



14X Ø .19 THRU ALL

MATERIAL: TI-6AL-4V, ASTM B-265

<p>THIRD-ANGLE PROJECTION</p>	This drawing was prepared by ORNL solely for use in work performed under Department of Energy contract number DE-AC05-00OR22725 and applicable Work for Others Agreements and Cooperative Research and Development Agreements. This drawing is property of ORNL and must be returned upon request.			<p>OAK RIDGE NATIONAL LABORATORY operated for the U.S. Department of Energy under contract DE-AC05-00OR22725 Oak Ridge, TN</p>		
	UNLESS OTHERWISE NOTED 1. ALL DIMENSIONS ARE IN INCHES 2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M 3. MACHINED FINISH 125 MICRO-INCHES RMS 4. CONCENTRICITY .010 TIR 5. MACHINED ANGLES ±1/2° 6. BREAK SHARP CORNERS AND REMOVE ALL BURRS 7. WHOLE NUMBERS AND FRACTIONS ±1/16 8. X DECIMALS ±.030 9. XX DECIMALS ±.010 10. XXX DECIMALS ±.005				<p>REMOTE SYSTEMS GROUP NUCLEAR SCIENCE & TECHNOLOGY DIVISION</p>	
DES	V GRAVES	03/15/2006	<p>MERIT EXPERIMENT PRIMARY TUBE ASSY DOWNSTREAM BEAM WINDOW</p>			
DRW	V GRAVES	04/03/2006				
CHK	P SPAMPINATO	04/04/2006				
ENG						
QA			CAD FILE PRI DN WINDOW HJT	PREV ASSY 203-HJT-0610	SCALE 1:1	SHEET 1 of 1
DRAWING APPROVALS		DATE	SIZE C	DWG NO. 203-HJT-0616	REV 0	

0	ORIGINAL ISSUE	4/6/2006	VBG	VBG
REV	DESCRIPTION	DATE	BY	APPROVED