

Horn R&D for 2002-2003

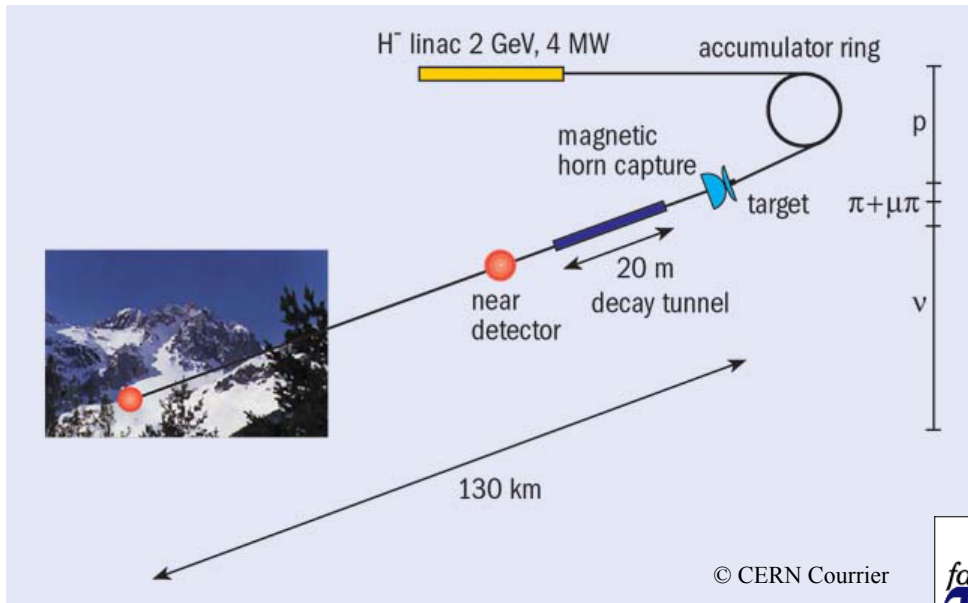
Simone Gilardoni
CERN – AB-ABP

DPNC Université de Genève

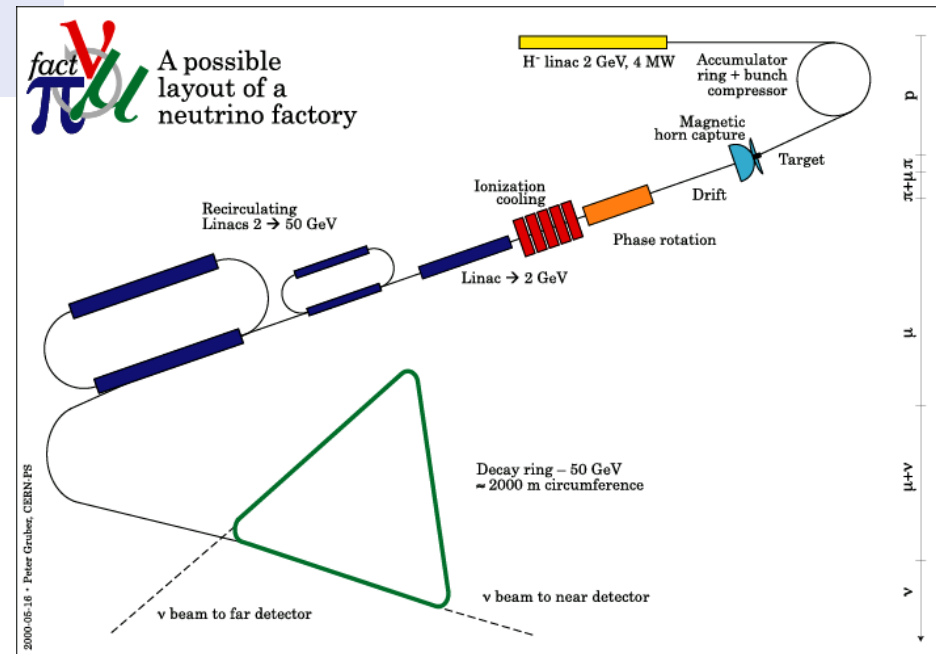
For the CERN Horn working group

G. Grawer, G. Maire,

J.-M. Maugain, S. Rangod, F. Voelker

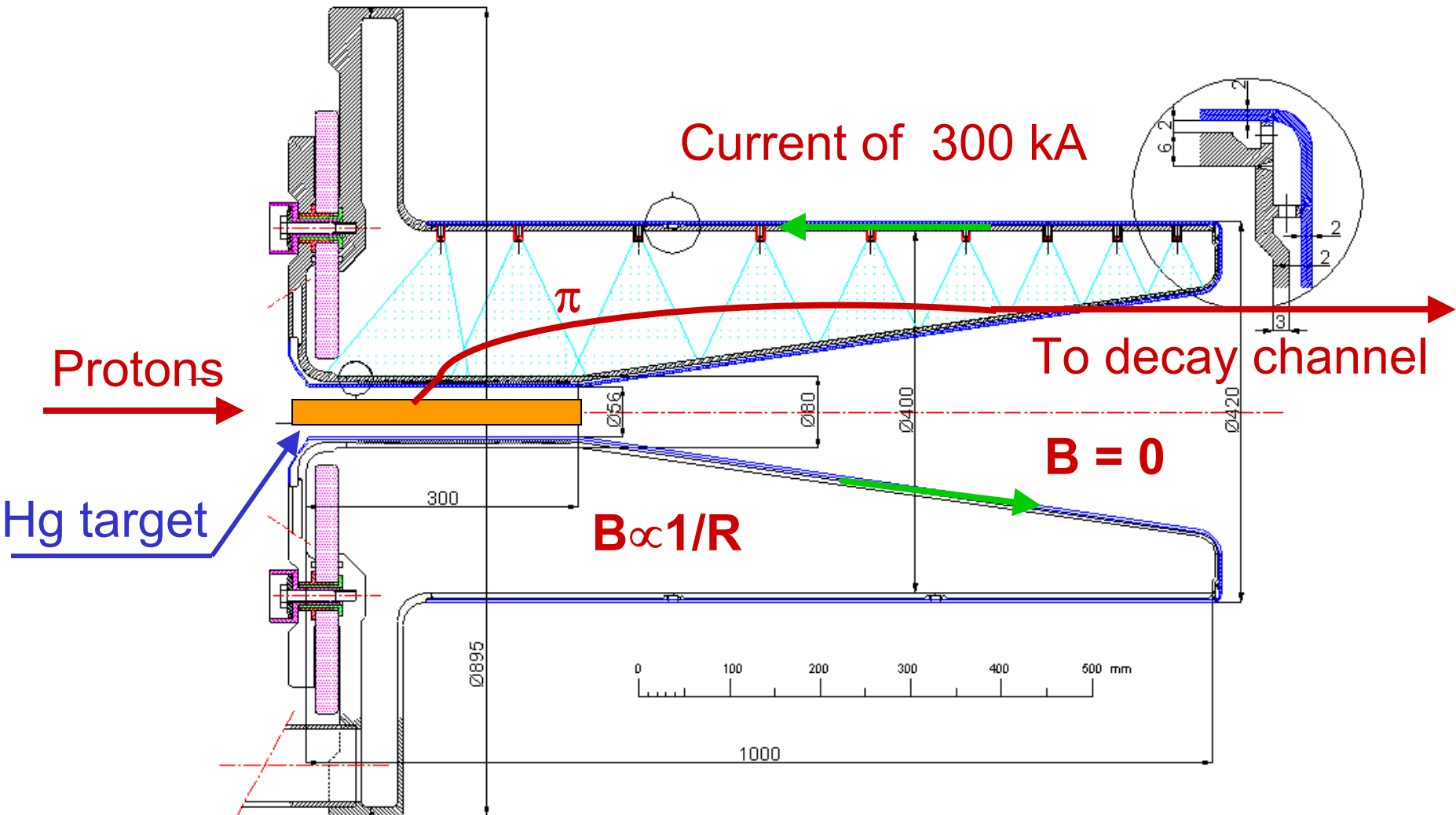


Different horn design & optimisation



Same technological issues:

- Lifetime estimation
- Target-horn integration

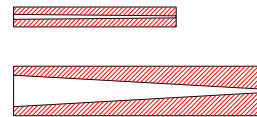


NEUTRINO FACTORY - Horn 1 prototype

S. Rangod
15/05/2001



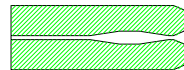
Numi: 200 kA, 0.5 Hz, 6M pulses
1 year



NuMi horn 1

NuMi horn 2

MinibooNe: 170 kA, 5 Hz, 11M pulses
1 year

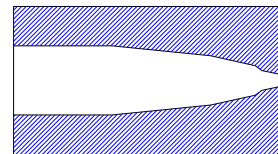


MiniBooNE

K2K: 250 kA, 0.5 Hz, 11M pulses
1 year

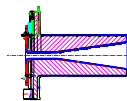


KEK horn 1



KEK horn 2

Nufact: 300 kA, 50 Hz, 200 M pulses
6 weeks

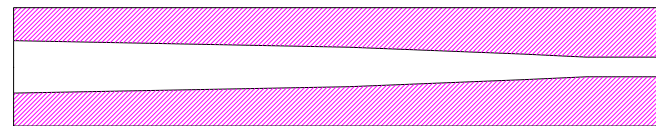


CERN/NeuFact horn prototype

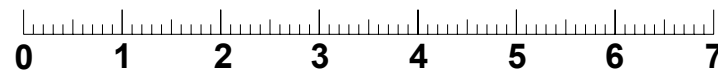
CNGS: 150 kA, 2 pulse/6s, 42 M pulses
4 years



