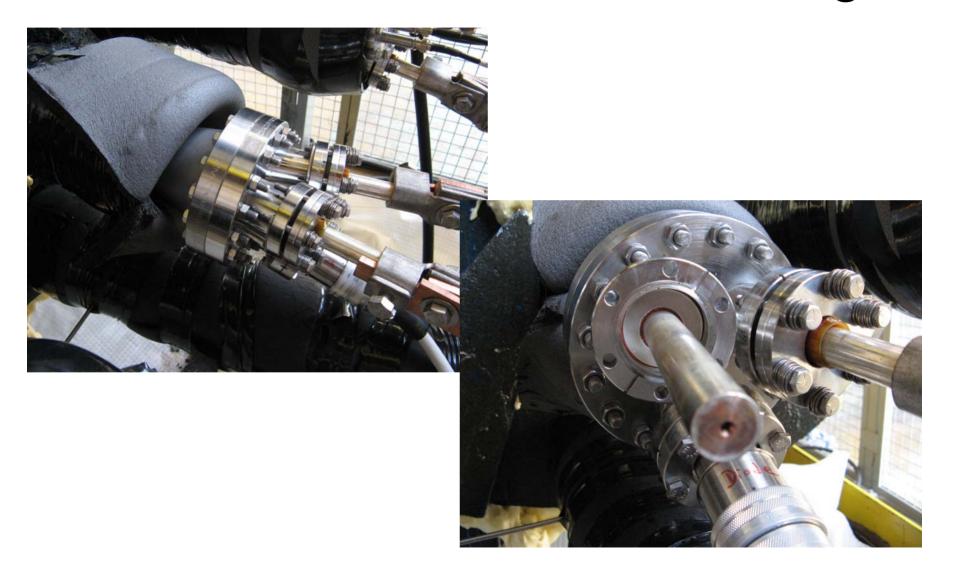
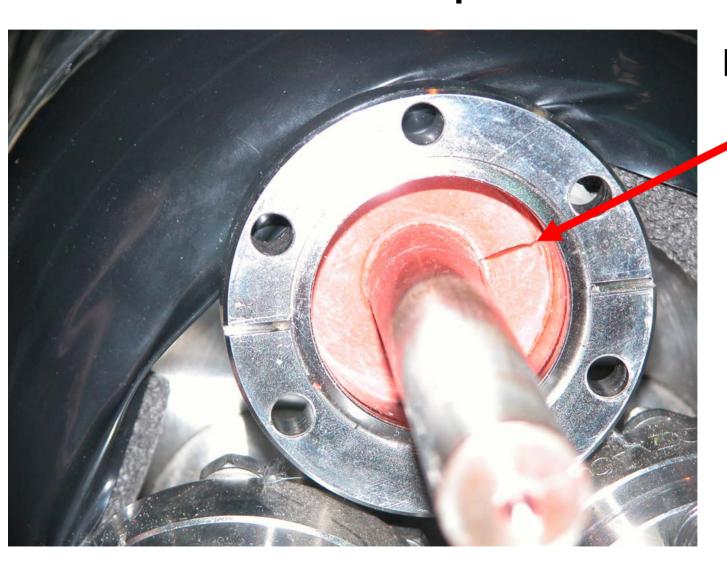
Solenoid Electrical Feedthrough

