

The CERN Target Experiment Schedule and Budget

MERIT Review

BNL

December 12, 2005

The Funding Profile

	Tech. Board	MERIT Review	Spending Profile by FY		
	Sept. 21 2004	Dec. 12 2005	FY05	FY06	FY07
Magnet Systems					
Fabrication	0	60	60	0	0
Testing	200	200	48	112	40
Cryogenics	550	385 *	0	250	135
Power Supply	390	210 *	0	160	50
Hg Jet					
Systems integration	200	200	85	75	40
Nozzle development	50	65	25	40	0
Optics components	25	100 *	16	74	10
Fabrication	40	170 *	0	170	0
Shipping	0	20	0	14	6
Operations	218	263 *	19	65	179
Decommissioning	60	60	0	0	60
Simulations	150	150	40	50	60
Material R&D	75	75	30	0	45
3 Year Project Cost	1958	1958			
Spending Profile			323	1010	625
Funding Profile			693	640	625

* Includes 20% Contingency

Pulsed Solenoid Milestones

Delivery to MIT

December 05

Reception Testing

January 06

Integration Testing

September 06

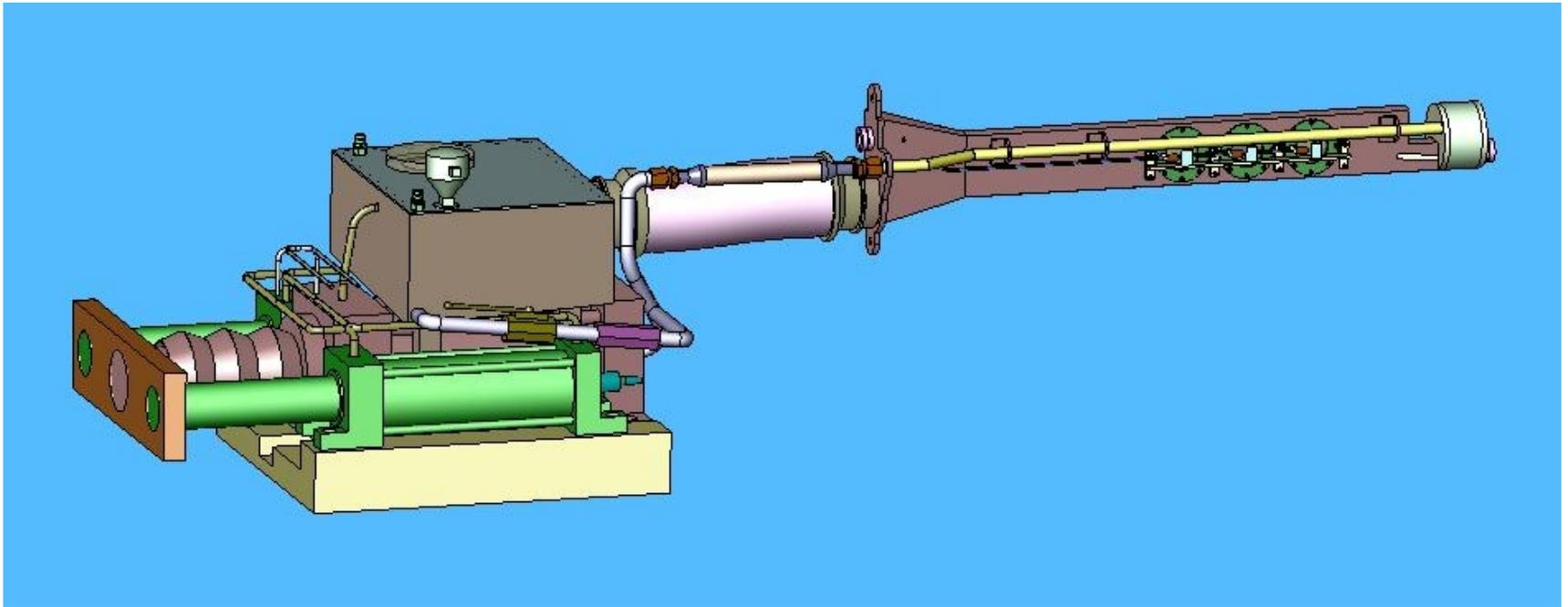
Ship to CERN

November 06

Installation at CERN

December 06

The Hg Jet System



Double Containment System, with snout inserted into magnet.

