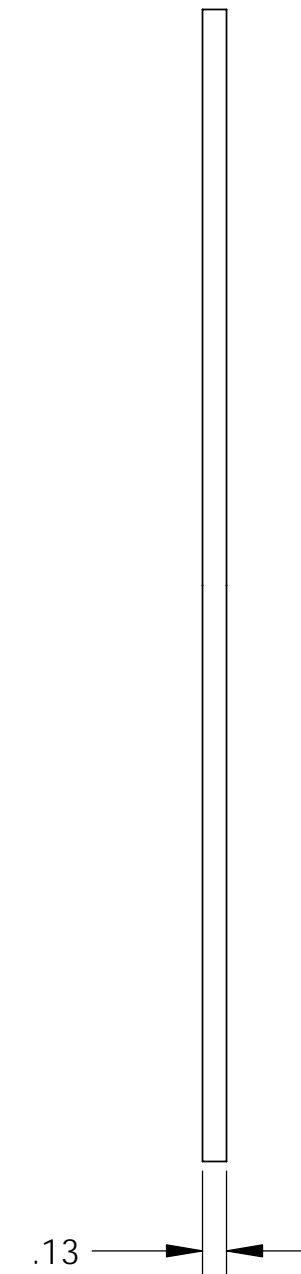
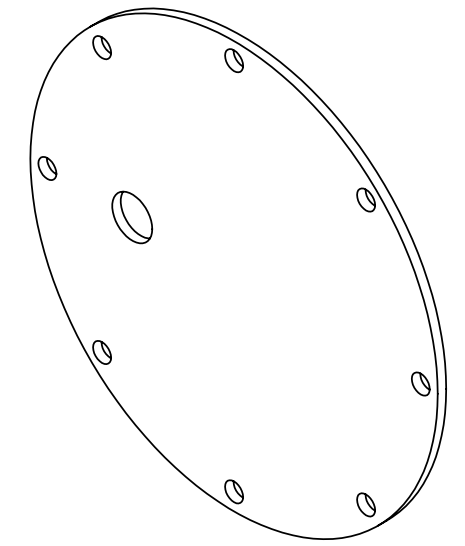
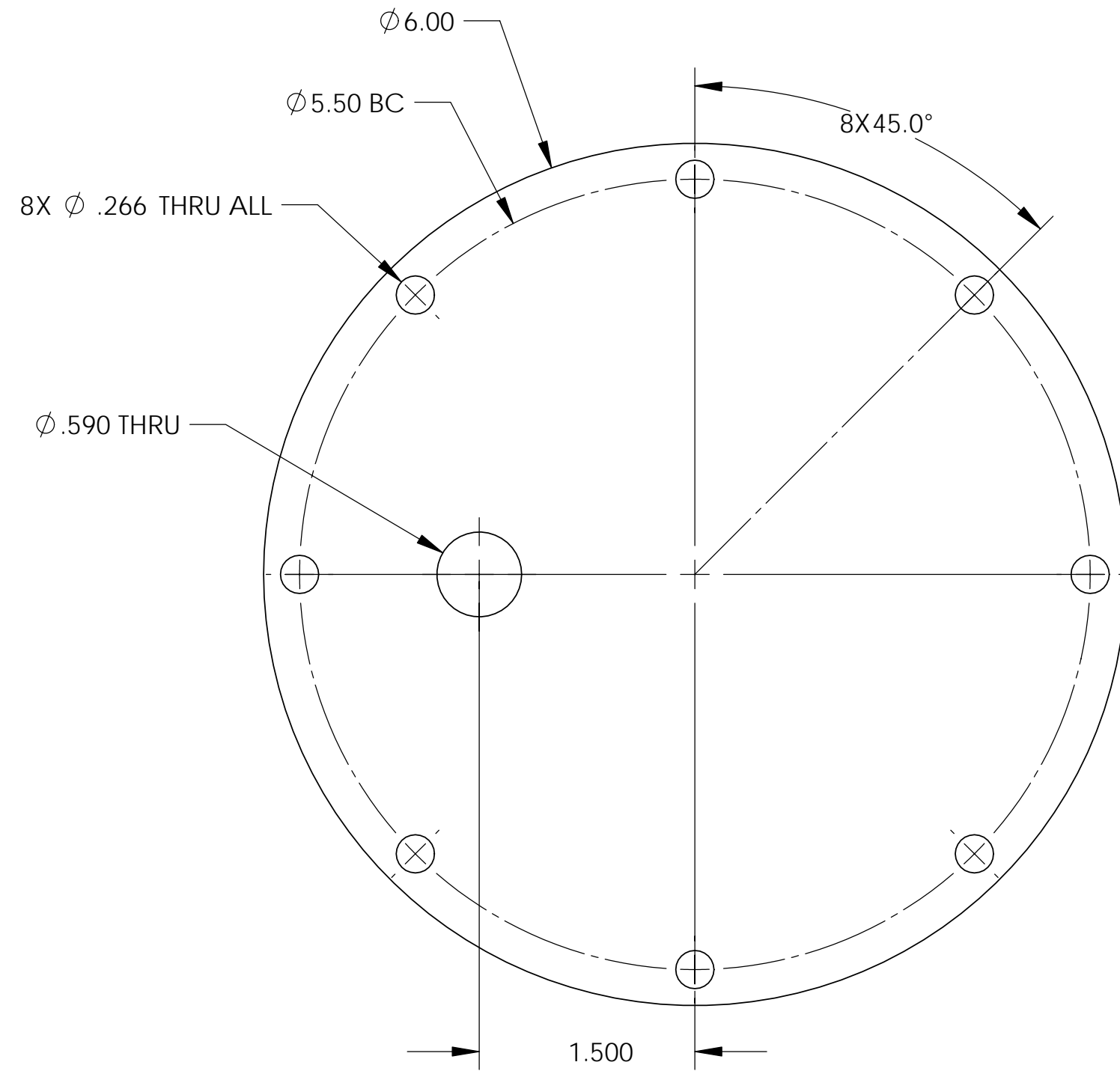


