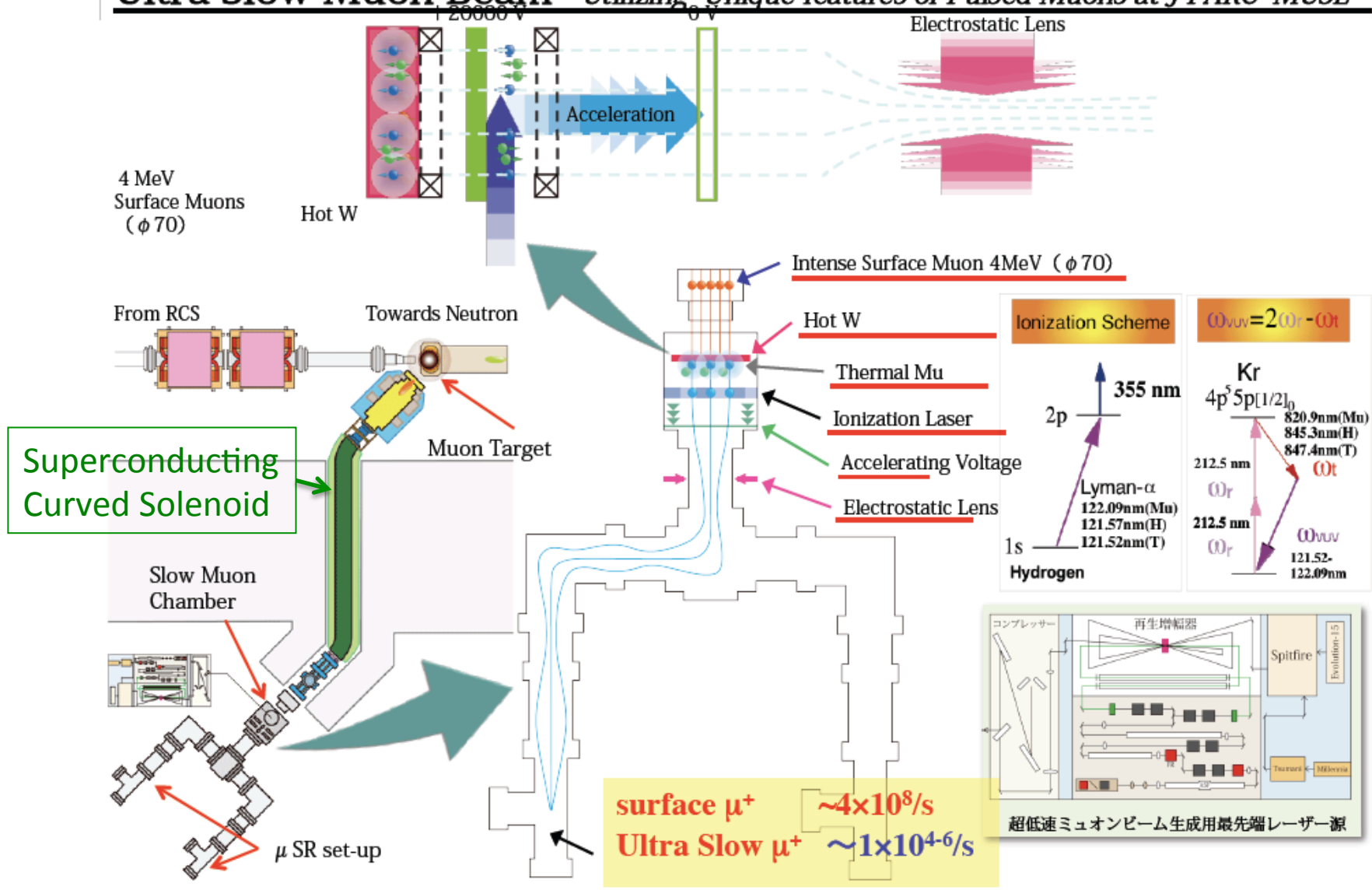
- Issues associated with beam loss
 - Irradiation hardness was checked for
 - Materials and Components
 - Cold diode may be the only issue and will be checked routinely
 - Tritium Creation in Helium
 - May exceed regulation in worst case
 - Routine checking
 - Accidental loss is huge
 - Full beam loss is not acceptable = Interlock System

Superconducting Magnets in J-PARC

- In Operation
 - Neutrino Beam Line SCFM system
 - SKS spectrometer
 - Large OMEGA muon beam line solenoid
- Under Construction
 - **Super OMEGA muon beam line**
- Proposed
 - COMET (Makoto's Talk)
 - HFS, g-2

