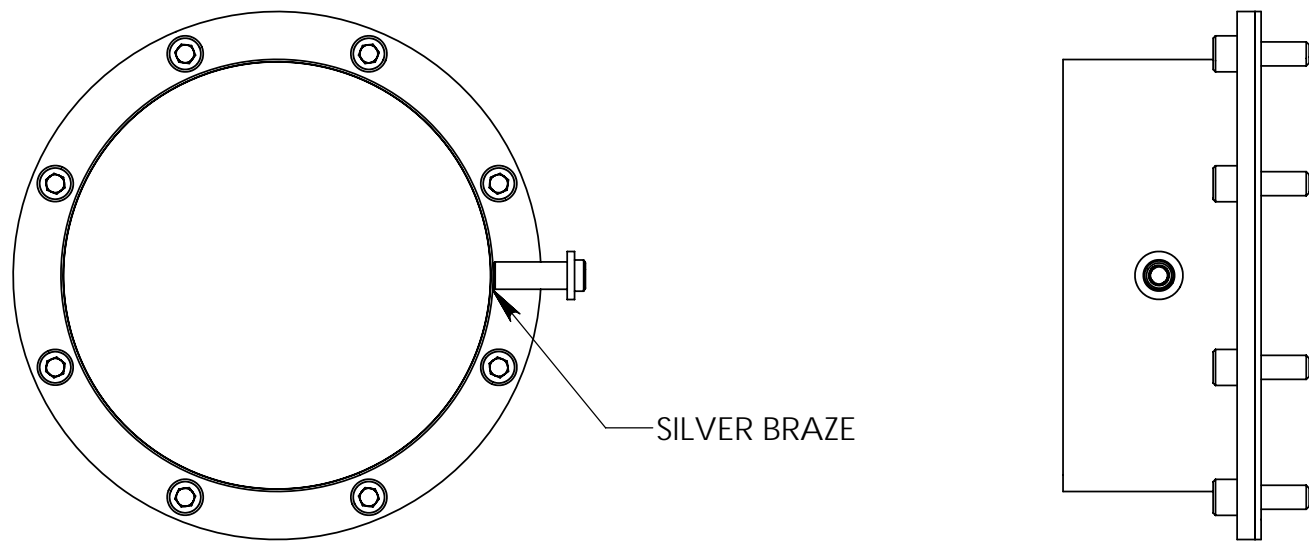
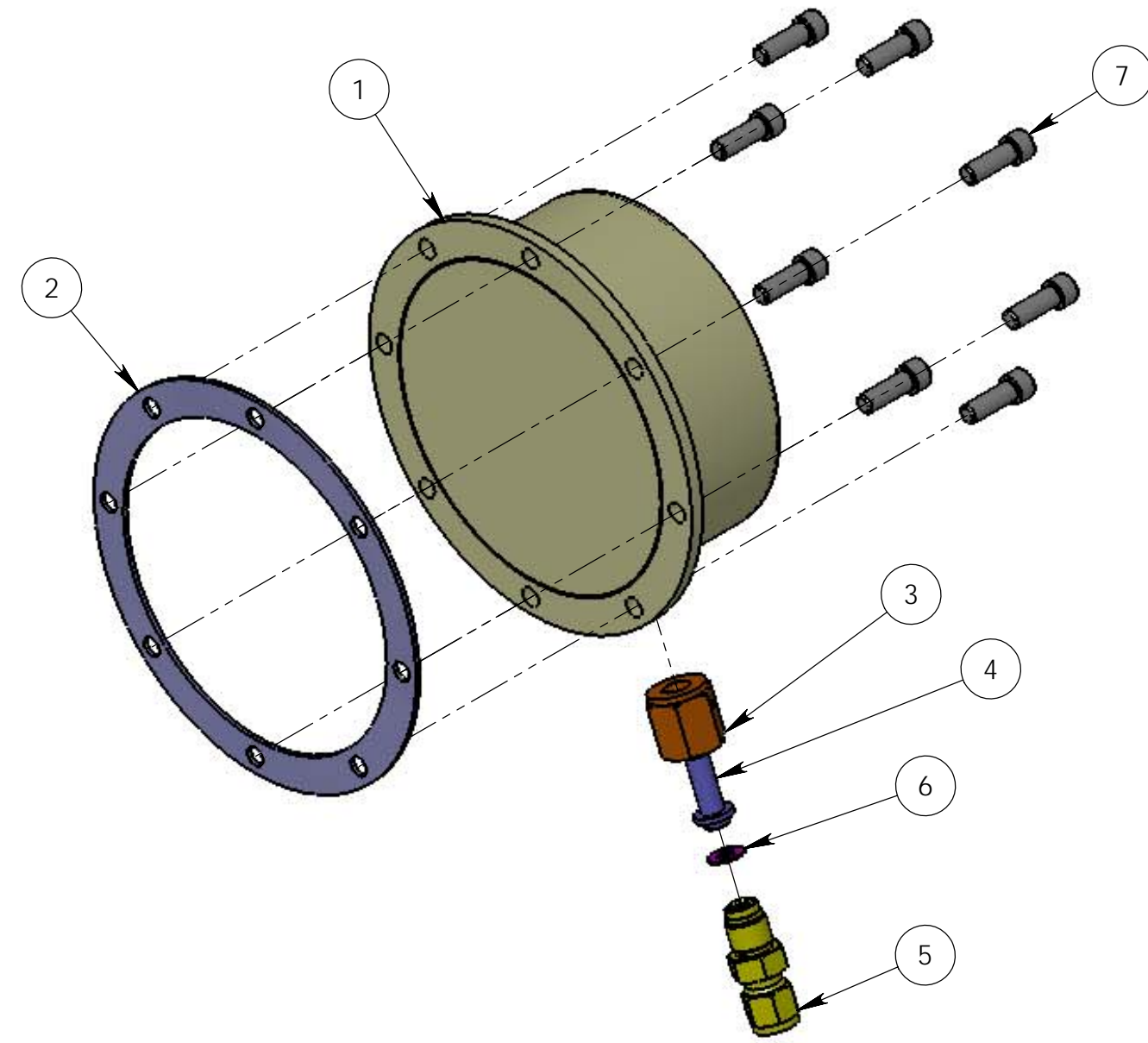


