



ITEM	drain/QTY.	NAME	MATERIAL	DESCRIPTION	DWG
6	1	swagelok qcbulkhead body 0.375	SS - 316	SWAGELOK BULKHEAD BODY W/ PRESSURE-RETAINING PROTECTOR, SS-QC6-B1-600 & SS-QC6-BPPR	N/A
5	1	swagelok SS-8UW-TP3	SS - 316	SWAGELOK SS-8UW-TP3 VALVE	N/A
4	8	HX-SHCS 0.25-20x0.75x0.75-N	SS - 18-8	.25-20 X .75 SHCS	N/A
3	1	vacuum port tubing hjt	SS - 304L, ASTM A269	RIGID TUBING, .375 OD X .065 WALL, FIELD FIT	N/A
2	1	connector plate gasket hjt	1/16" BUNA-N SHEET, 50A	MCMMASTER-CARR #86715K279	203-HJT-0732
1	1	drain plate	SS - 304L, ASTM A-240	PLATE, 6.000 DIA X .125 THK	203-HJT-0761

<p>THIRD-ANGLE PROJECTION</p> <p>UNLESS OTHERWISE NOTED</p> <p>1. ALL DIMENSIONS ARE IN INCHES</p> <p>2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M</p> <p>3. MACHINED FINISH 125 MICRO-INCHES RMS</p> <p>4. CONCENTRICITY .010 TIR</p> <p>5. MACHINED ANGLES ±1/2°</p> <p>6. FORMED ANGLES ±1°</p> <p>7. BREAK SHARP CORNERS AND REMOVE ALL BURRS</p> <p>8. X DECIMALS ±.030</p> <p>9. XX DECIMALS ±.010</p> <p>10. XXX DECIMALS ±.005</p>	<p>This drawing was prepared by ORNL solely for use in work performed under Department of Energy contract number DE-AC05-00OR22725 and applicable Work for Others Agreements and Cooperative Research and Development Agreements. This drawing is property of ORNL and must be returned upon request.</p>			<p>OAK RIDGE NATIONAL LABORATORY operated for the U.S. Department of Energy under contract DE-AC05-00OR22725 Oak Ridge, TN</p>	
	<p>DES V GRAVES 01/06/2006</p> <p>DRW T OQUIN 01/06/2006</p> <p>CHK P SPAMPINATO 01/17/2006</p> <p>ENG V GRAVES 01/06/2006</p> <p>QA</p>			<p>REMOTE SYSTEMS GROUP NUCLEAR SCIENCE & TECHNOLOGY DIVISION</p>	
<p>MERIT EXPERIMENT</p> <p>SECONDARY CONTAINMENT ASSY</p> <p>CONNECTOR PLATE ASSY - DRAIN</p>					
<p>CAD FILE CONNECTOR PLATE ASSY HJT</p>		<p>PREV ASSY 203-HJT-0700</p>	<p>SCALE 1:2</p>	<p>SHEET 1 of 1</p>	
<p>SIZE DWG NO. C</p>		<p>203-HJT-0760</p>		<p>REV 0</p>	
<p>DRAWING APPROVALS</p>		<p>DATE</p>			