Super Ω

Ultra Slow Muon Beam- Utilizing Unique features of Pulsed Muons at J-PARC MUSE-



Ultra-slow Muon Facilities SuperOMEGA 2008~

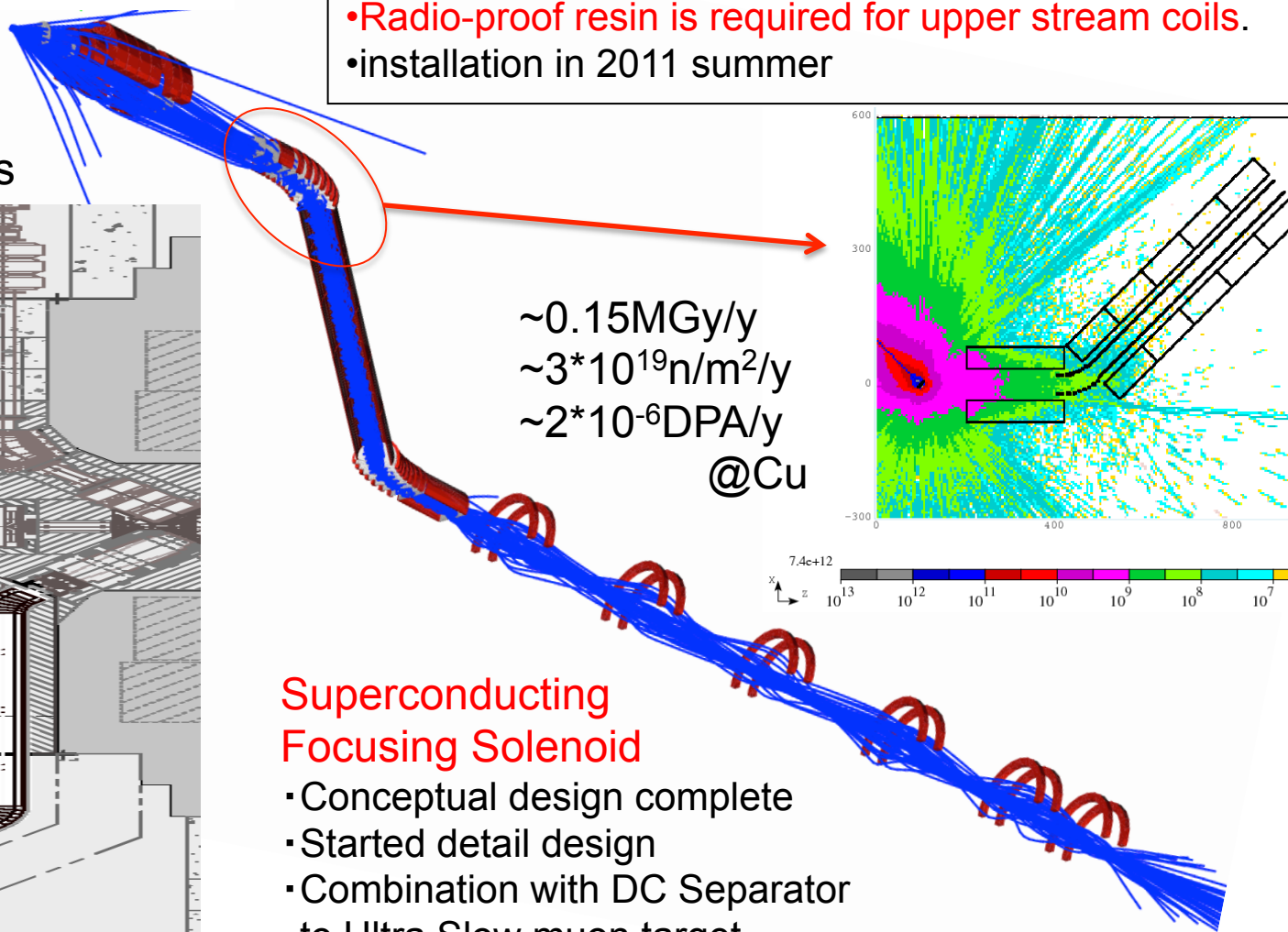
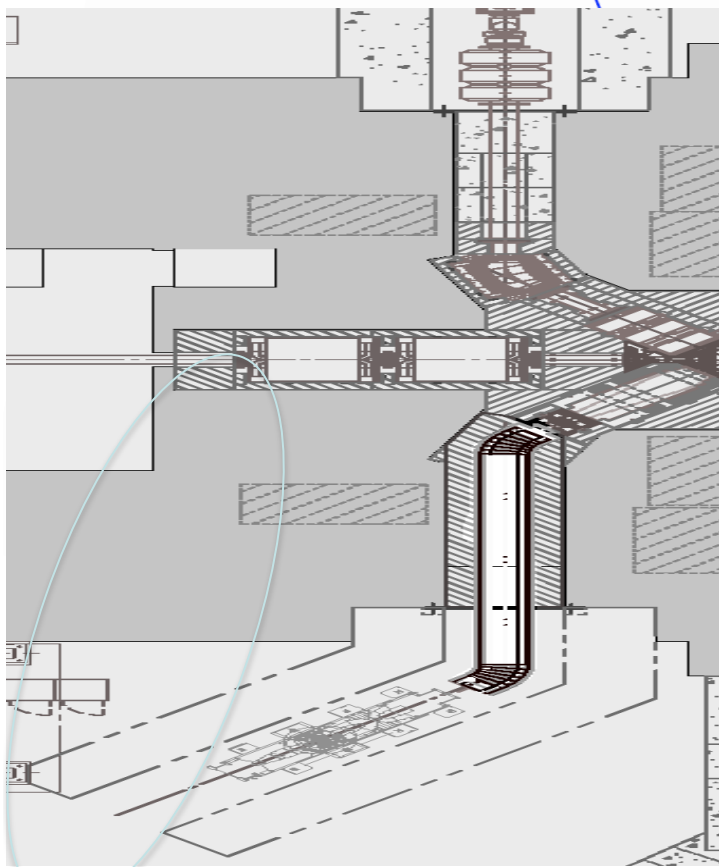
Capture Solenoid