CNGS horn 1



CNGS horn 2



(m)

- The target is not point-like:
 - Normally 1-2 interaction lengths
 - Order 20-30 cm for heavy targets (Hg)
- Particle produced with large energy spread
 - Typical transverse momentum 250 MeV/c
 - Typical energy around 1 GeV (even less)
 - **Large divergence**
- In any case, from Van der Meer:
 - Max angle for a given momentum depends only on the square root of the current

$$\theta_{MAX} = \sqrt{\frac{\mu_0 I}{2\pi B\rho}}$$

Target INSIDE for low energy

- Max p_t more or less independent from the energy

▪ $p_t = 250 \text{ MeV/c}$

$p_{\text{tot}} = 600 \text{ MeV/c}$

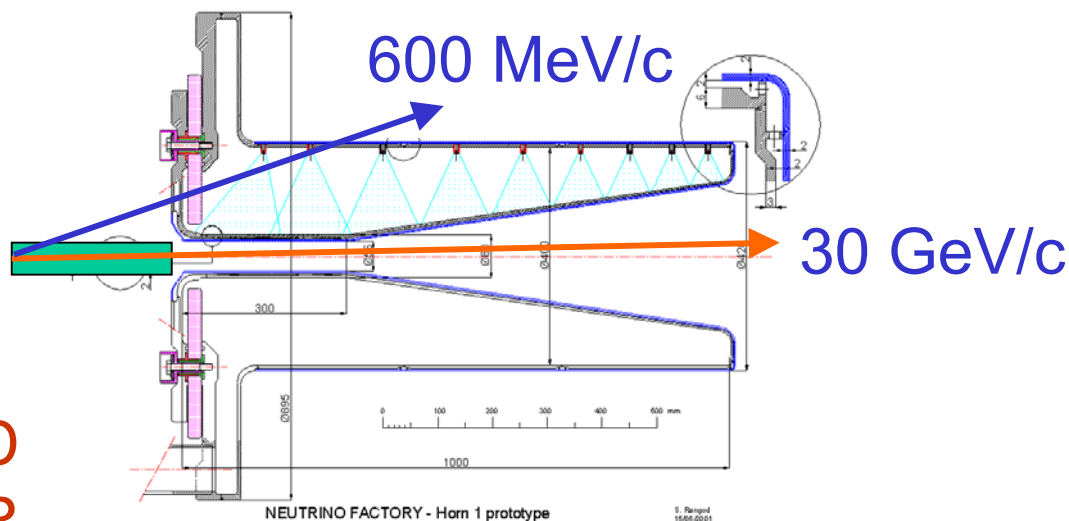
$\theta = 24^\circ$

$R(z=30 \text{ cm}) = 13 \text{ cm}$

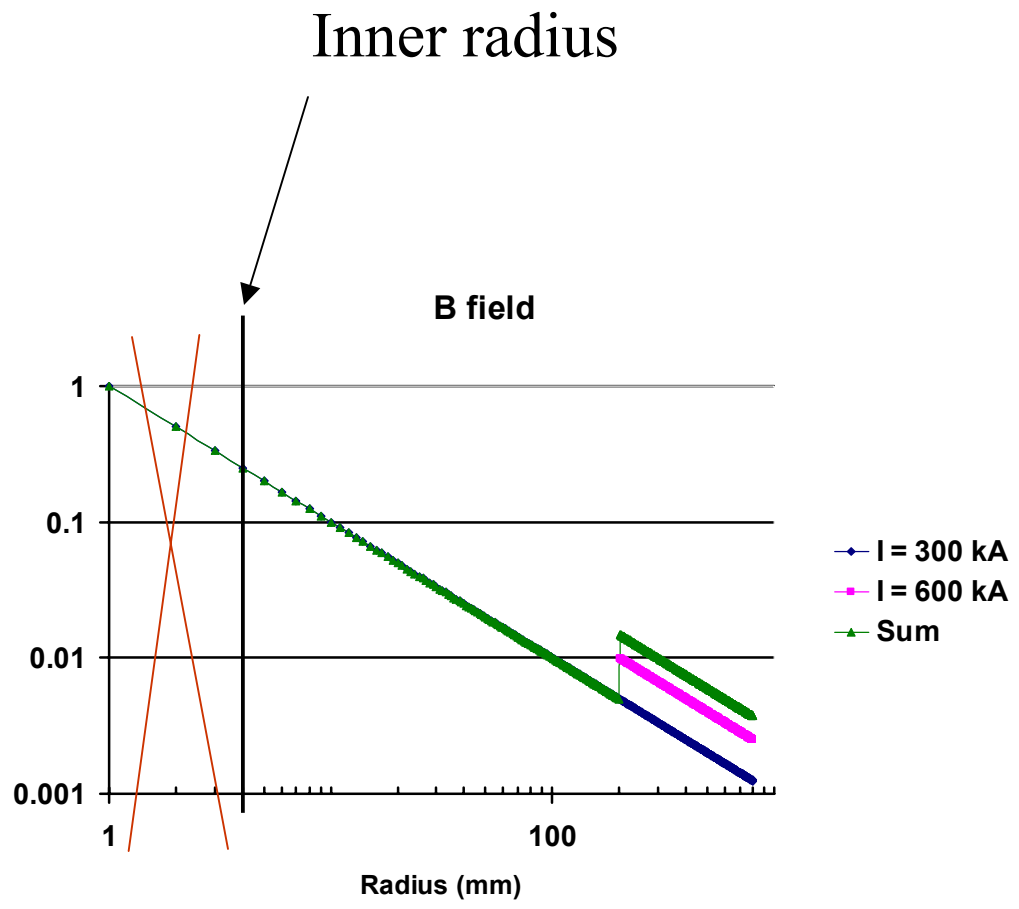
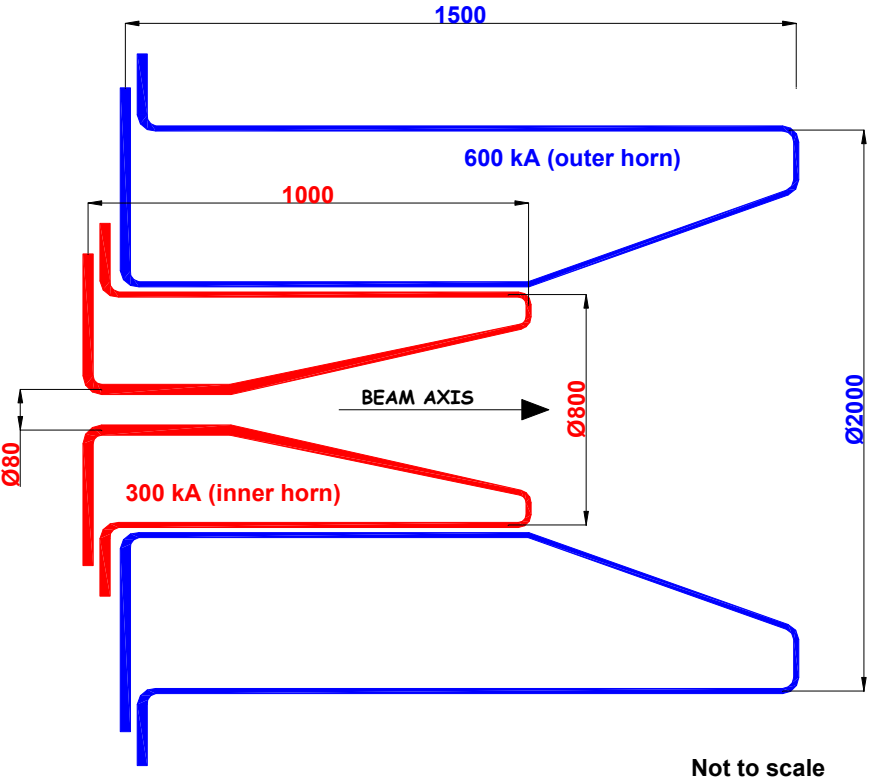
$p_{\text{tot}} = 30 \text{ GeV/c}$

