

## **Hg System Status**

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## **Initial Water Testing Setup**



- A primary containment has been mocked up to allow initial water tests to be performed
- Will be used to debug Labview control software and test some of the sensors
- Remainder of syringe hardware scheduled for delivery week of Oct 23



## **Control System Connections**

- Most internal Labview wiring completed
- Temporary wiring for sensors required for testing
- Remainder to be completed upon delivery of wiring pkg from Princeton



**Current wiring** 

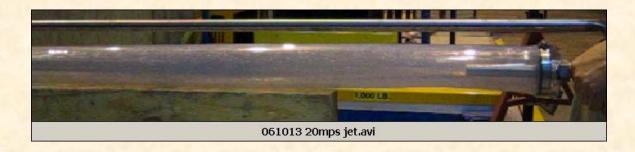


At last review

#### **Syringe Pump Performance Testing**



- Control system development complete based on water tests
  - Minor modifications may be required after switch to Hg, but none are expected
  - Data logging incorporated
- System can produce a 20m/s, 1cm-dia water jet
  - Water test nozzle configuration approximately matches one of the two Hg nozzles
  - My opinion: jet quality looks good for a no-field condition. Holds together for better than ~1/2m



#### Water Test 20m/s Screenshot



# **Load Testing of Common Baseplate & Target Cart**



- CERN Safety Commission voiced concerns regarding analysis performed on common baseplate design
- Load test performed on structures to verify strength and test adjusting mechanisms
- Estimated component weights
  - Magnet: 12000 lbs (5440 kg)
  - Hg system (with 23liters Hg): 4000 lbs (1810 kg)
- Test weights
  - Magnet: 13600 lbs (6170 kg) = 113% estimated weight
  - Hg system: 4500 lbs (2040 kg) = 113% estimated weight

#### **In Nominal Test Position**

Baseplate tilt ~ 66mrad

Elevation matches CAD models



## **Operational Testing**



Lifting jacks and lateral position adjustment

mechanisms tested

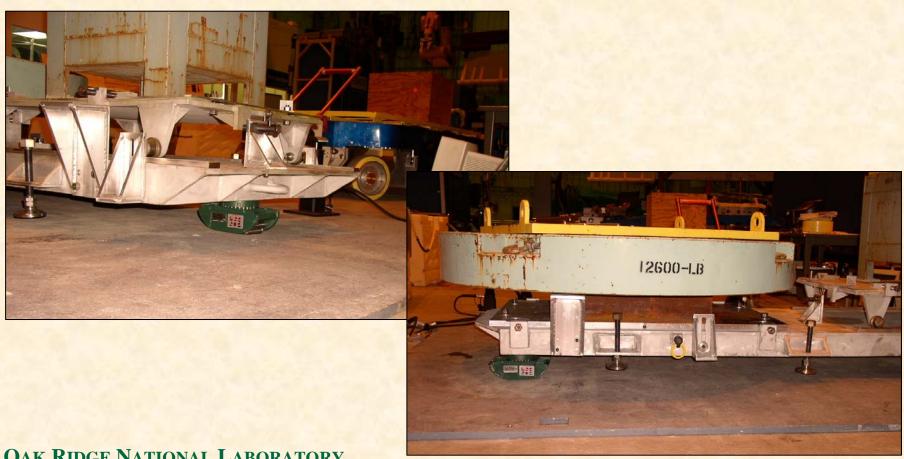


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### **Roller Testing**



 Loaded baseplate pushed with pallet jack while on three Hilman rollers



## **Leveling Jack Testing**



Baseplate adequately supported by four leveling jacks



#### Conclusions



- Syringe pump control system development completed
- System can produce 20m/s water jet within pump's performance limits
  - No reason to think Hg will be different
- MERIT common baseplate has been successfully tested with 113% expected loading
- Final assembly and optics integration to commence shortly
- Switch to Hg will be made once all operational aspects of system have been tested with water

#### Conclusions



- Manual control of syringe demonstrated
- Hydraulic system fill and drain procedures developed
- Hg control system wiring is underway, water tests to start afterwards
- Ready for Hg testing after conclusion of water tests and when remainder of fabricated components available