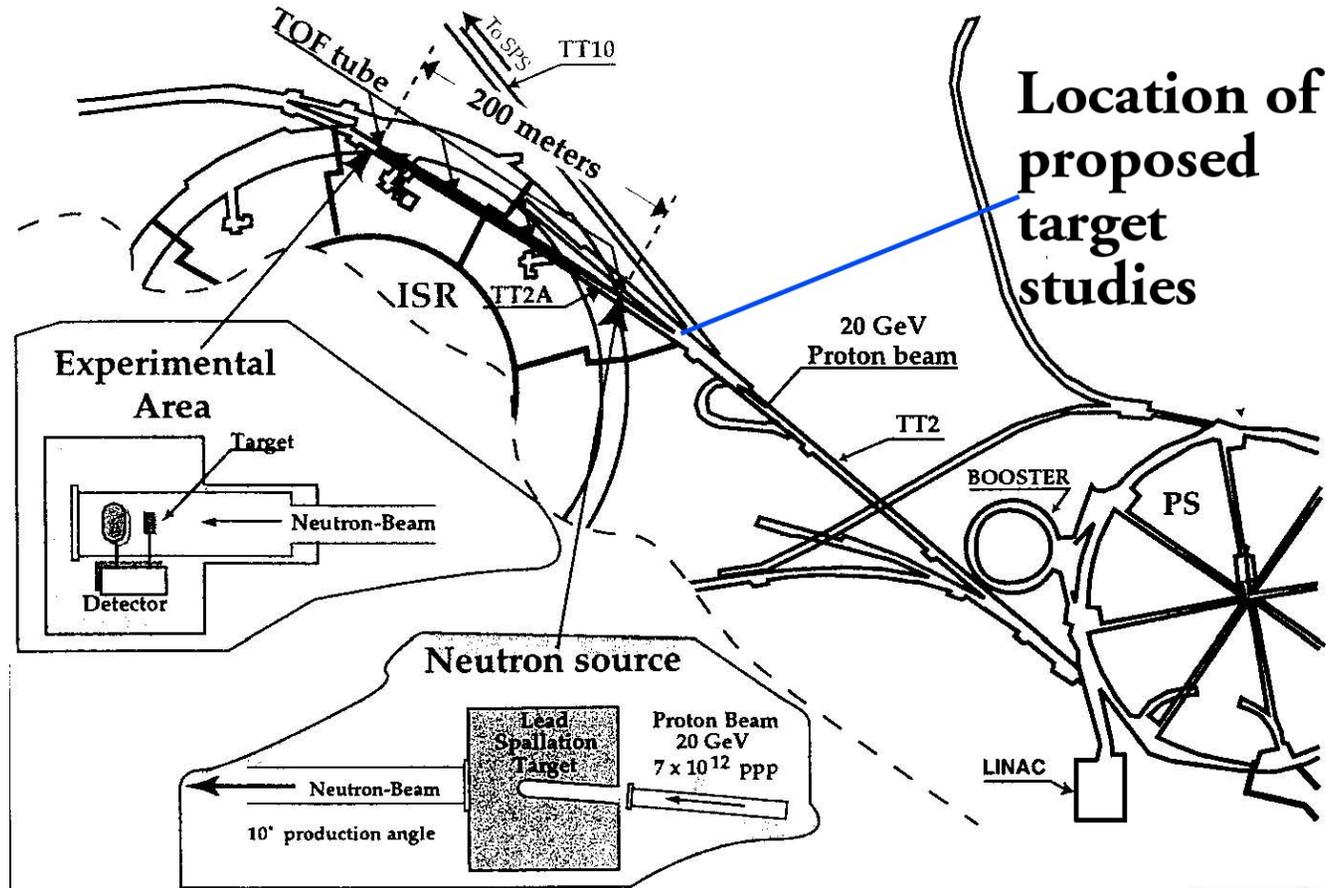
Mercury inventory ~ 20 liters.