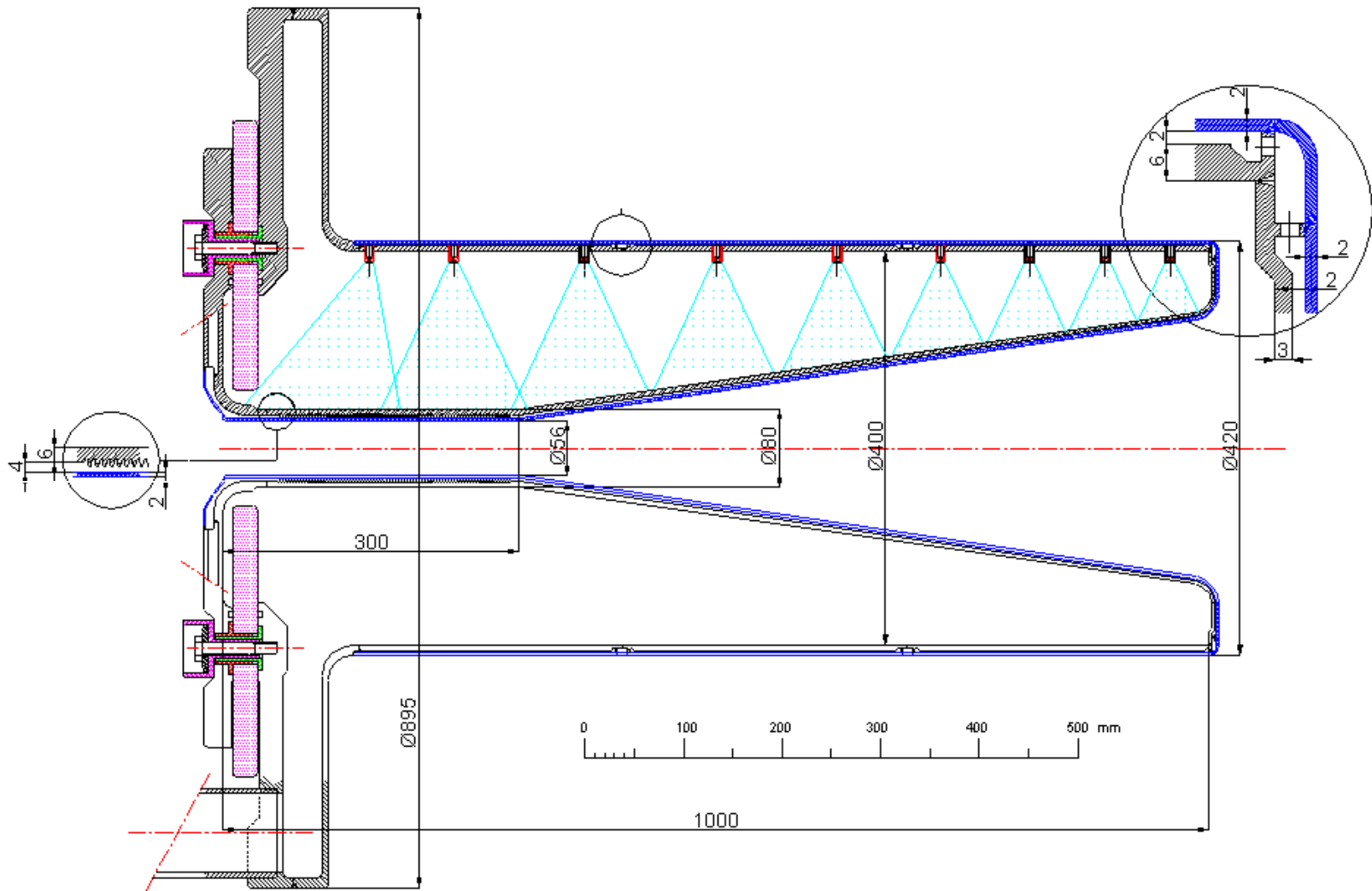
$\theta = 0.47^\circ$

$R(z=30 \text{ cm}) = 0.25 \text{ cm}$



TARGET AND HORN R&D
HAVE TO GO TOGETHER





NEUTRINO FACTORY - Horn 1 prototype

S. Rangod
15/05/2001

- First “inner” horn 1:1 prototype
- Power supply for Test One:
 - 30 kA and 1 Hz, pulse 100 μ s long
 - ✓ First mechanical measurements
 - Test of numerical results for vibration
 - ✓ Test of cooling system
- Test Two: 100 kA and 0.5 Hz
 - Testing during this week
- Last test: 300 kA and 50 Hz

done

Unknown schedule

Goal: Horn Life-Time 6 weeks ($2 \cdot 10^8$ pulses)

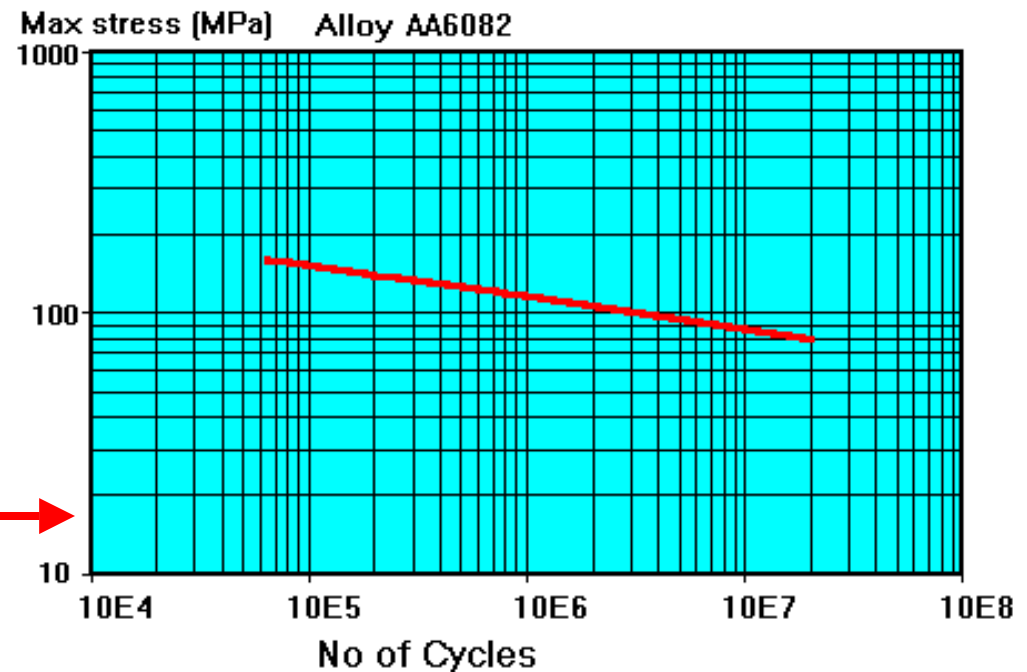


Thanks to the CERN Workshop

- AA 6082-T6 / (AlMgSi1) is an acceptable compromise between the 4 main characteristics:

- Mechanical properties
- Welding abilities
- Electrical properties
- Resistance to corrosion
- Same for CNGS