- MIC insulation normal solenoid
- Installed in 2009

Superconducting Transport Solenoid

- Transporting captured muons with high efficiency > 80 % by solenoid field.
- Dipole field separates +/- muons.
- Radio-proof resin is required for upper stream coils.
- installation in 2011 summer

MLF Muon Beam Lines



Superconducting Focusing Solenoid

- Conceptual design complete
- Started detail design
- Combination with DC Separator
- to Ultra Slow muon target

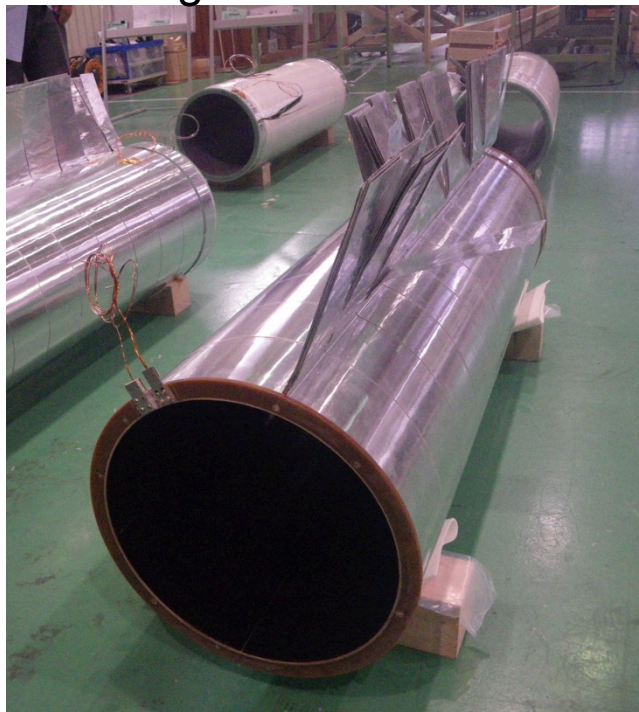
Super OMEGA

- Muon Beam Transport
 - Close to Production target
 - Large acceptance using solenoidal field
 - GM cryo-cooler cooling
- Issues
 - Continuous radiation doze
 - Radiation damage: organic material and metals
 - Heat load by radiation ($\sim 0.5\text{W}$)

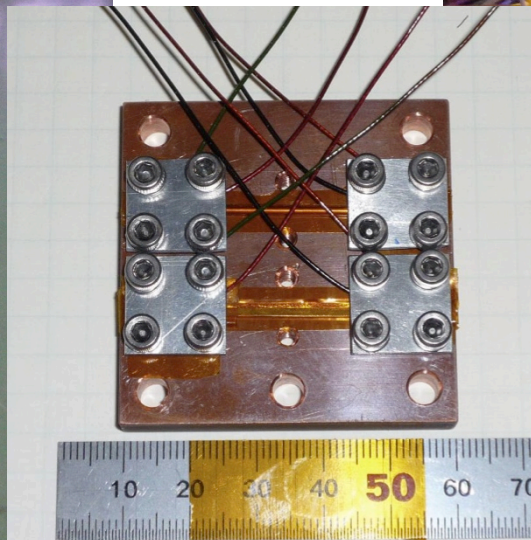
SuperOMEGA Beam Line

- GM indirect cooling with pure Al, Cu stabilized coil, extra heat load margin 2W
- Design magnet system with degraded RRR
- High radiation part: glued by Bismaleimide-Triazine resin, polyimide base composite end plate, replaceable coil, watch sample of Al and Cu
- Low radiation part: glued by epoxy resin, epoxy base composite end plate, not removable, correction dipoles
- **Operation starts 2012**

High Radiation Part



Watch Sample



Low Radiation Part



Summary

- Neutrino SCFM System
 - Extensive irradiation tests at Takasaki
 - Organic materials and components
 - Issues
 - Cold diode, Tritium, Full beam loss
 - Can be controllable
- Super OMEGA
 - Degradation on pure metals
 - Irradiation tests at Kyoto-Univ. KURRI
 - Watch sample
- Important point
 - Accumulation of Experiences and Collaborators