Hydraulic system can deliver up to 1000 psi, to propel mercury at > 20 m/s

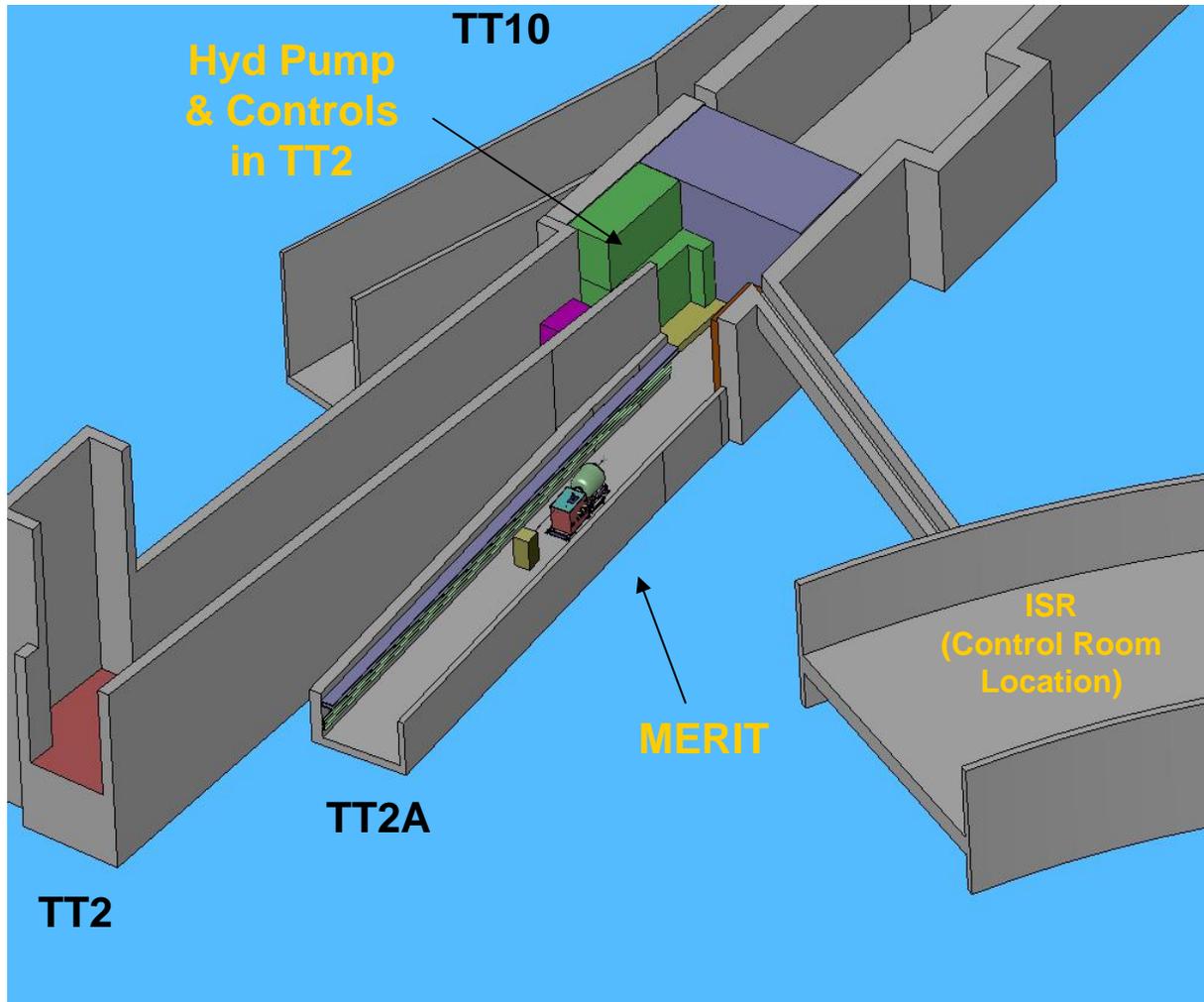
Hg Jet System Milestones

Delivery of Hydraulics	February 06
Containment Vessels	May 06
System integration at ORNL	June 06
Integration Testing at MIT	September 06
Ship to CERN	November 06
Installation at CERN	December 06