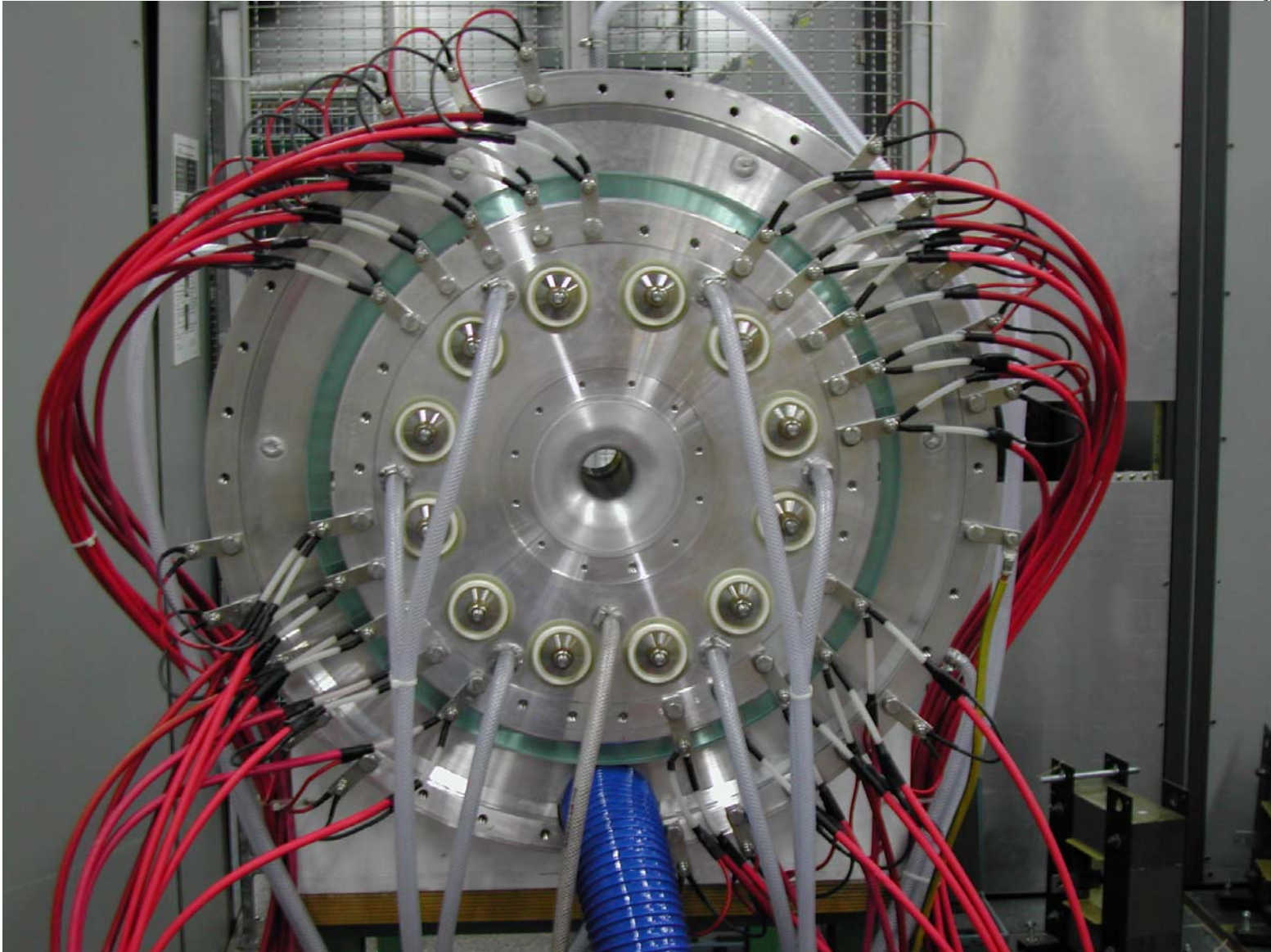
Max. allowed stress →



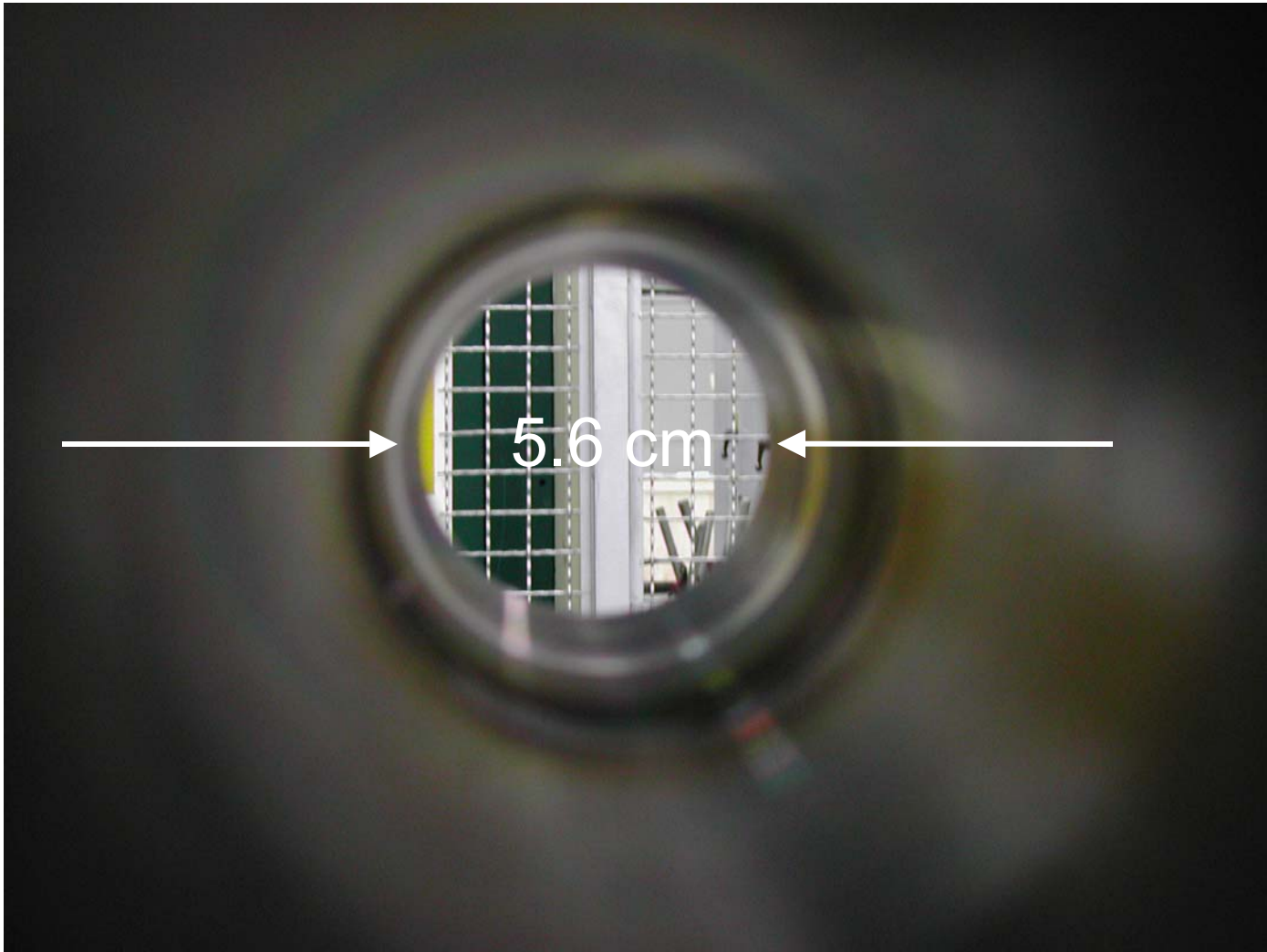
Not compatible with Mercury

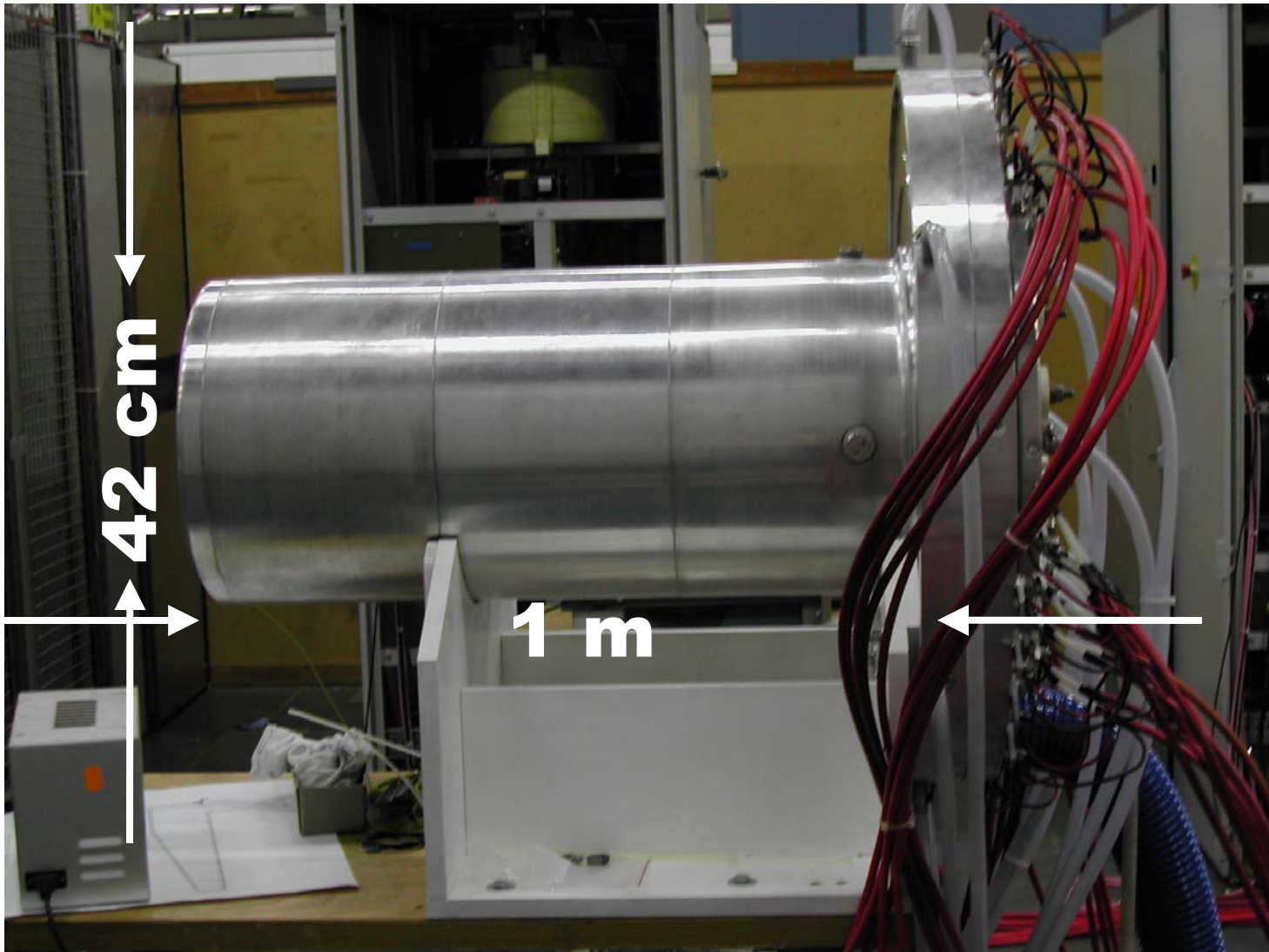
Horn prototype ready for tests





Inside the neck