NOTES

1. MATERIAL CERTIFICATIONS REQUIRED



MATERIAL: SS - 304L, ASTM A-240

| | | | | | | |
|-------------------------------|---|------------|--|--|-------|--------|
| <p>THIRD-ANGLE PROJECTION</p> | This drawing was prepared by ORNL solely for use in work performed under Department of Energy contract number DE-AC05-00OR22725 and applicable Work for Others Agreements and Cooperative Research and Development Agreements. This drawing is property of ORNL and must be returned upon request. | | | <p>OAK RIDGE NATIONAL LABORATORY operated for the U.S. Department of Energy under contract DE-AC05-00OR22725 Oak Ridge, TN</p> | | |
| | UNLESS OTHERWISE NOTED 1. ALL DIMENSIONS ARE IN INCHES 2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M 3. MACHINED FINISH 125 MICRO-INCHES RMS 4. CONCENTRICITY $.010$ TIR 5. MACHINED ANGLES $\pm 1/2^\circ$ 6. BREAK SHARP CORNERS AND REMOVE ALL BURRS 7. WHOLE NUMBERS AND FRACTIONS $\pm 1/16$ 8. X DECIMALS $\pm .030$ 9. XX DECIMALS $\pm .010$ 10. XXX DECIMALS $\pm .005$ | | | <p>REMOTE SYSTEMS GROUP NUCLEAR SCIENCE & TECHNOLOGY DIVISION</p> | | |
| DES | V GRAVES | 01/06/2006 | <p align="center">MERIT EXPERIMENT SECONDARY CONTAINMENT ASSY HG EXTRACTION CONNECTOR PLATE</p> | | | |
| DRW | T OQUIN | 01/06/2006 | | | | |
| CHK | P SPAMPINATO | 01/17/2006 | | | | |
| ENG | V GRAVES | 01/06/2006 | | | | |
| QA | | | CAD FILE | PREV ASSY | SCALE | SHEET |
| | | | CONNECTOR PLATE HJT | 203-HJT-0730 | 1:1 | 1 of 1 |
| DRAWING APPROVALS | | DATE | SIZE | DWG NO. | REV | |
| | | | C | 203-HJT-0741 | 0 | |

DWG NO. 203-HJT-0741