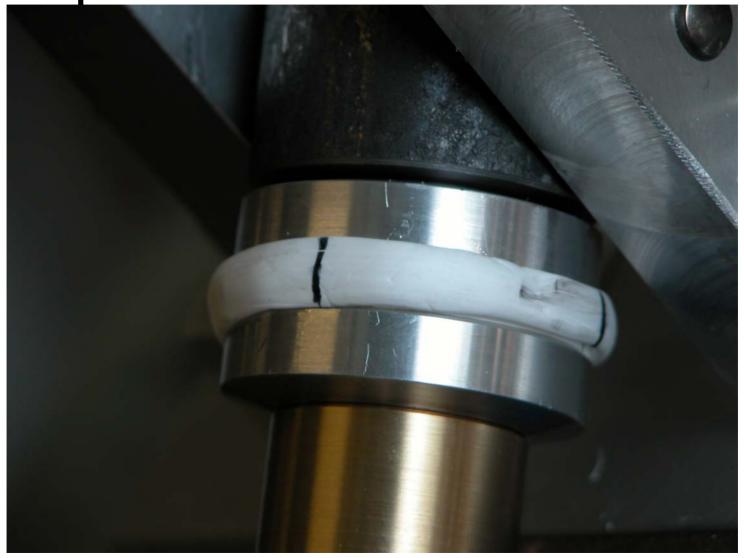


Source of the problem located



Radial cracks observed in several silicone packing disks

Compression Test with GoreTex



The GoreTex after compression



Installing the GoreTex in Test Fixture



Cryo Testing Results

- 2.5 x 10⁻⁵ mbar I /s Ambient Background
- No observed leak at 10bar Room Temp
- Initial cooldown, flush: substantial He leak
- Further tighten by closing gap 1.3mm
- 1.3 x 10⁻³ mbar I /s leak rate
- Shock cooled in LN₂ bath
- 3rd cycle cooldown
- 0.8 x 10⁻³ mbar I/s leak rate

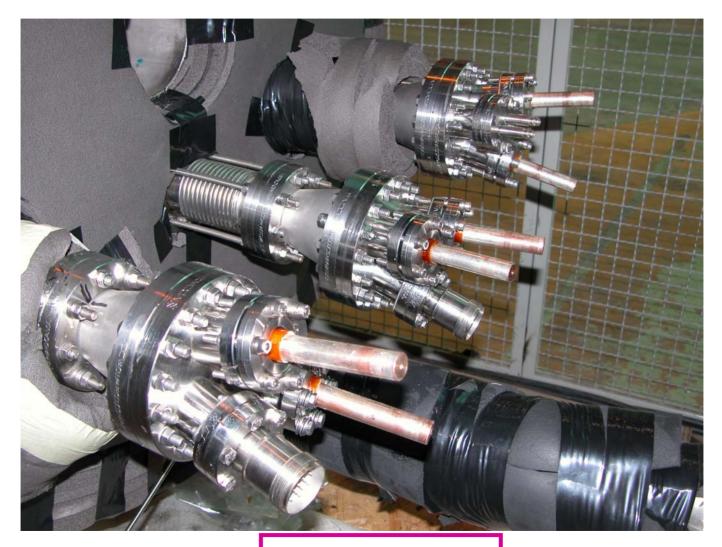
→ 12 mg/day

The Reassembly Work



May 29, 2007

The Reassembled Leads



June 1, 2007

Cold Cylcling Testing June 7, 2007

- Coil 3 outer set to 13 N-m
- Coil 1 inner set to 12 N-m
- All other leads set to 10 N-m
- No observed leaks in all leads with magnet filled to 80% level with LN₂ and 5bar N₂ gas

Status as of 10 June

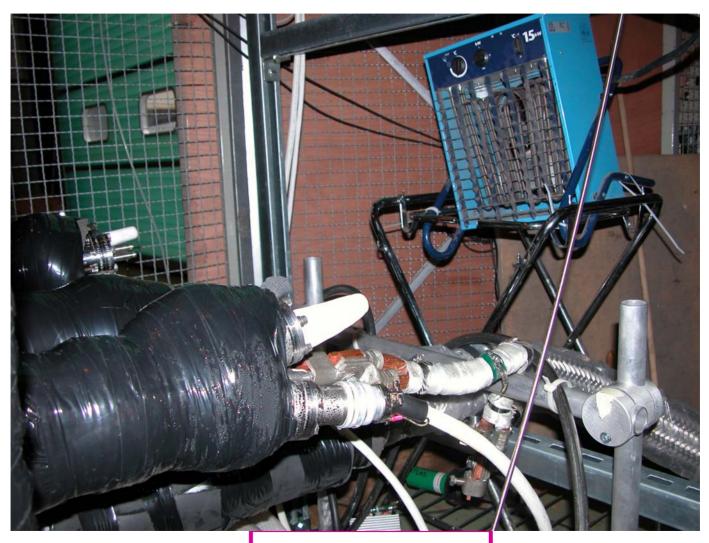
- A full warmup to room temperature and 2 day cooldown took place June 8-10.
- No observed leaks in all leads with magnet filled to 80% level with LN₂ and 5bar N₂ gas.

Frost Buildup



June 5, 2007

Air Heater/Fan Installed



June 6, 2007

Frost Buildup Reduced



Magnet temperatures from 83° to 130° K

June 6, 2007