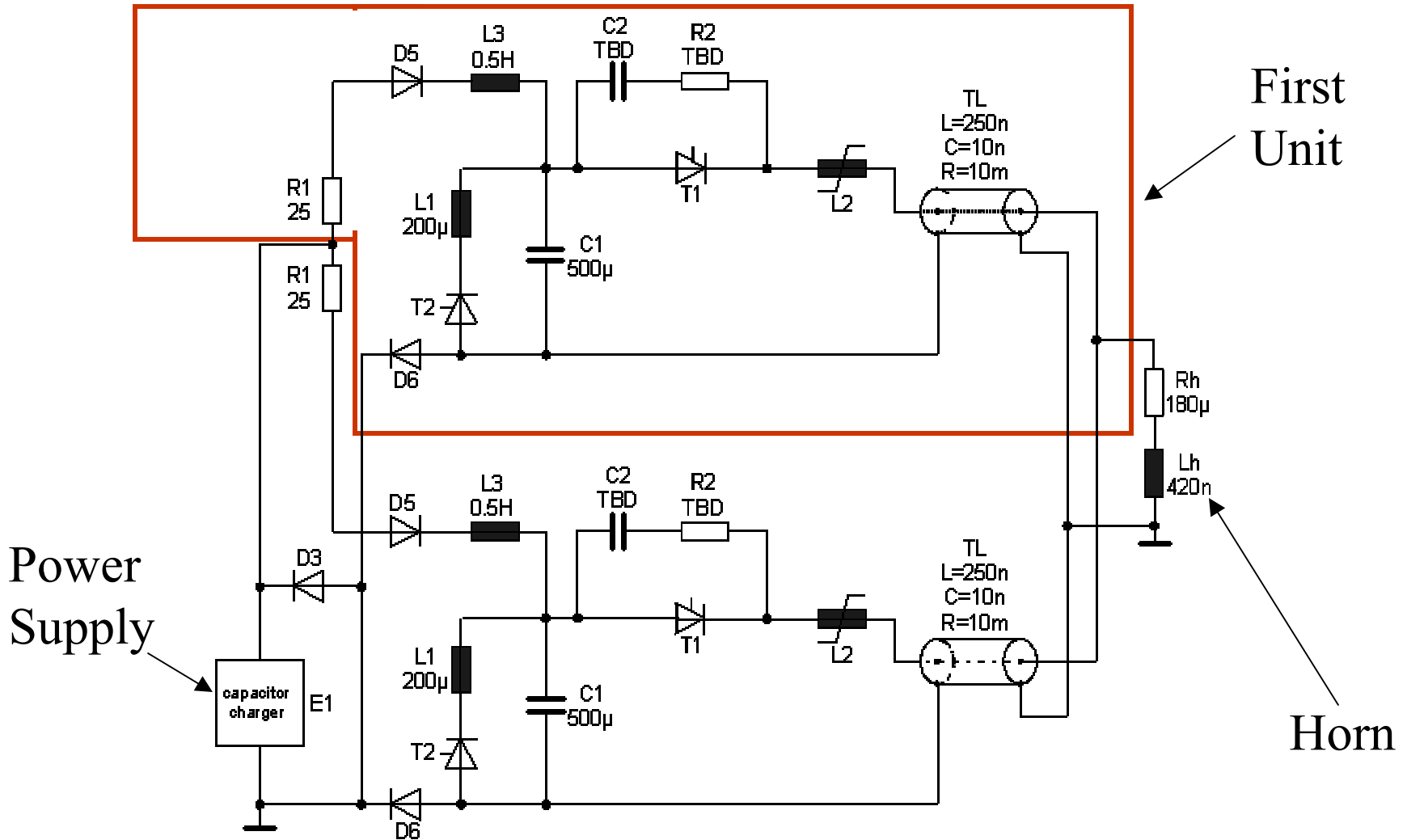




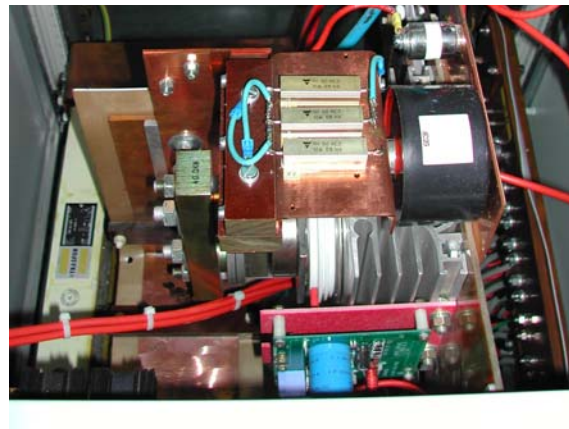
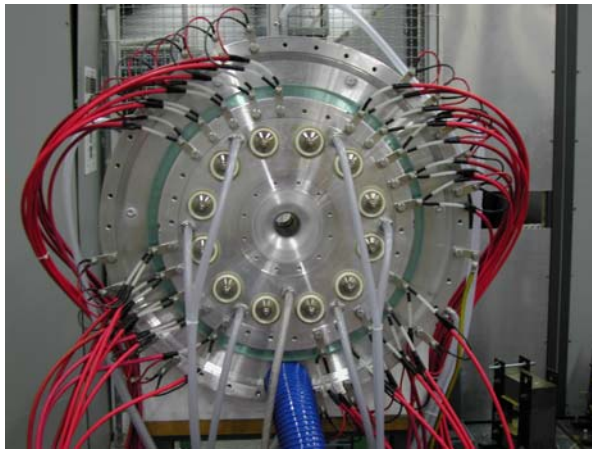
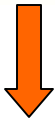
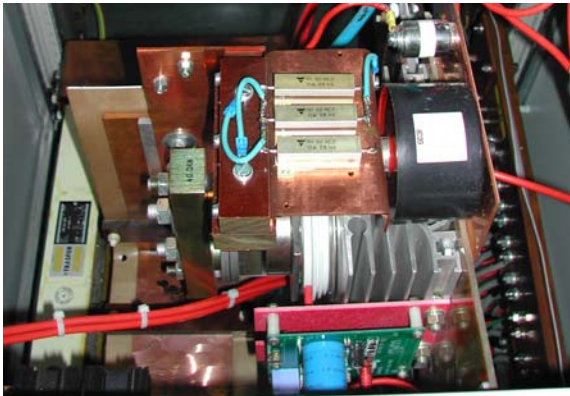
Electric Switch