NOTES

1. WELDING TO BE PERFORMED IN ACCORDANCE WITH ASME SECTION IX. NO CODE STAMP REQUIRED.
2. ALL WELDS SHALL BE DYE PENETRANT INSPECTED. NO RADIOGRAPHY REQUIRED.
3. MATERIAL CERTIFICATIONS REQUIRED
4. ASSEMBLY TO BE PRESSURE TESTED TO 10 PSIG



7	8	HX-SHCS 0.25-20x0.75x0.75-N	SS - 18-8	.25-20 X .75 SHCS	N/A
6	1	swagelok vcr gasket 0.25	CU	SWAGELOK VCR GASKET, NON-RETAINED, CU-4-VCR-2-VS	N/A
5	1	swagelok vcr tube connector	SS - 316	SECONDARY TUBE ASSY	N/A
4	1	swagelok vcr butt weld long hjt	SS - 316	SWAGELOK LONG TUBE BUTTWELD, 6LV-4-VCR-3-4TB2	N/A
3	1	swagelok vcr nut	SS - 316	SWAGELOK FEMALE VCR NUT, SS-4-VCR-1	N/A
2	1	window gasket hjt	1/16" BUNA-N SHEET, 50A	MCMaster-CARR #86715K279	203-HJT-0709
1	1	double window hjt	TITANIUM	4.50 OD x 2.00	203-HJT-0707

ITEM	downstream/QTY.	NAME	MATERIAL	DESCRIPTION	DWG
UNLESS OTHERWISE NOTED		<p>This drawing was prepared by ORNL solely for use in work performed under Department of Energy contract number DE-AC05-00OR22725 and applicable Work for Others Agreements and Cooperative Research and Development Agreements. This drawing is property of ORNL and must be returned upon request.</p>			
DES	V GRAVES	09/26/2005	<p>merit OAK RIDGE NATIONAL LABORATORY operated for the U.S. Department of Energy under contract DE-AC05-00OR22725 Oak Ridge, TN</p> <p>NSTB REMOTE SYSTEMS GROUP NUCLEAR SCIENCE & TECHNOLOGY DIVISION</p> <p>MERIT EXPERIMENT SECONDARY CONTAINMENT ASSY DBL WINDOW MONITORED - DOWNSTREAM</p>		
DRW	T OQUIN	09/26/2005			
CHK	P SPAMPINATO	01/17/2006			
ENG	V GRAVES	09/26/2005			
QA					
CAD FILE		DOUBLE WINDOW MONITORED	PREV ASSY	SCALE	SHEET
SIZE		DWG NO.	203-HJT-0700	1:2	1 of 1
DRAWING APPROVALS		DATE	C	203-HJT-0706	REV 0