Target Test Site at CERN

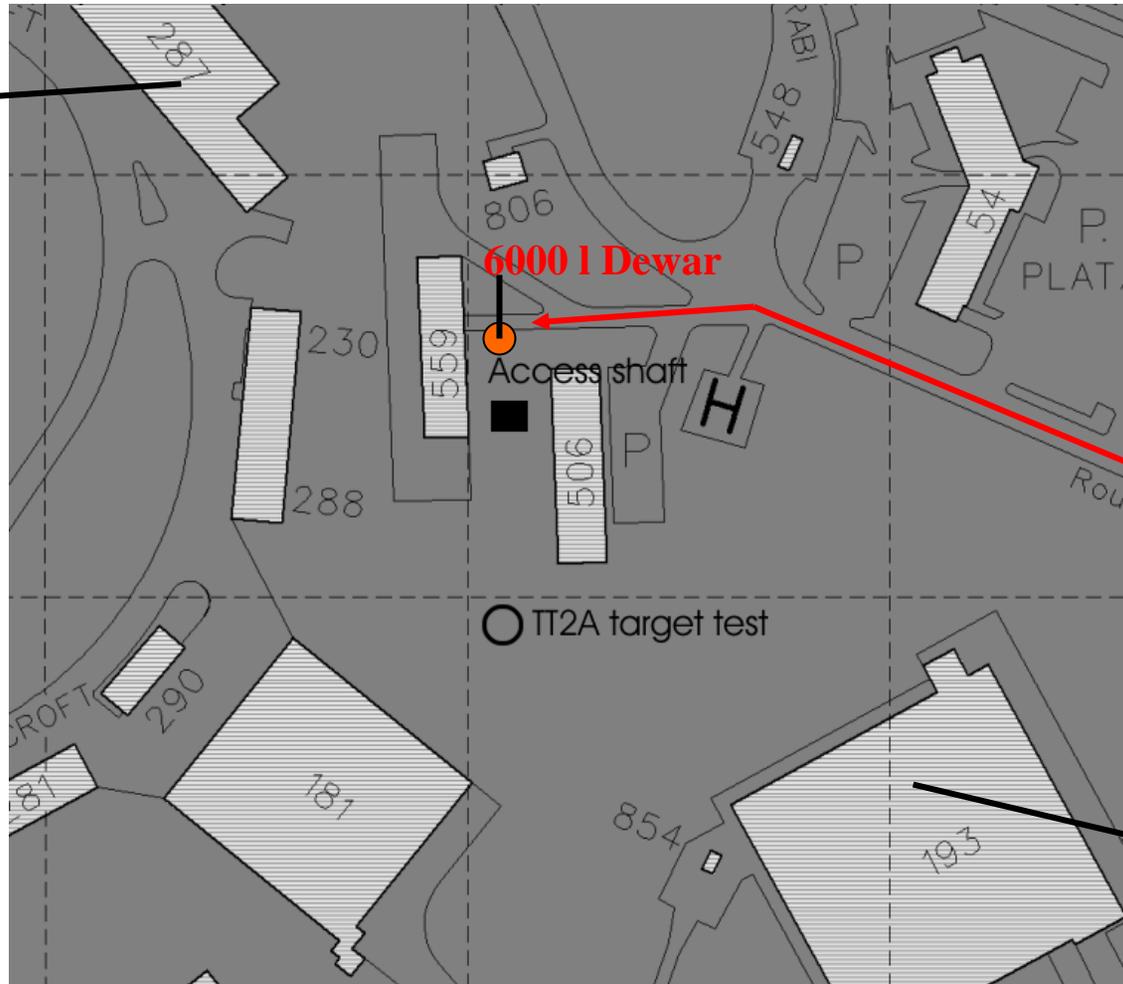


The Tunnel Complex



Surface above the ISR

Two 18kV
sub-stations



Access
Route

One 18kV
Sub-station

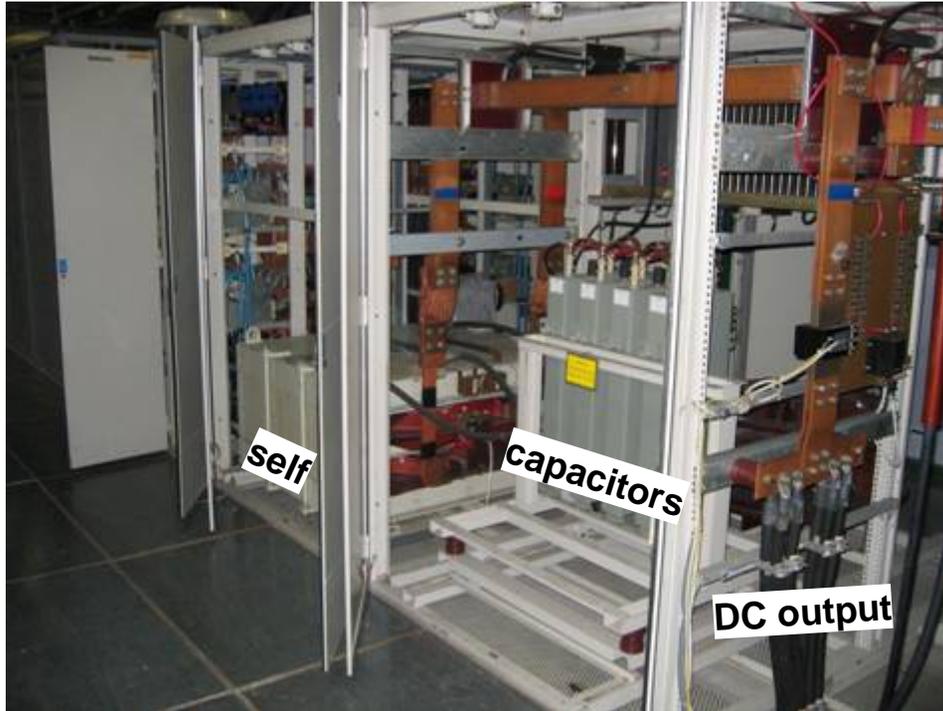
Power Converter (From SPPS Transfer Line)

8000 Adc, 1000 Vdc

Strategy:

- Refurbishment of the West Area Power Converter, making it compatible with the project requirements