Capacitors Bank

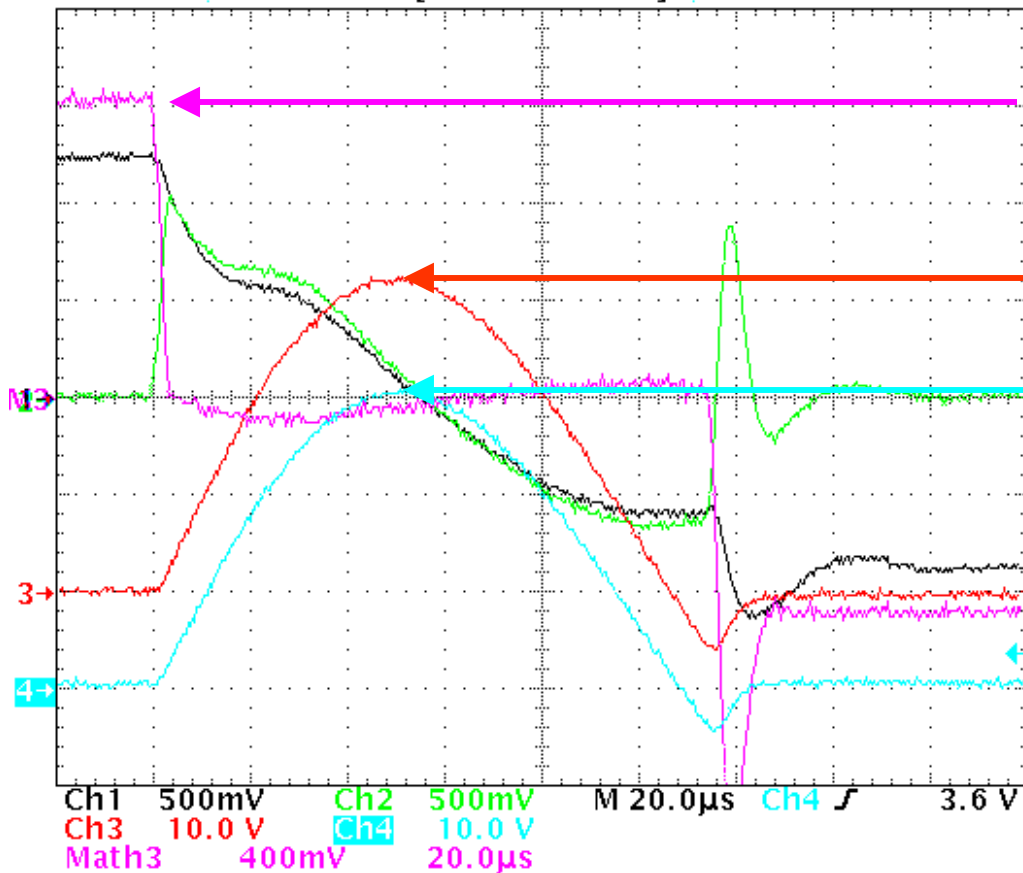


From scheme to reality



Tek **Stop**: 2.50MS/s

94 Acqs

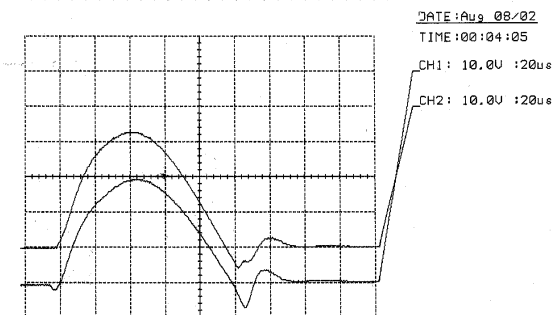


Voltage on horn/tyristor:
1.5 kV

Current first unit = 16kA

Current second unit = 15kA

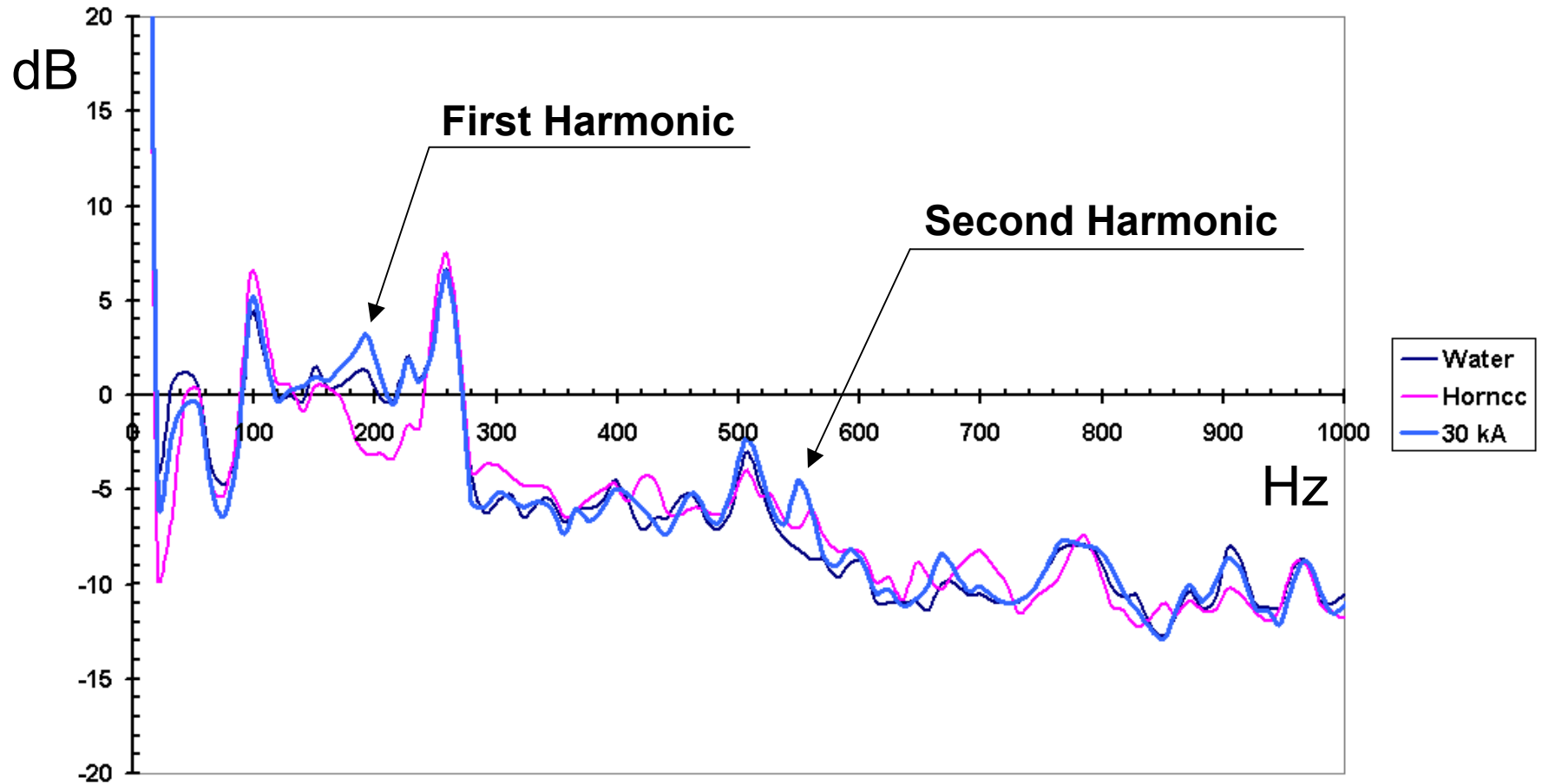
Horn current



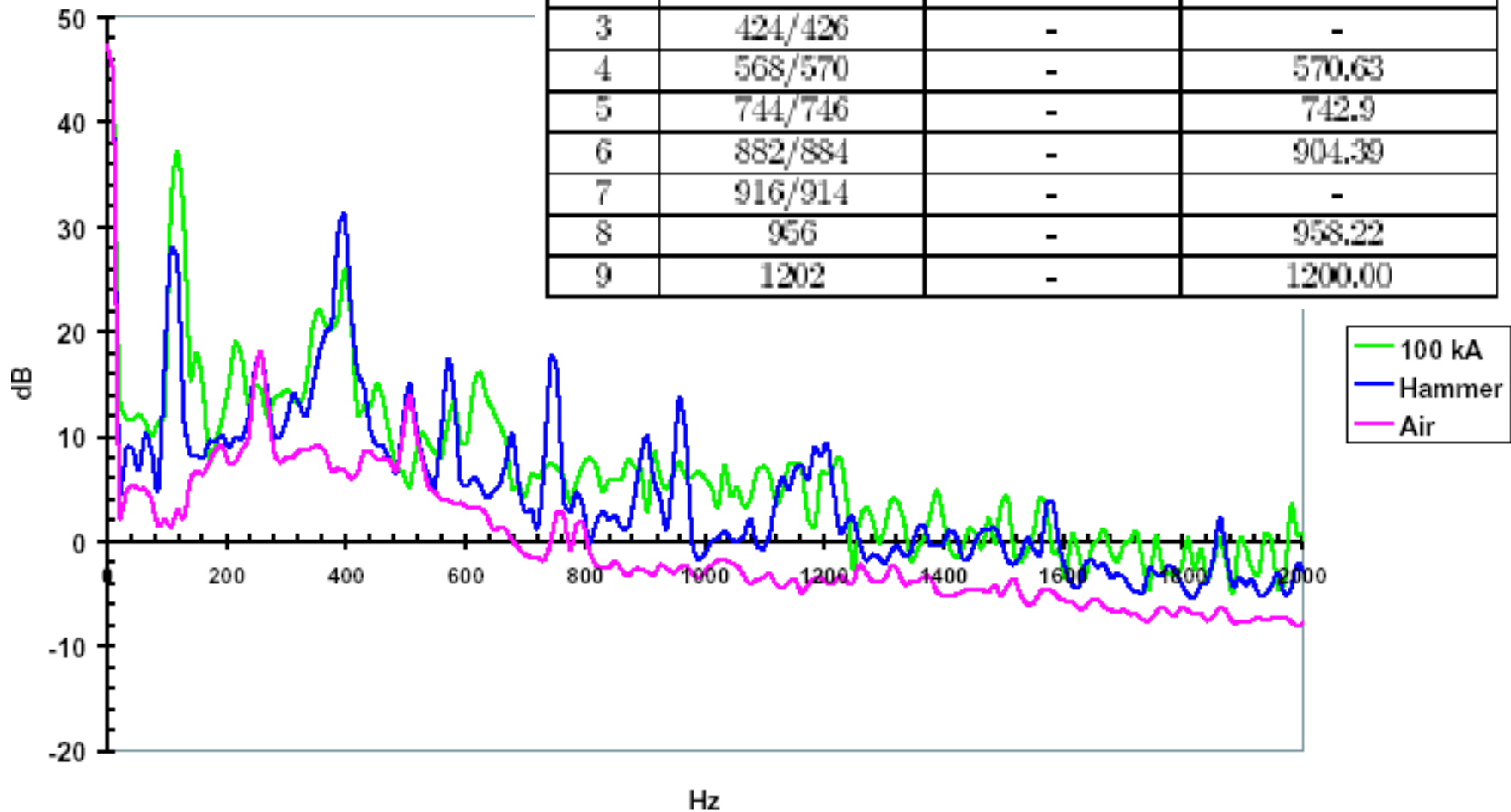
- Channel 1: Voltage at anode of T_1 of first unit to ground (500V/div)
- Channel 2: Voltage at cathode of T_1 of first unit to ground (500V/div)
- Channel 3: Pulse current of second unit measured with CT1 (5000A/div)**
- Channel 4: Pulse current of first unit measured with CT1 (5000A/div)**
- Math 3: Channel 1 – Channel 2, Voltage across T_1 (400V/div)

