Left Electrical Lead

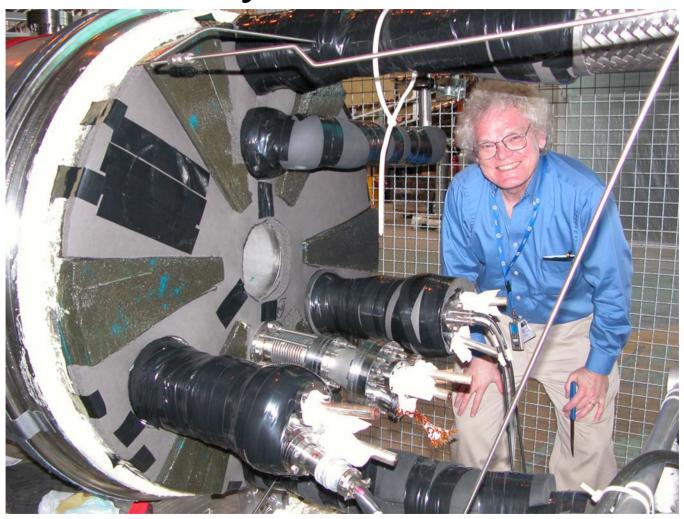


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Adding Supplemental Insulation



Extra Layers of Armaflex

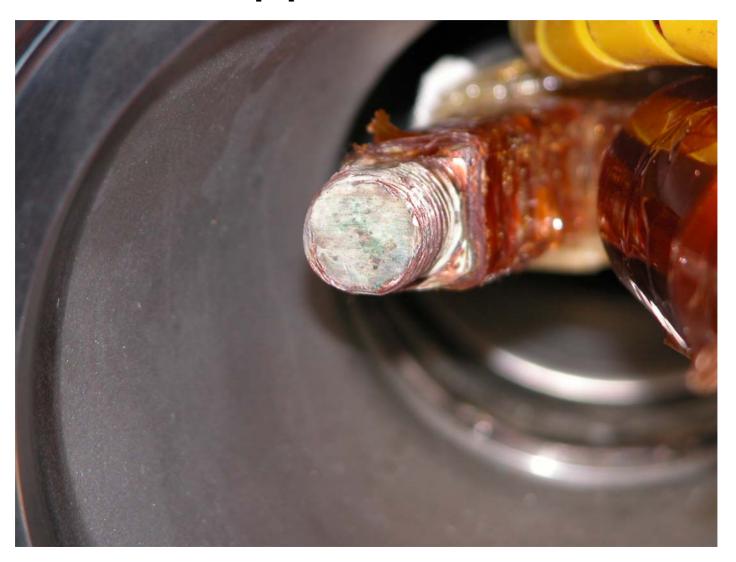


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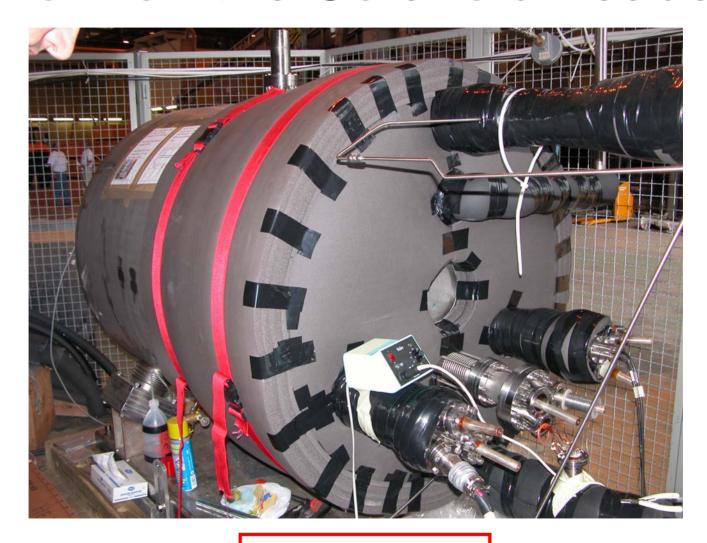
View of center tri-port tack welds



View of copper bar male thread



Work on the Solenoid Leads



May 23, 2007