Global view



Rectifier bridges



Passive filter



Passive filter capacitors



Power Supply Milestones

Site Preparations

January 06

Transport PS

Installation

AC Cabling

DC Cabling

April 06

Interlocks

October 06

Commissioning

November 06

Cryosystem Layout

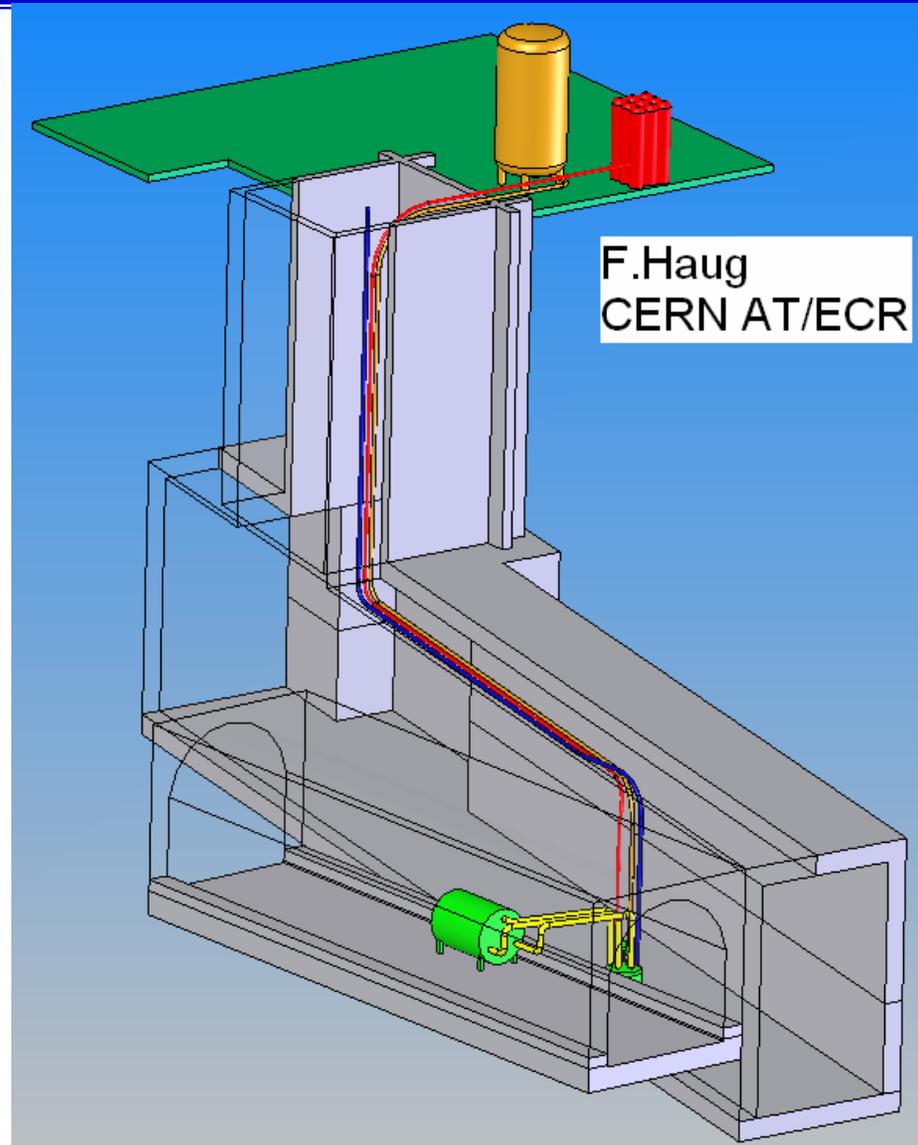
LN₂ and N₂ gas stored on the surface.

Cold valve box in the TT2 tunnel.