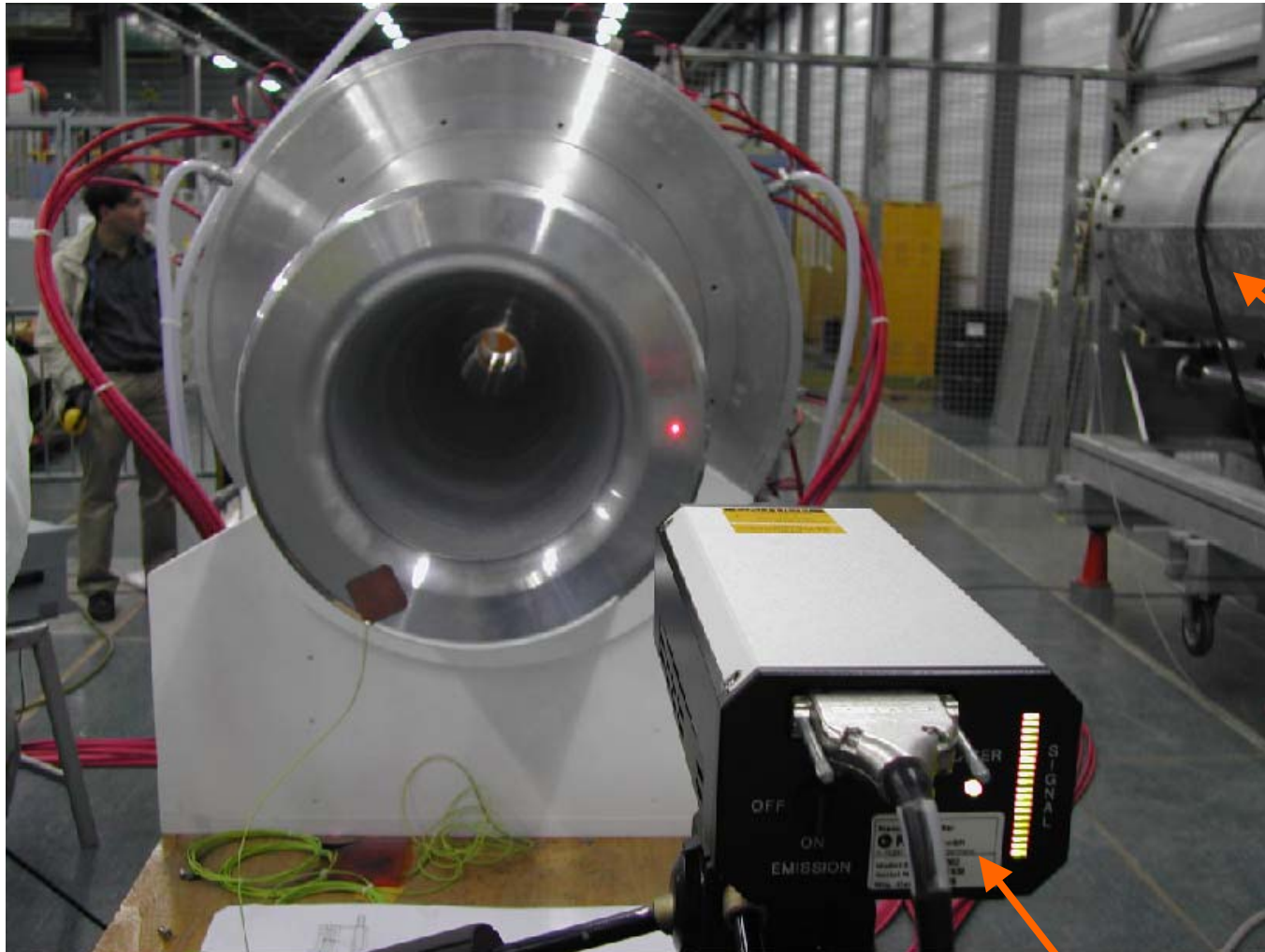
10 Jul 2002
13:42:43

Horn eigenfrequencies from horn "sound"



Mode	Meas. Ref. (Hz)	Calc. Ref. (Hz)	Meas. Microp. (Hz)
1	111	139	107.66
2	302	364	398.36
3	424/426	-	-
4	568/570	-	570.63
5	744/746	-	742.9
6	882/884	-	904.39
7	916/914	-	-
8	956	-	958.22
9	1202	-	1200.00

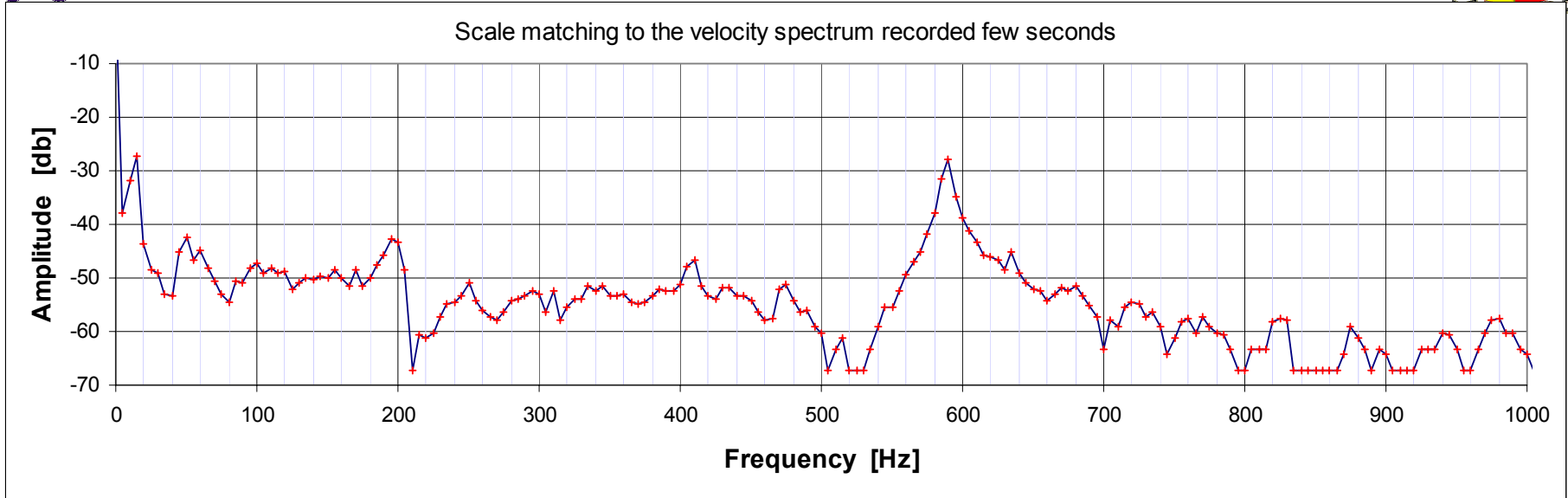




CNGS horn

Laser vibrometer

Scale matching to the velocity spectrum recorded few seconds

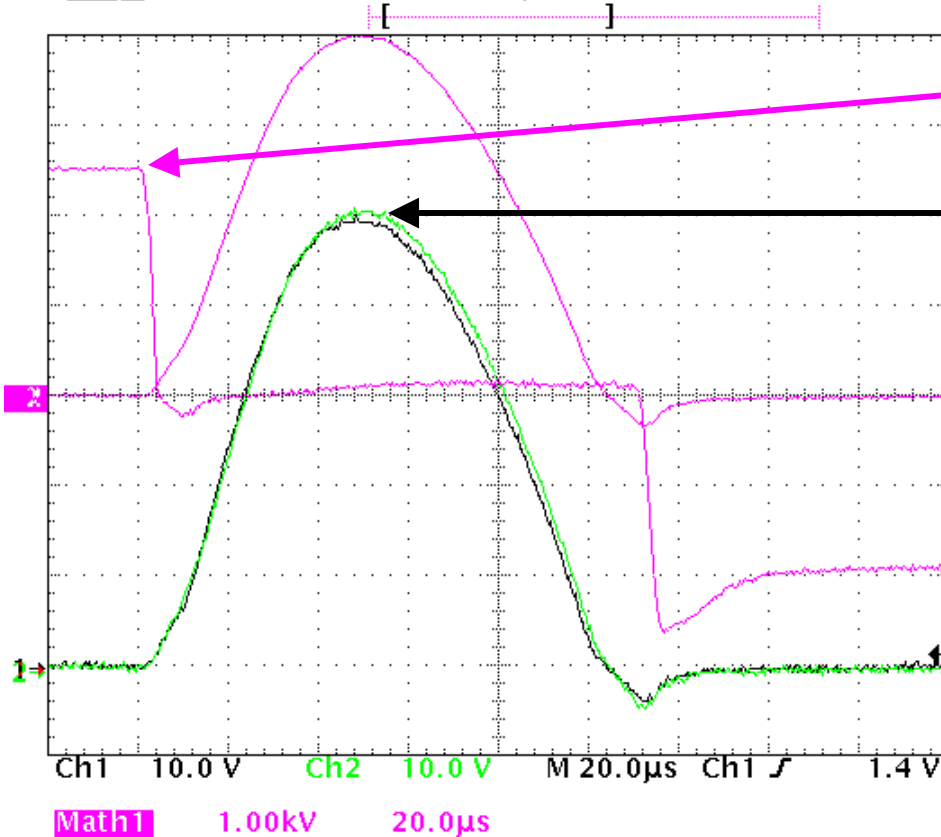


New campaigns of measurements with laser vibrometer and microphone with new power supply.

Any suggestions how to measure a surface that you cannot touch and with water flowing, the INNER conductor ?

