



MATERIAL: SS - 316L

<p>THIRD-ANGLE PROJECTION</p>	<p>This drawing was prepared by ORNL solely for use in work performed under Department of Energy contract number DE-AC05-00OR22725 and applicable Work for Others Agreements and Cooperative Research and Development Agreements. This drawing is property of ORNL and must be returned upon request.</p>			<p><b>OAK RIDGE NATIONAL LABORATORY</b> operated for the U.S. Department of Energy under contract DE-AC05-00OR22725 Oak Ridge, TN</p>
	<p>UNLESS OTHERWISE NOTED</p> <ol style="list-style-type: none"> <li>ALL DIMENSIONS ARE IN INCHES</li> <li>INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M</li> <li>MACHINED FINISH 125 MICRO-INCHES RMS</li> <li>CONCENTRICITY .010 TIR</li> <li>MACHINED ANGLES <math>\pm 1/2^\circ</math> FORMED ANGLES <math>\pm 1^\circ</math></li> <li>BREAK SHARP CORNERS AND REMOVE ALL BURRS</li> <li>WHOLE NUMBERS AND FRACTIONS <math>\pm 1/16</math></li> <li>X DECIMALS <math>\pm .030</math></li> <li>XX DECIMALS <math>\pm .010</math></li> <li>XXX DECIMALS <math>\pm .005</math></li> </ol>			
<p>DES</p> <p>DRW V GRAVES 05/01/2006</p> <p>CHK</p> <p>ENG V GRAVES 05/01/2006</p> <p>QA</p>	<p><b>MERIT EXPERIMENT</b> <b>HG SUPPLY ASSY</b> <b>180BEND TUBING</b></p>			<p>CAD FILE TUBING BEND HJT</p> <p>PREV ASSY 203-HJT-0620B</p> <p>SCALE 1:1</p> <p>SHEET 1 of 1</p>
<p>DRAWING APPROVALS</p> <p>DATE</p>	<p>SIZE C</p> <p>DWG NO. 203-HJT-0625B</p>	<p>REV 0</p>		