



MATERIAL: TI GRADE 2, ASTM B-861

<p>THIRD-ANGLE PROJECTION</p>	This drawing was prepared by ORNL solely for use in work performed under Department of Energy contract number DE-AC05-00OR22725 and applicable Work for Others Agreements and Cooperative Research and Development Agreements. This drawing is property of ORNL and must be returned upon request.			<p>OAK RIDGE NATIONAL LABORATORY operated for the U.S. Department of Energy under contract DE-AC05-00OR22725 Oak Ridge, TN</p>		
	UNLESS OTHERWISE NOTED 1. ALL DIMENSIONS ARE IN INCHES 2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M 3. MACHINED FINISH 125 MICRO-INCHES RMS 4. CONCENTRICITY .010 TIR 5. MACHINED ANGLES ±1/2° 6. BREAK SHARP CORNERS AND REMOVE ALL BURRS 7. WHOLE NUMBERS AND FRACTIONS ±1/16 8. X DECIMALS ±.030 9. XX DECIMALS ±.010 10. XXX DECIMALS ±.005			<p>REMOTE SYSTEMS GROUP NUCLEAR SCIENCE &amp; TECHNOLOGY DIVISION</p>		
DES	V GRAVES	12/08/2006	<b>MERIT EXPERIMENT HG SUPPLY SYSTEM ASSEMBLY SUPPLY PIPING</b>			
DRW	V GRAVES	12/08/2006				
CHK	W SANDS	12/12/2006				
ENG						
QA			CAD FILE HG SUPPLY TI PIPING	PREV ASSY 203-HJT-0625	SCALE 3:1	SHEET 1 of 1
DRAWING APPROVALS		DATE	SIZE C	DWG NO. <b>203-HJT-0629</b>		REV 0

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