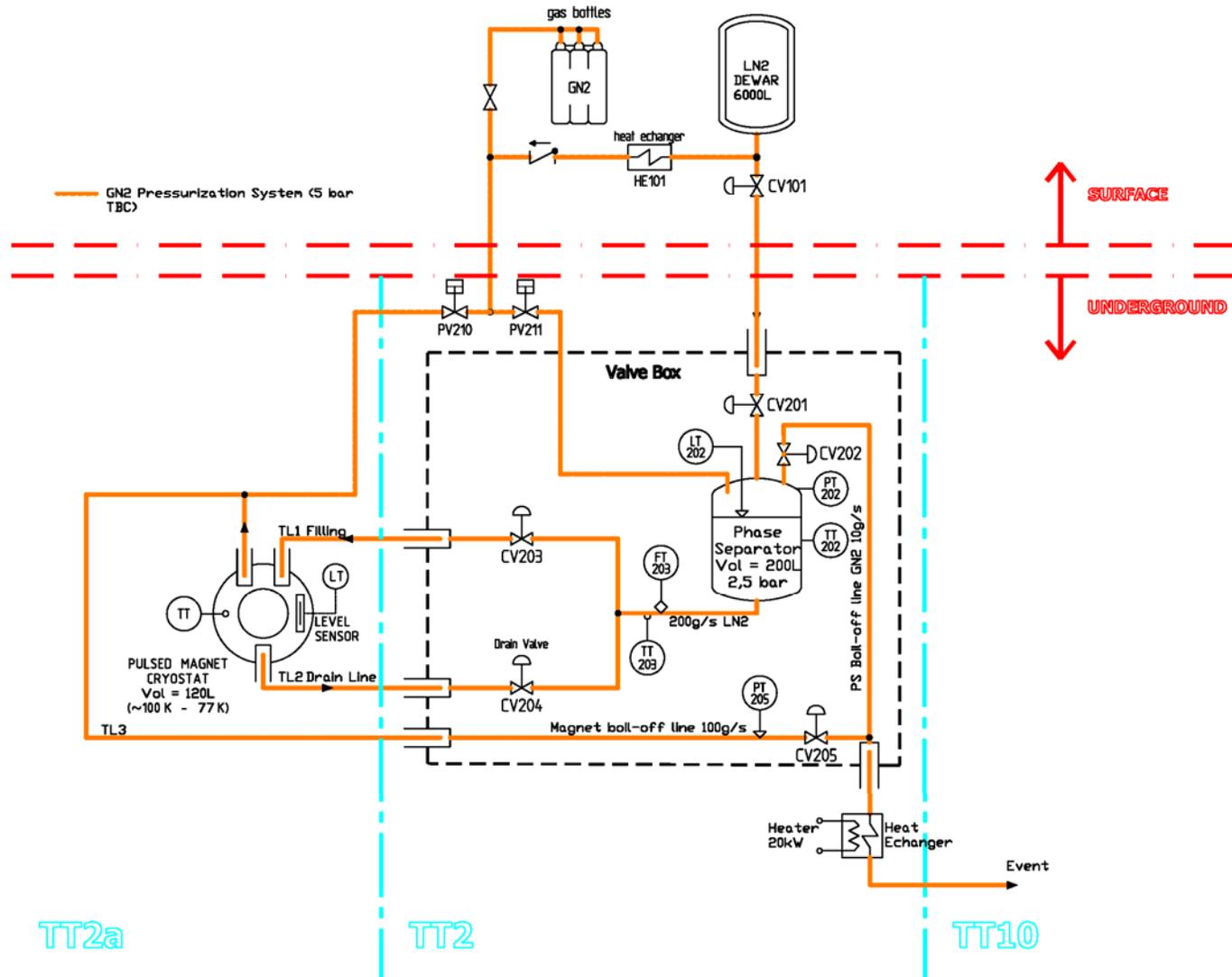
Exhaust gas vented into TT10 tunnel through filtration system.

~ 150 liters of LN₂ per Magnet pulse.

Magnet flushed with N₂ prior to each pulse, to minimize activation of N₂.



Cryogenics Process and Instrumentation



Cryogenic System Milestones

TT10 Vent Installation	January 06
Cold Valve Box Fabrication	
Control System Development	
Surface Preparations	May 06
Cold Valve Box Testing	October 06
Transfer Line Installation	
Heater System Installation	
Cold Valve Box Installation	November 06
Commissioning	December 06

Project Major Sub-systems

	FY05 Q4	FY06 Q1	FY06 Q2	FY06 Q3	FY06 Q4	FY07 Q1
Magnet						
Magnet Delivery						
Receiving Testing						
Integration Testing						
Shipping						
Installation						
Hg Jet						
System Fabrication						
Nozzle Development						
Optical Diagnostics						
System Testing ORNL						
System Testing MIT						
Shipping						
Installation						

CERN Infrastructure

	FY05 Q4	FY06 Q1	FY06 Q2	FY06 Q3	FY06 Q4	FY07 Q1
Power Supply						
Site Preparations						
Installation						
DC Cabling						
AC Cabling						
Interlocks						
Commissioning						
Cryogenics						
TT10 Vent						
Cold Valve Box Fab.						
System Testing CERN						
Surface Preparations						
Tunnel Installations						
Commissioning						