Tek Stop: 2.50MS/s

36 Acqs



Voltage on horn/thyristor:
2.5 kV
 Current first/second unit
50 kA

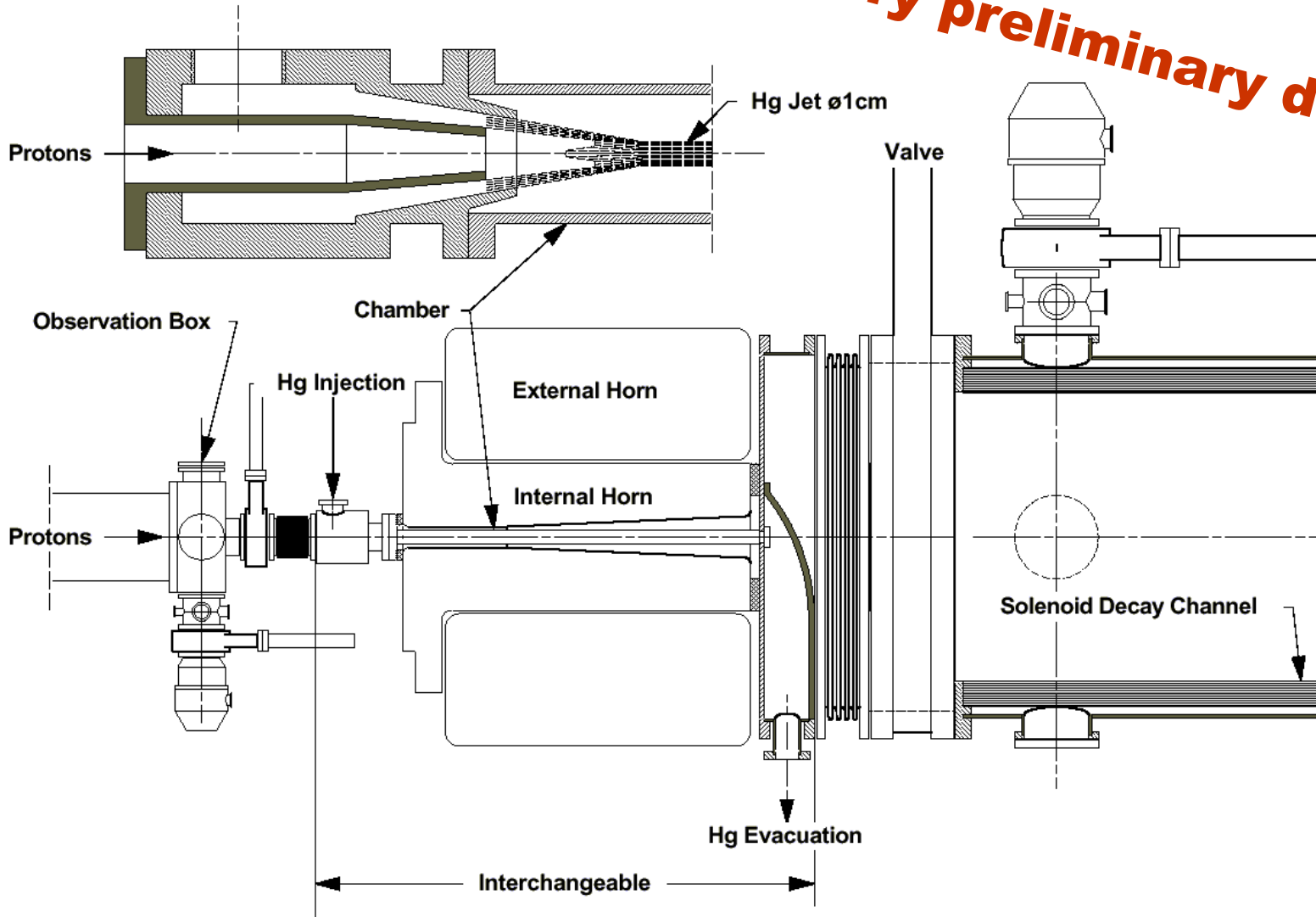
This is the Limit for the existing equipment:

- Max voltage on thyristor
- Max rep rate for resistors

8 May 2003
 09:20:13

- Ch1: Current of unit one measured with current transformer. (10kA/div)
- Ch2: Current of unit two measured with current transformer. (10kA/div)
- M1: Voltage across thyristor. (1kV/div)
- M2: Sum of both currents. (25kA/div)

Very preliminary design



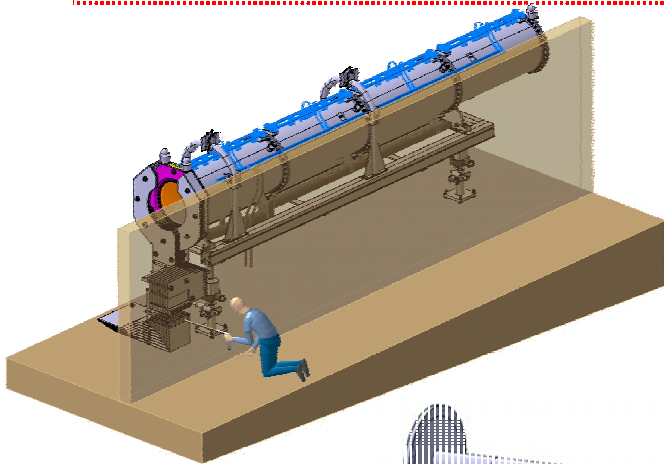


- Physicists: J.E Campagne, A. Cazes (Ph. D),
- Engineers: G. Macé, S. Wallon & J. Bonis, M. Omesh,...
- Previous experience: the CNGS Horn/Reflector

Other IN2P3 members:

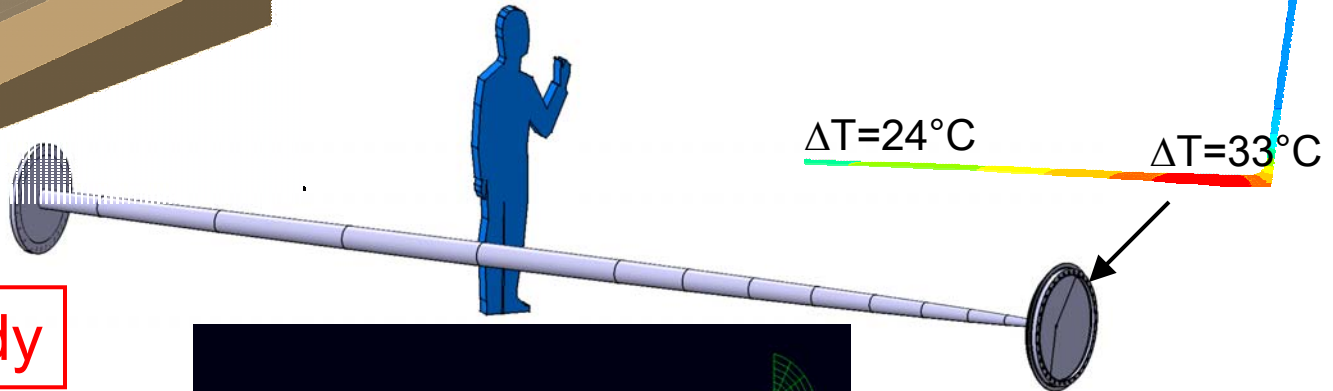
J. Dumarchez (LPNHE), D. Autiero (IPNL), S.Katsanevas(IN2P3-adm)

Installation/Replacement



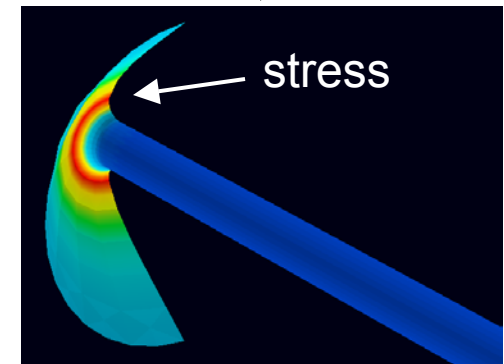
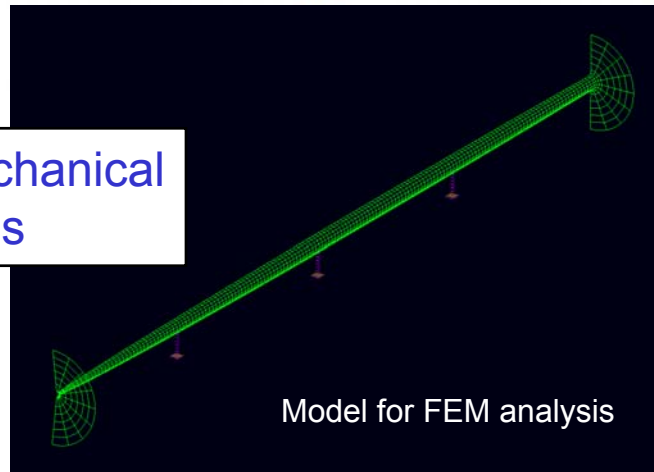
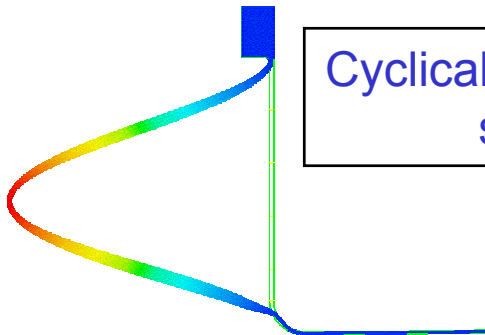
Thermal study

Cyclical thermal stress



Dynamic study

Cyclical mechanical stress



- Results of last year for horn+power supply
 - Construction and test at 30 kA – 1 Hz – 100 μ s
 - First evaluation of horn eigenfrequencies
- Horn CERN program for this year:
 - Measurement with new power supply
 - “Working point” with CNGS power supply
- New friends in the game, LAL draft program:
 - Secondary particles collection simulation
 - Electrical power supply studies
 - Mechanical Simulation
 - Thermal Simulation
 - Ready to be the manager of the project